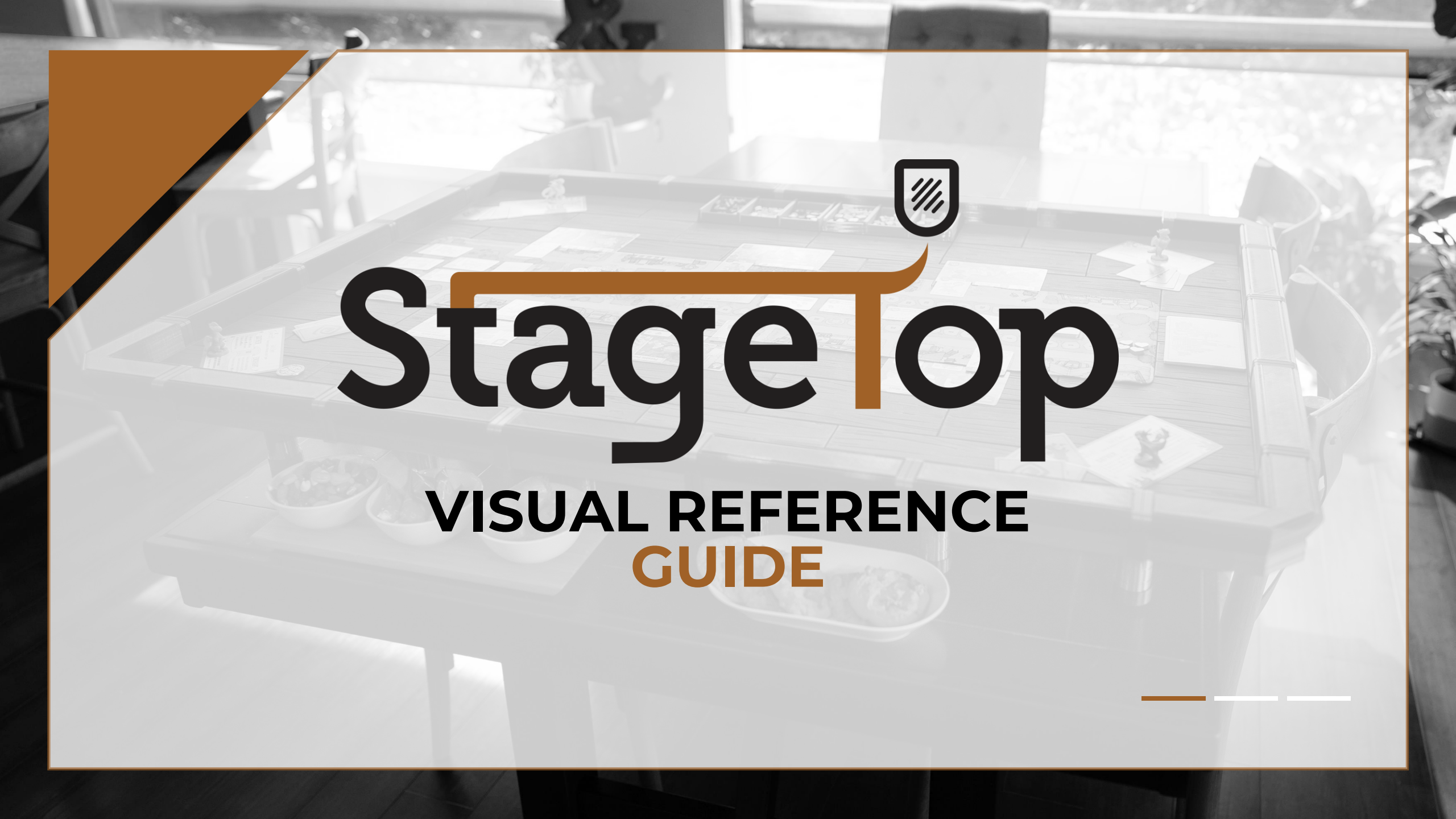
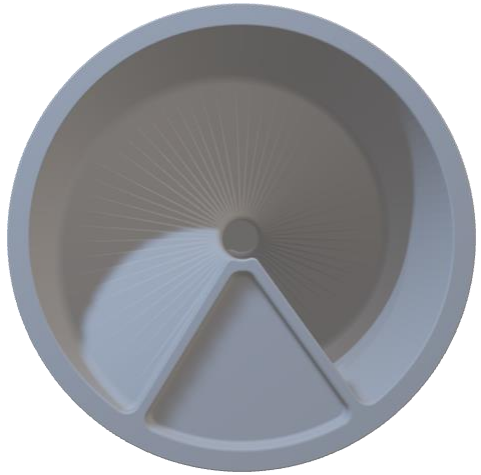


StageTop

VISUAL REFERENCE GUIDE

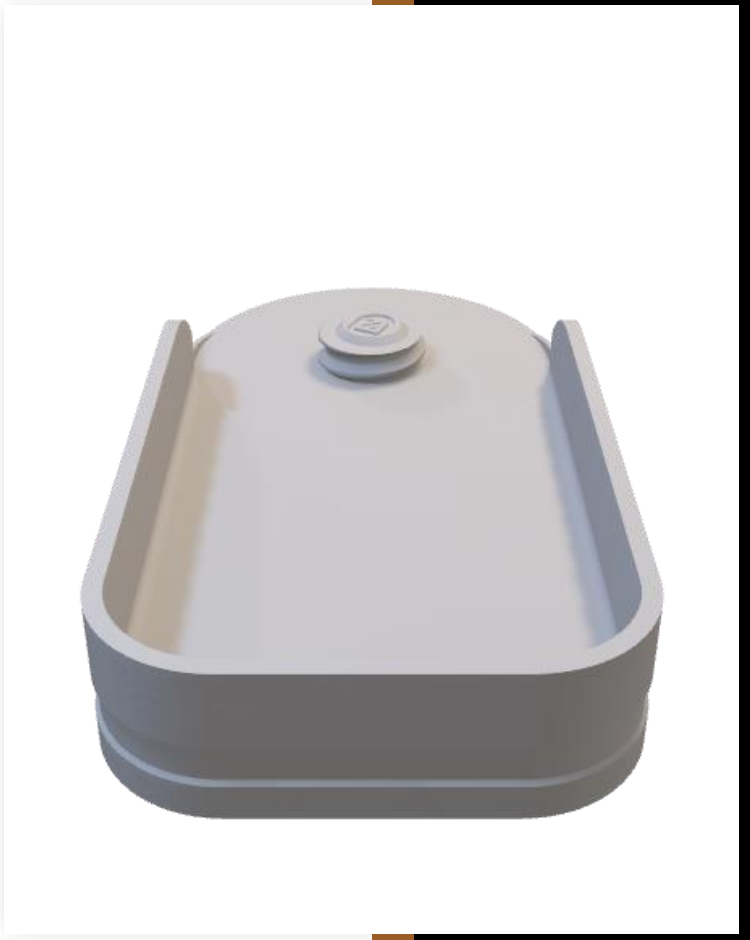
DICE TOWER V4

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Can be scaled to 99% if you are finding it too tight to fit into frame. If you do, be sure to also scale the Dice Tray.



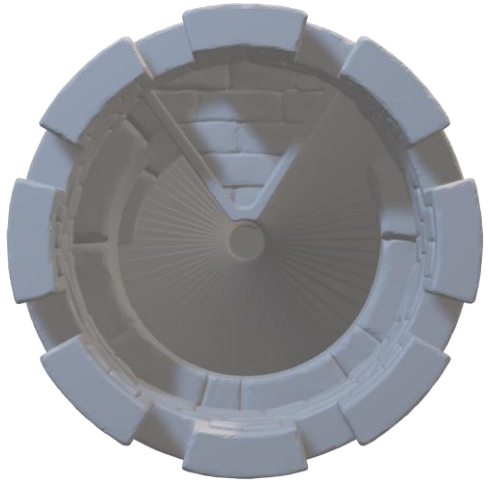
DICE TRAY – V4

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	N/A



DICE TOWER – STRONGHOLD

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Can be scaled to 99% if you are finding it too tight to fit into frame. If you do, be sure to also scale the Dice Tray.

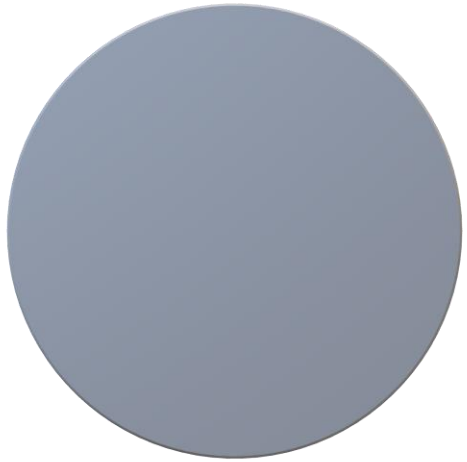


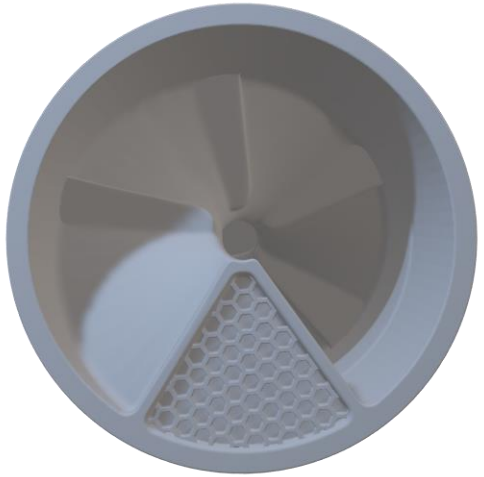
DICE TRAY – STRONGHOLD

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	N/A

DICE TOWER – SCIFI

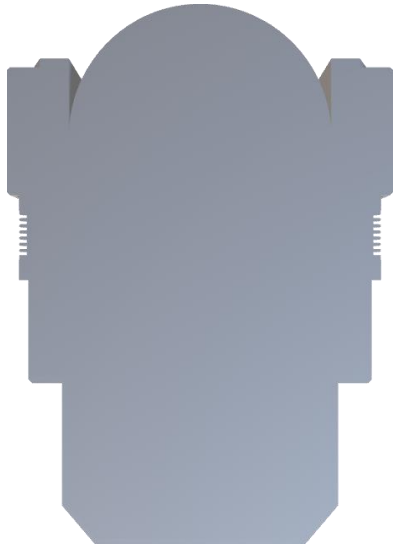
Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Can be scaled to 99% if you are finding it too tight to fit into frame. If you do, be sure to also scale the Dice Tray.

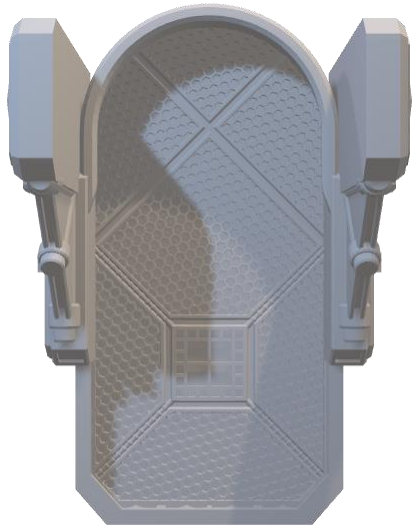




DICE TRAY – SCIFI

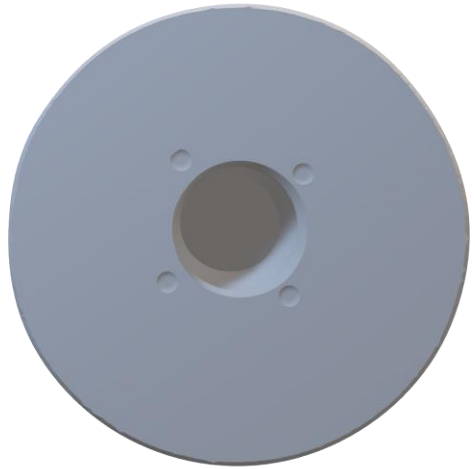
Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	N/A

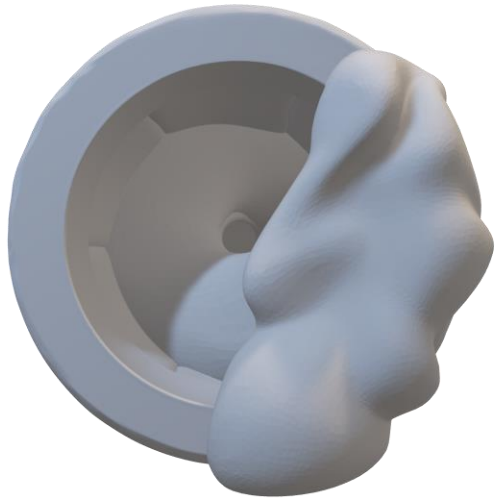




DICE TOWER – TAVERN

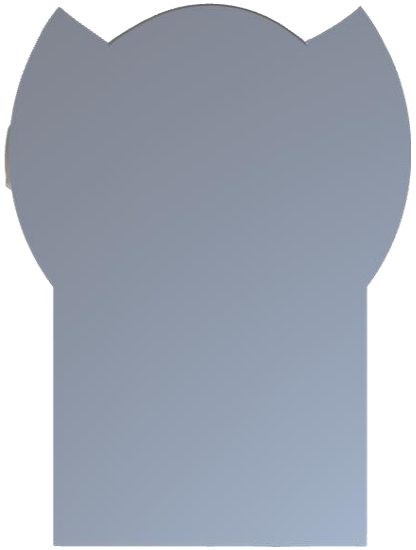
Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Can be scaled to 99% if you are finding it too tight to fit into frame. If you do, be sure to also scale the Dice Tray.





DICE TRAY – TAVERN

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	N/A

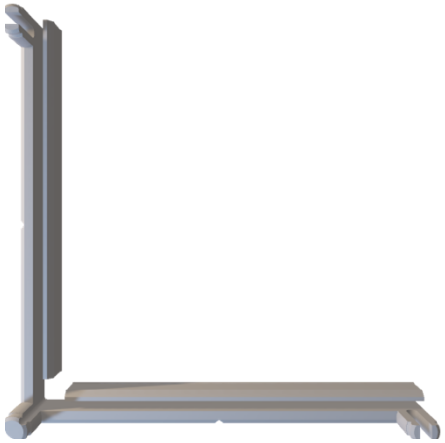


ACCESSORY – LED HOLDER

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Brim
Notes:	Assembly guide located in StageTop Complete/Instructions. Print in white or translucent PLA as the inside wall acts as a diffuser.

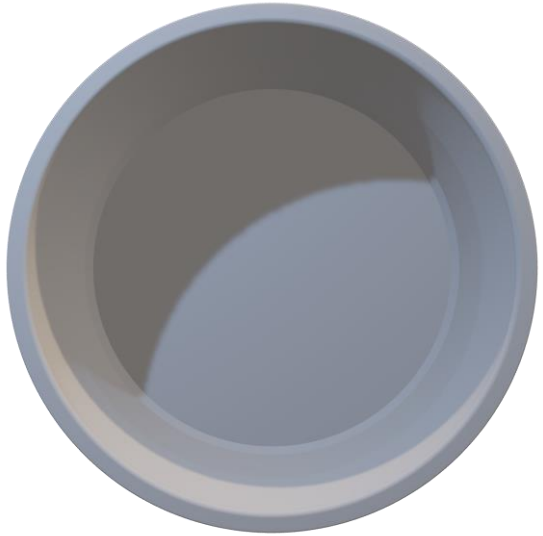
ACCESSORY – LED HOLDER – CORNER

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Brim
Notes:	Assembly guide located in StageTop Complete/Instructions. Print in white or translucent PLA as the inside wall acts as a diffuser.



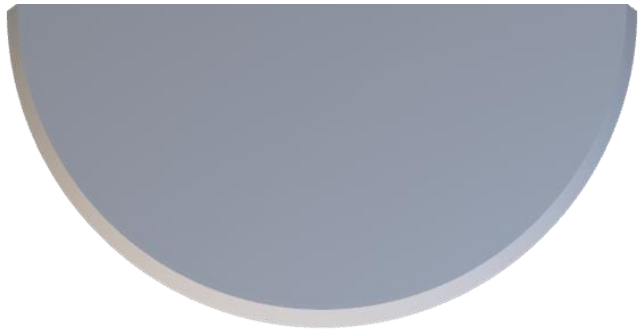
COMPONENT CUP

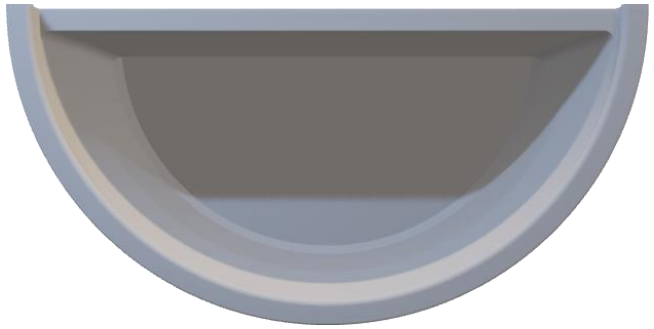
Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	N/A



COMPONENT CUP – HALF

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	N/A



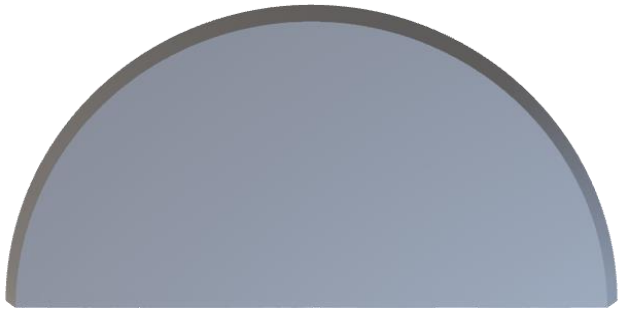


COMPONENT CUP – BARREL

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	N/A

COMPONENT CUP – HALF – BARREL

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	N/A



COUNTER WHEEL

Layer Height: .20

Infill: 15%

Build Plate Adhesion: Skirt

Notes: For use with the PlayTile – Counter Wheel Holder. Numbers up to 20. To get easier to read numbers, at layer 15 change filament to a dark color (ie. black), then change back at layer 27.

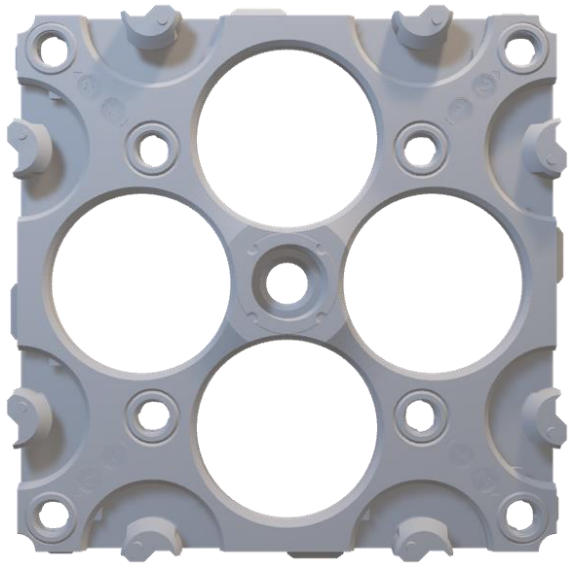
FRAME

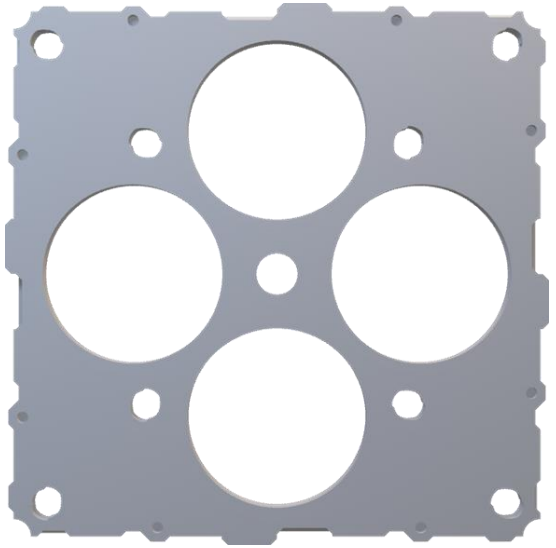
Layer Height: .20

Infill: 15%

Build Plate Adhesion: None

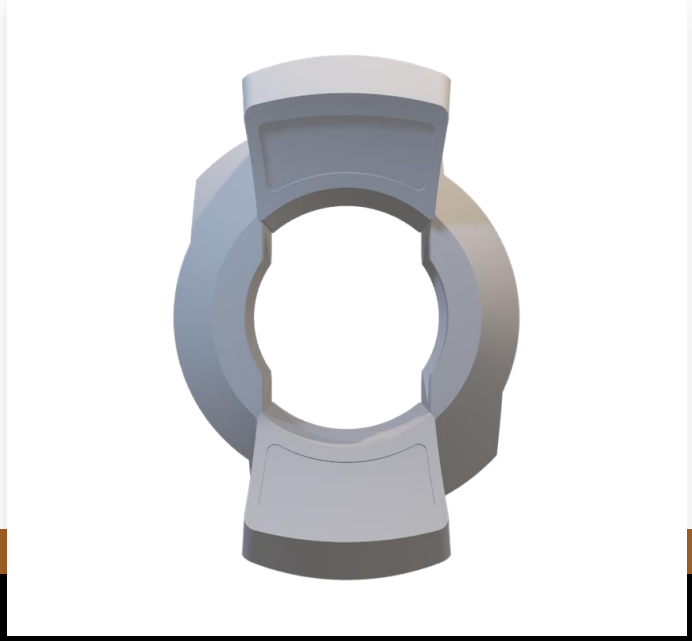
Notes: This piece takes all the build plate, on printers with a 210x210 Build Plate be sure Bed Adhesion is set to None as any # of skirt lines may extend outside build area.

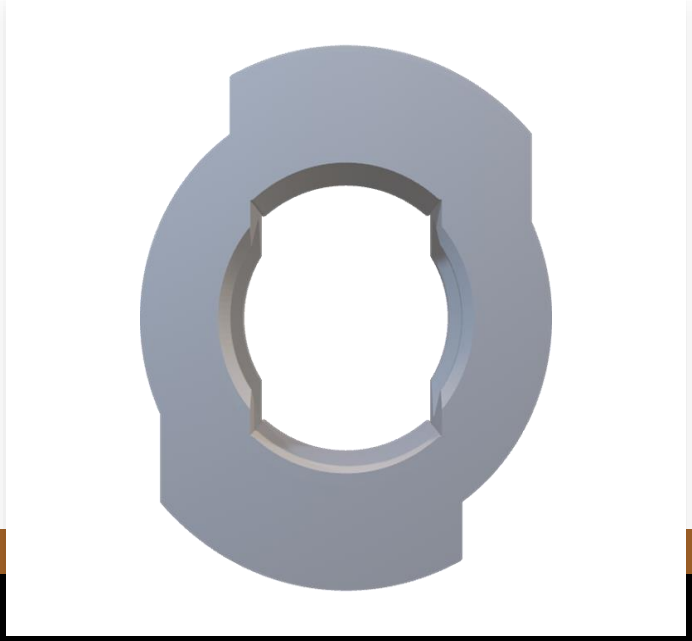




FRAME LOCK

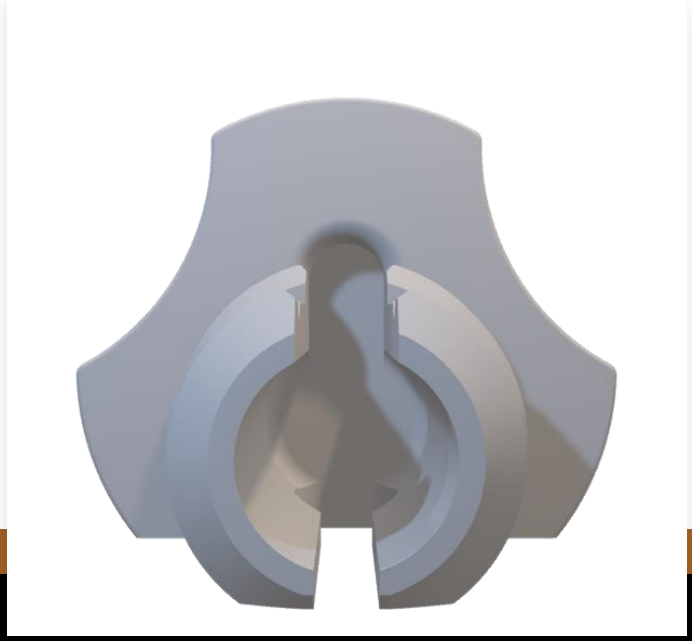
Layer Height:	.24
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Test print prior to printing multiple pieces and check for frame fit. If too loose scale to 99.5% or 99%. If too tight print at .20-layer height.





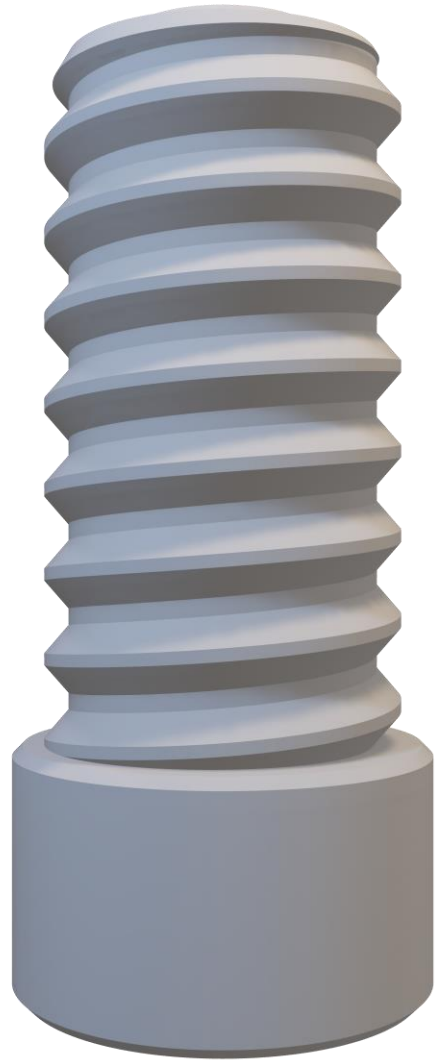
TILE LOCK

Layer Height:	.28
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Print in orientation provided to ensure strength of part.



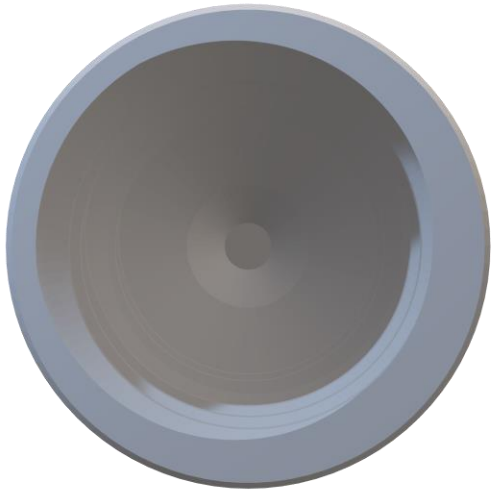
LEG – ADJUSTABLE – BOTTOM

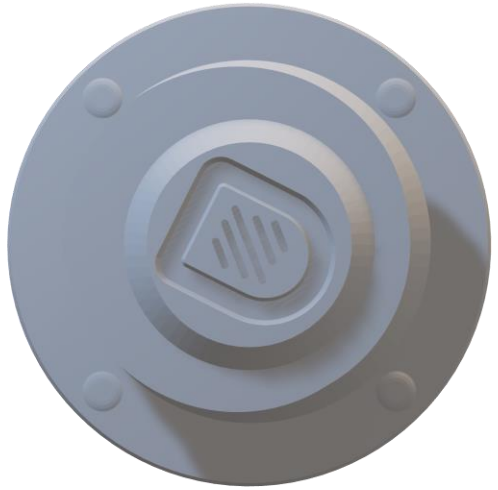
Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Brim
Notes:	Requires Leg – Adjustable - Top. This leg is ideal for uneven surfaces.

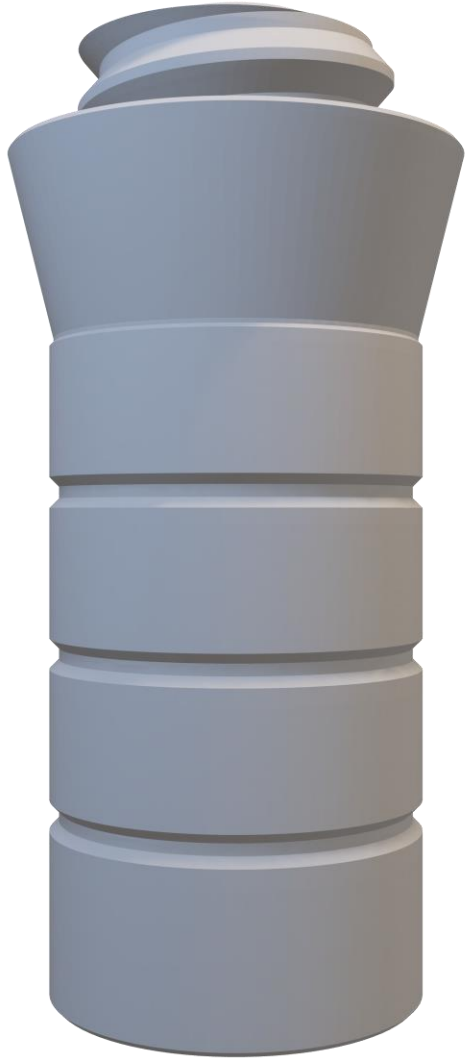


LEG – ADJUSTABLE – TOP

Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Brim
Notes:	Requires Leg – Adjustable – Bottom. This leg is ideal for uneven surfaces.

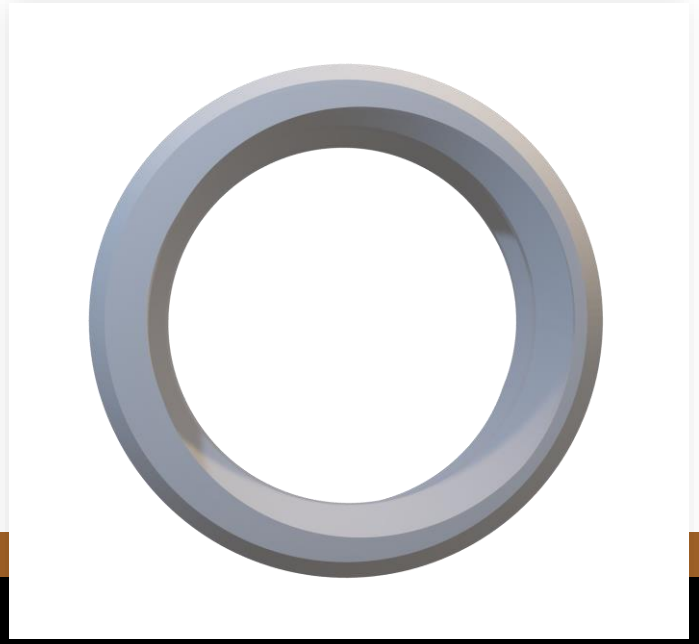






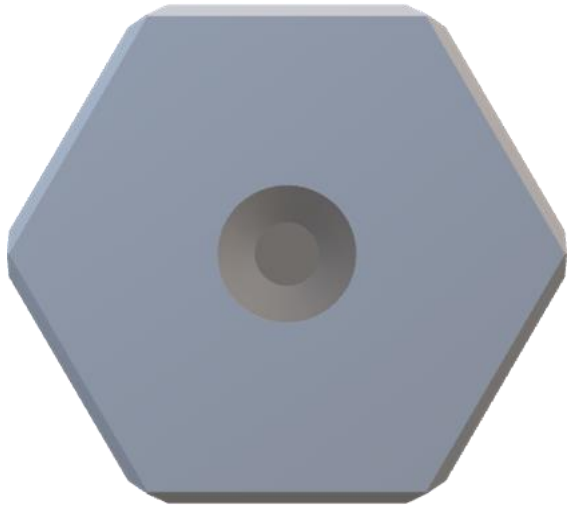
LOCKNUT – ADJUSTABLE LEG

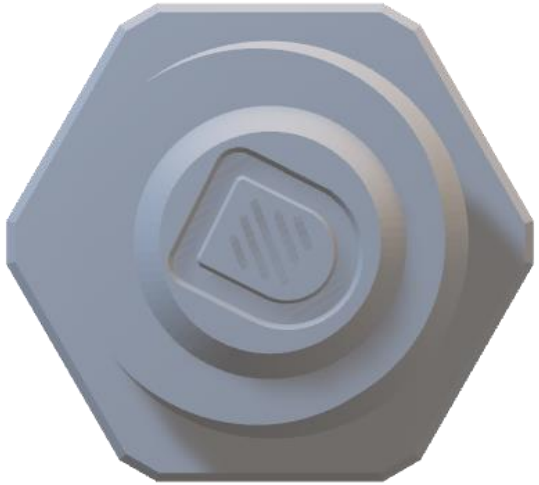
Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Brim
Notes:	Place on the Adjustable Leg Bottom before inserting into the Top. This locks the adjustable leg into position.

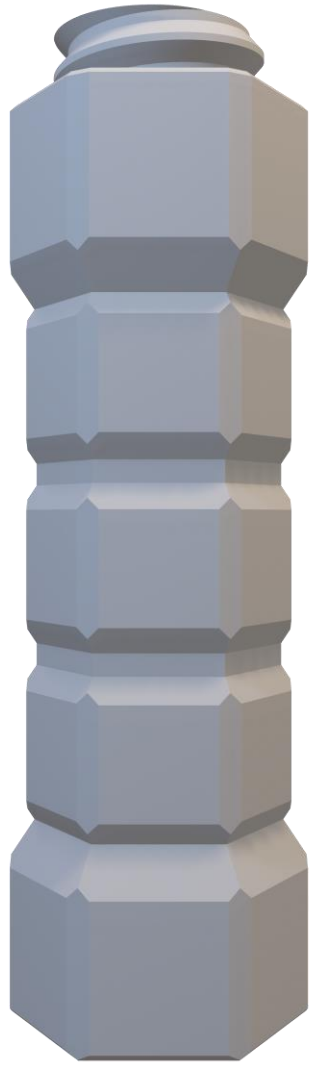


LEG – BROADWAY

Layer Height:	.28
Infill:	10%
Build Plate Adhesion:	Brim
Notes:	Use 15% to 20% infill if your table needs a heavier base.

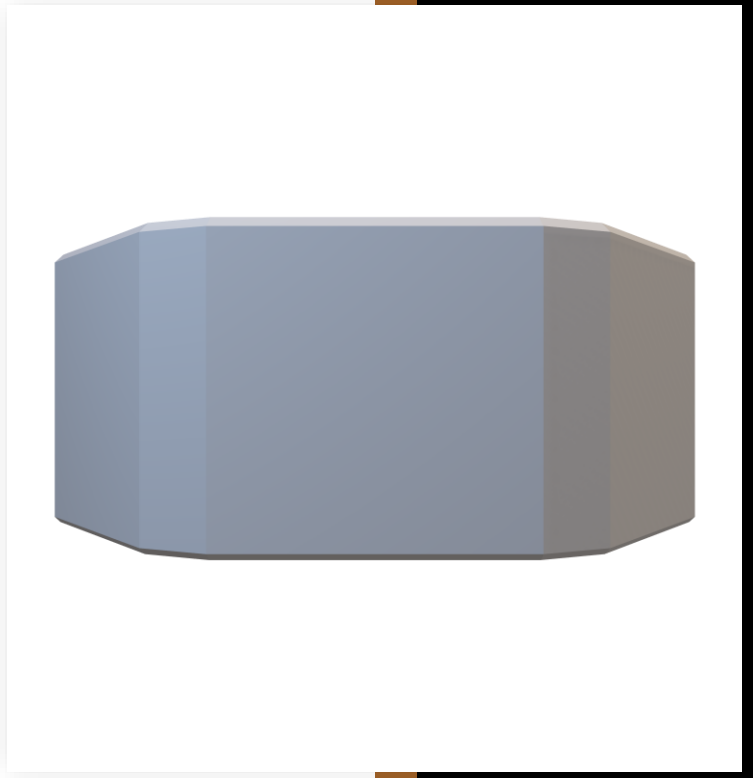






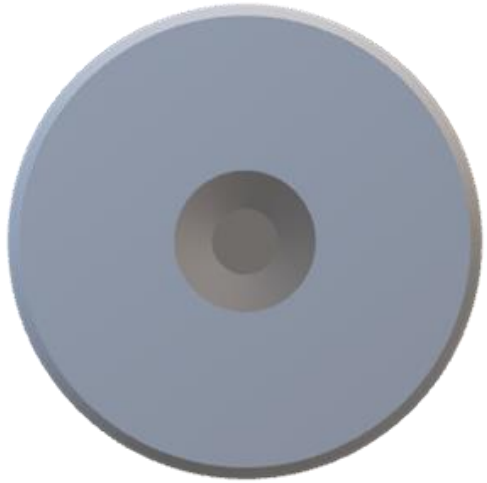
FOOT – BROADWAY

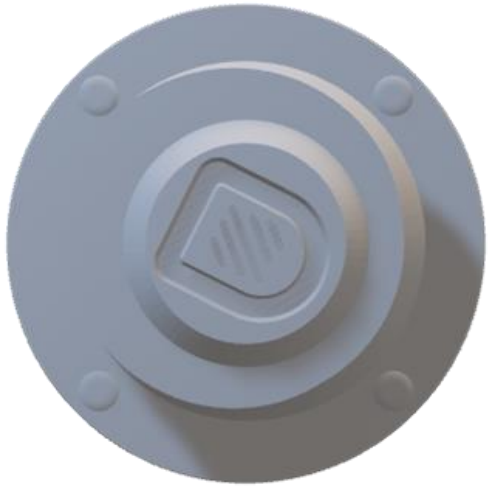
Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	TPU Recommended

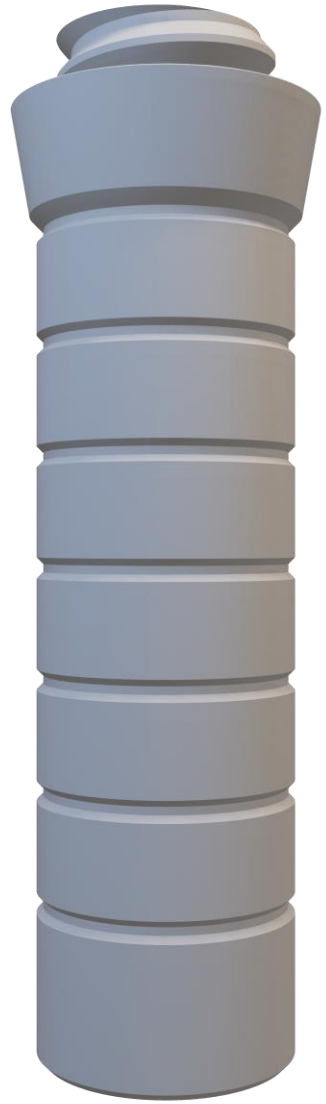


LEG – ELITE

Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Brim
Notes:	Use 15% to 20% infill if your table needs a heavier base.







LEG – ELITE – SHORT

Layer Height:	.28
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	N/A

FOOT – ELITE

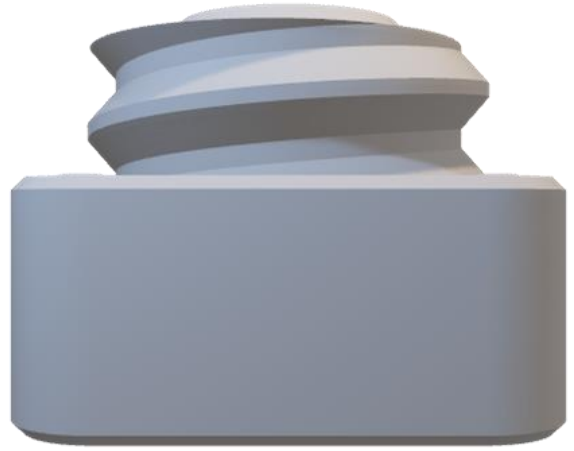
Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	TPU Recommended

LEG – STANDARD

Layer Height:	.28
Infill:	10%
Build Plate Adhesion:	Brim
Notes:	Use 15% to 20% infill if your table needs a heavier base.

LEG – STANDARD – SHORT

Layer Height:	.28
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	N/A

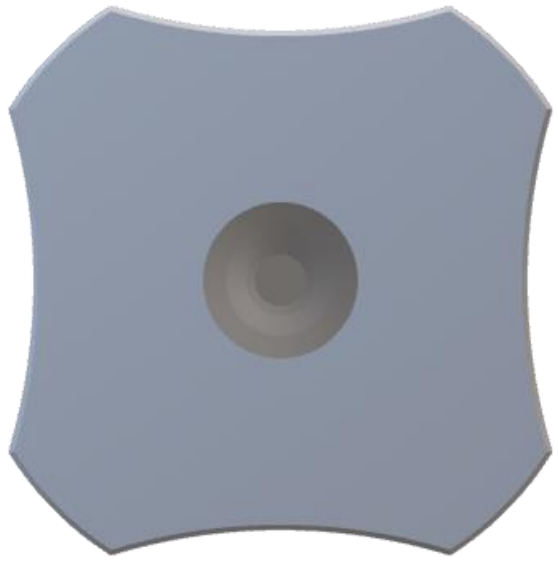


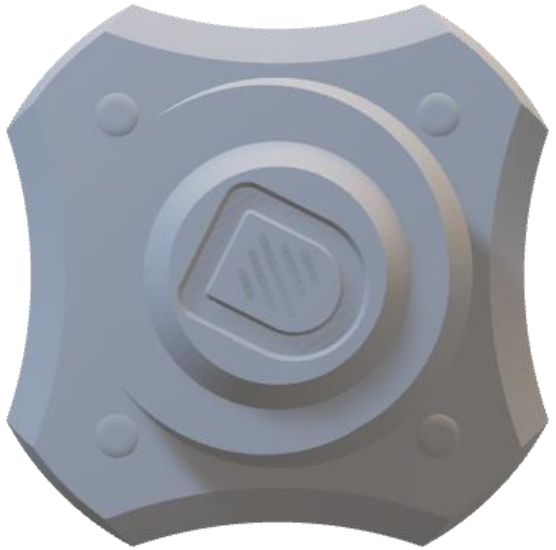
FOOT – STANDARD

Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	TPU Recommended

LEG – LITE

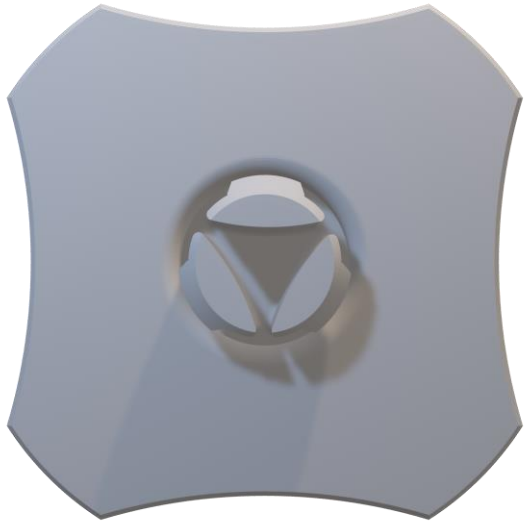
Layer Height:	.28
Infill:	10%
Build Plate Adhesion:	Brim
Notes:	Use 15% to 20% infill if your table needs a heavier base.





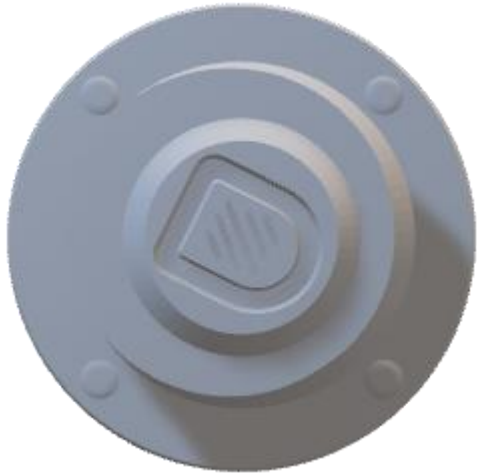
FOOT – LITE

Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	TPU Recommended



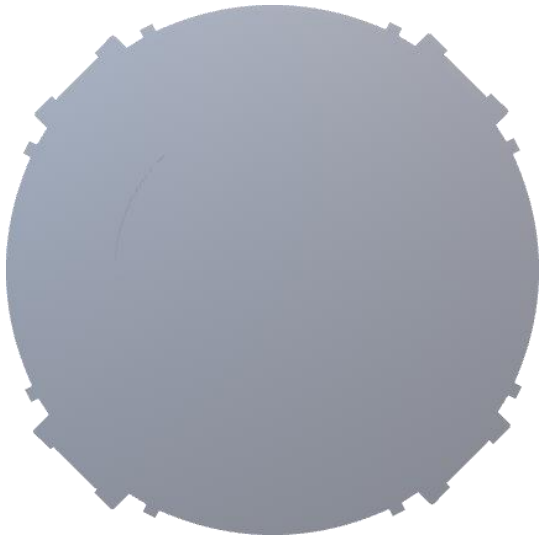
LEG – SCIFI

Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Brim
Notes:	Use 15% to 20% infill if you need a heavier base.



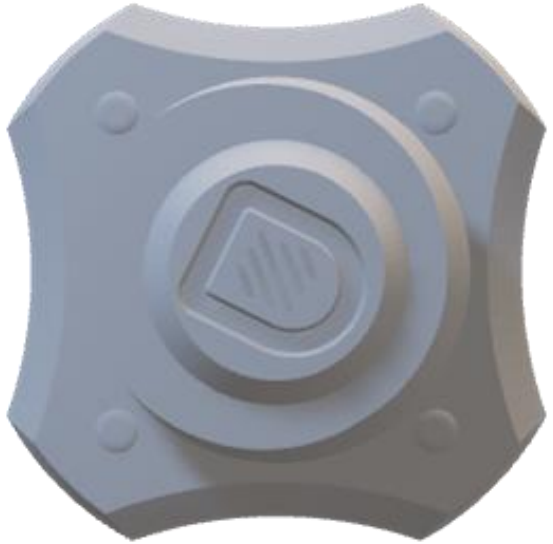
FOOT – SCIFI

Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	TPU Recommended



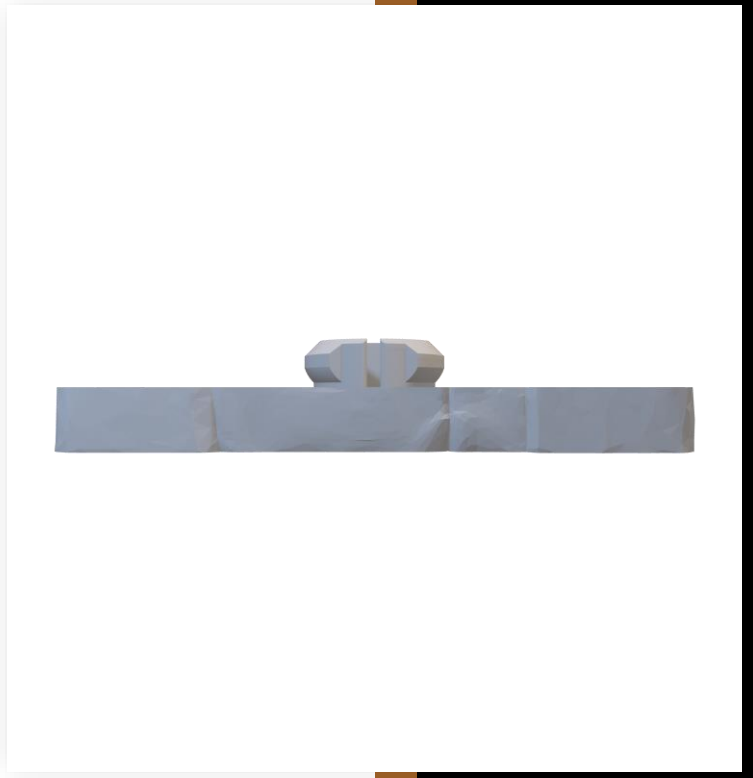
LEG – STRONGHOLD

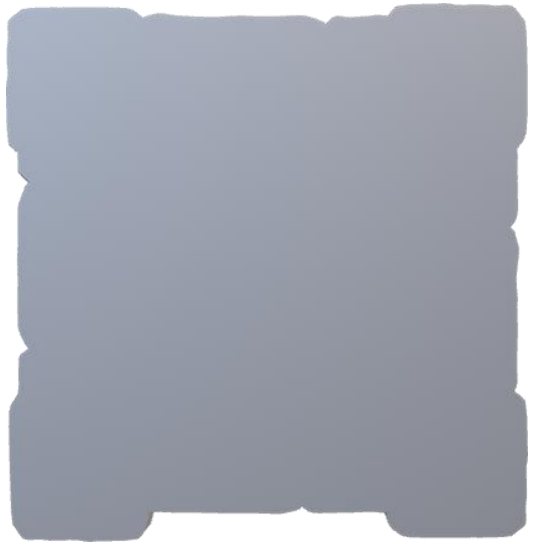
Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Brim
Notes:	Use 15% to 20% infill if your table needs a heavier base.



FOOT – STRONGHOLD

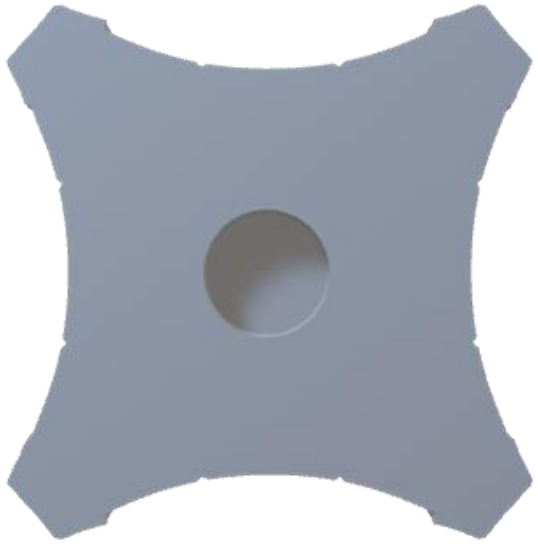
Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	TPU Recommended

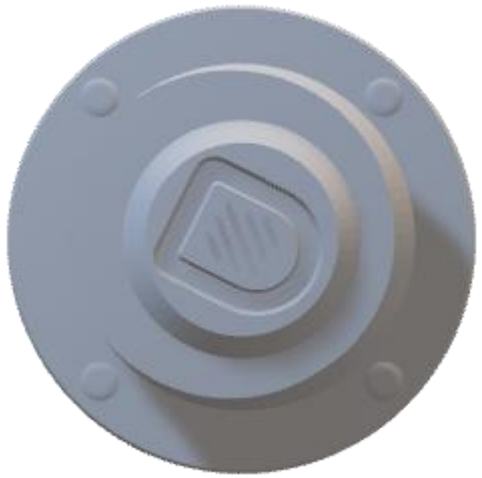




LEG – TAVERN

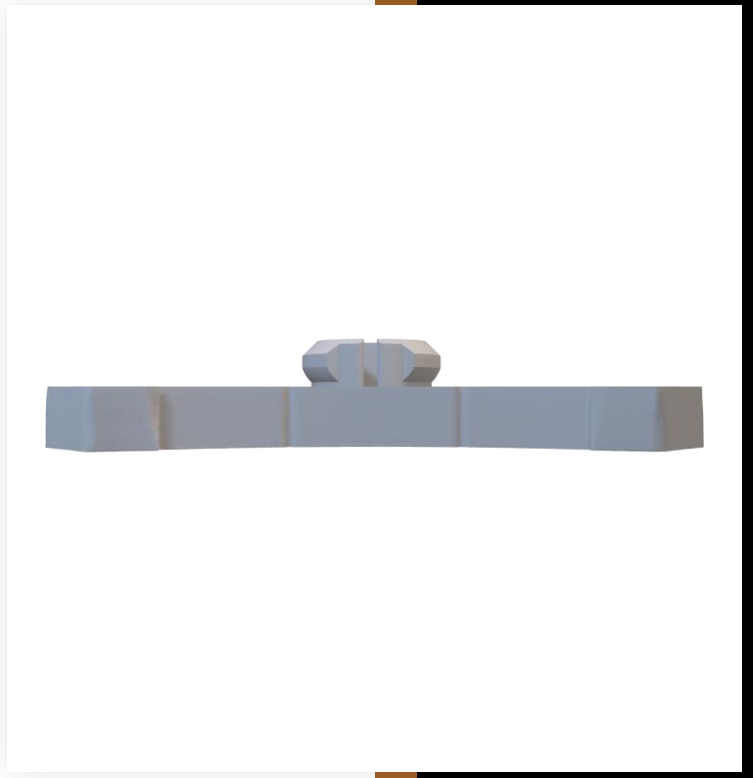
Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Brim
Notes:	Use 15% to 20% infill if your table needs a heavier base.

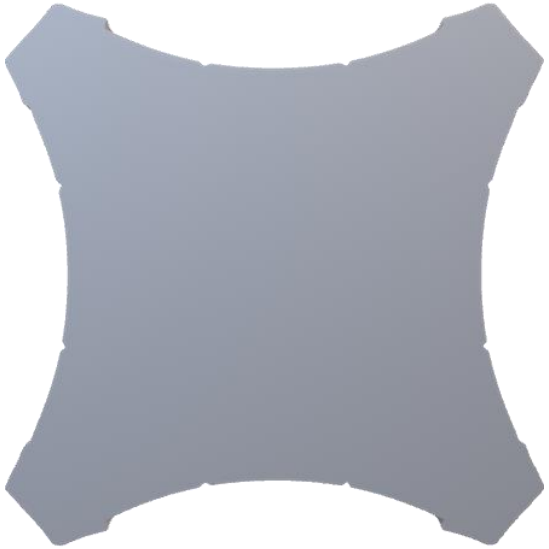


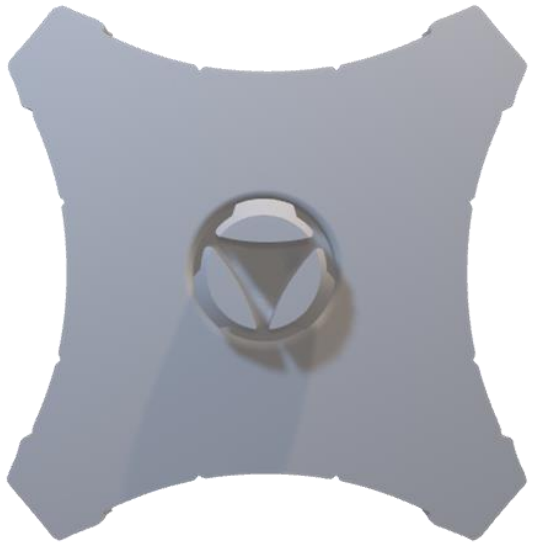


FOOT – TAVERN

Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	TPU Recommended

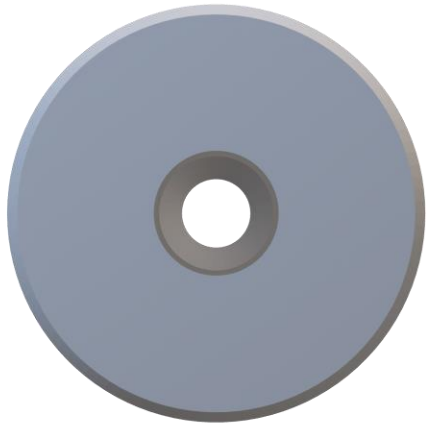


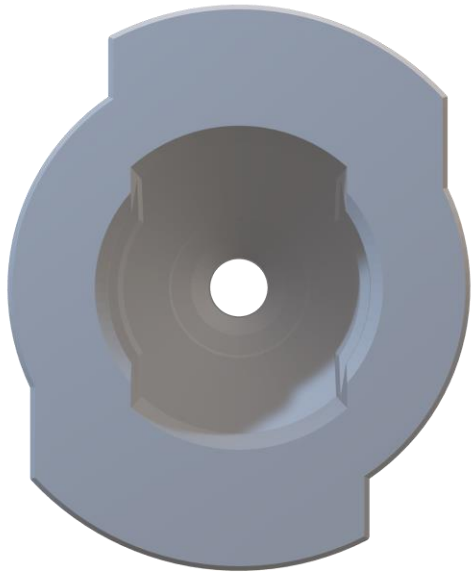


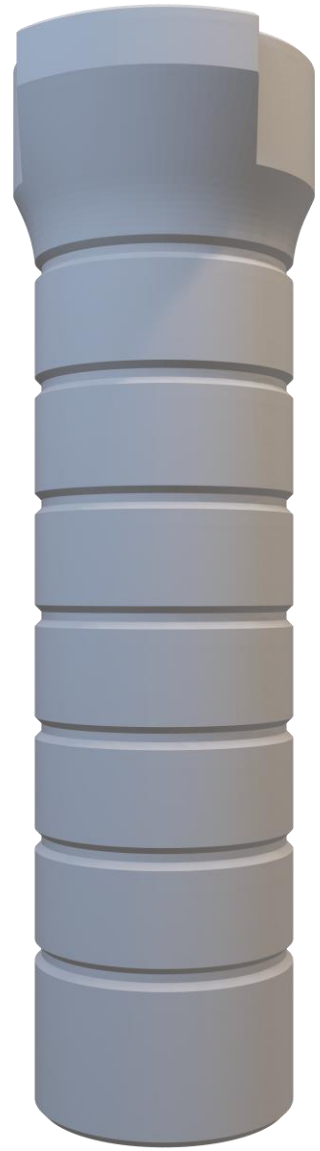


LEG LOCK – REGULAR

Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Brim
Notes:	Alternative to using a Frame Lock. Works great on outside permitter, connecting frame and rail.

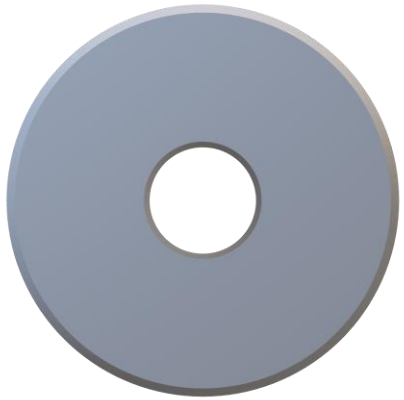


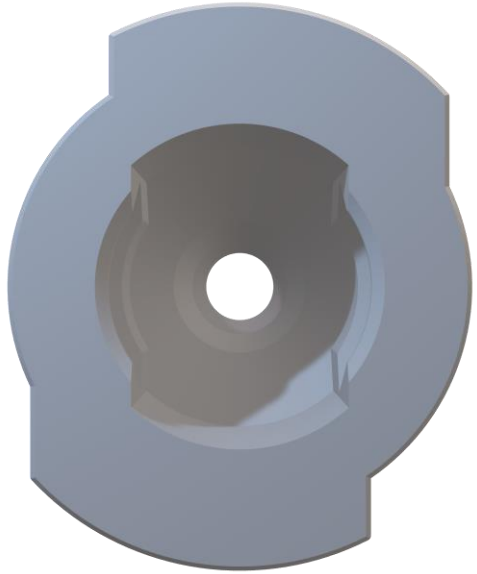




LEG LOCK – MEDIUM

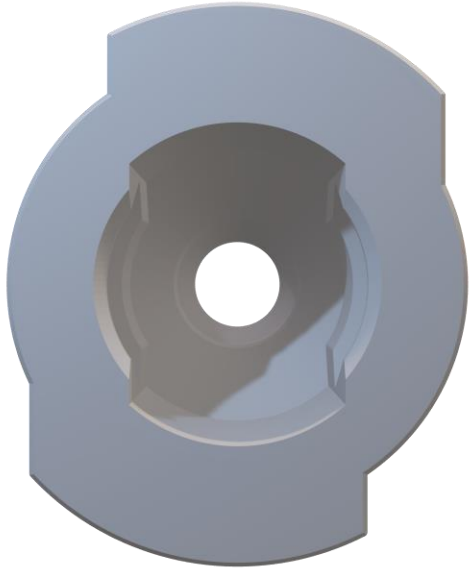
Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	Alternative to using a Frame Lock. Works great on outside permitter, connecting frame and rail.





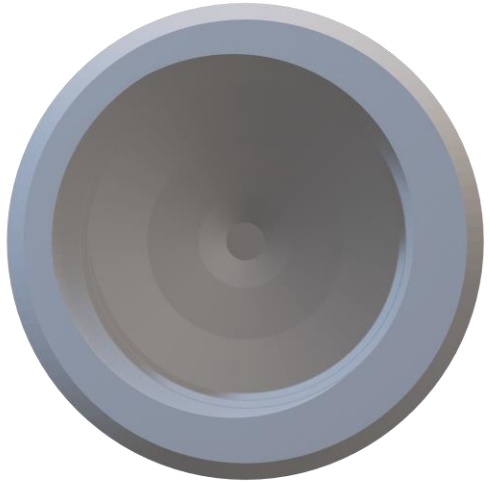
LEG LOCK – SMALL

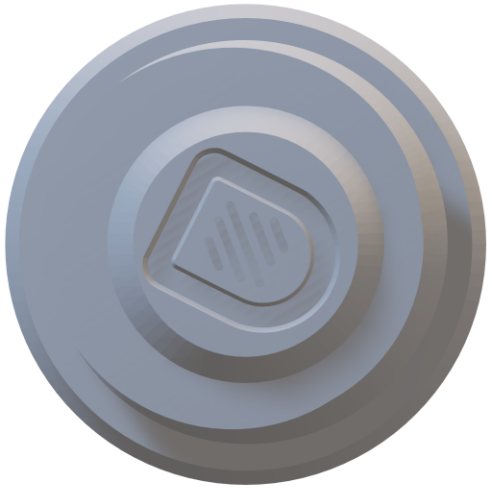
Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	Alternative to using a Frame Lock. Works great on outside permitter, connecting frame and rail.

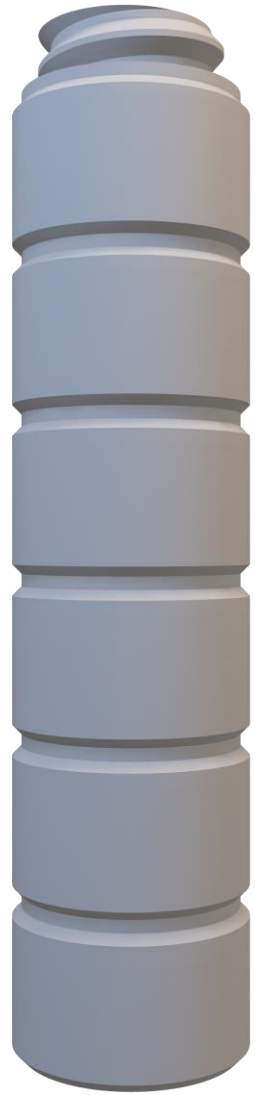


LEG – STACKABLE

Layer Height:	.28
Infill:	20%
Build Plate Adhesion:	Brim
Notes:	Using a brim is critical as there is very little surface contact on the bottom. These legs are mostly hollow so using a higher infill helps add weight.

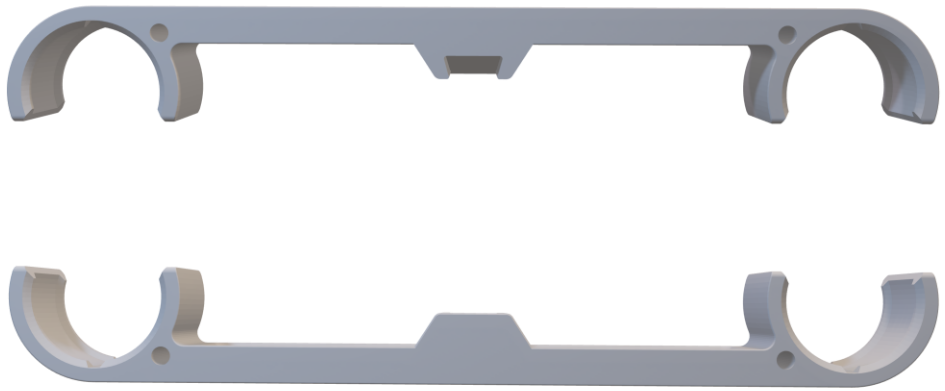






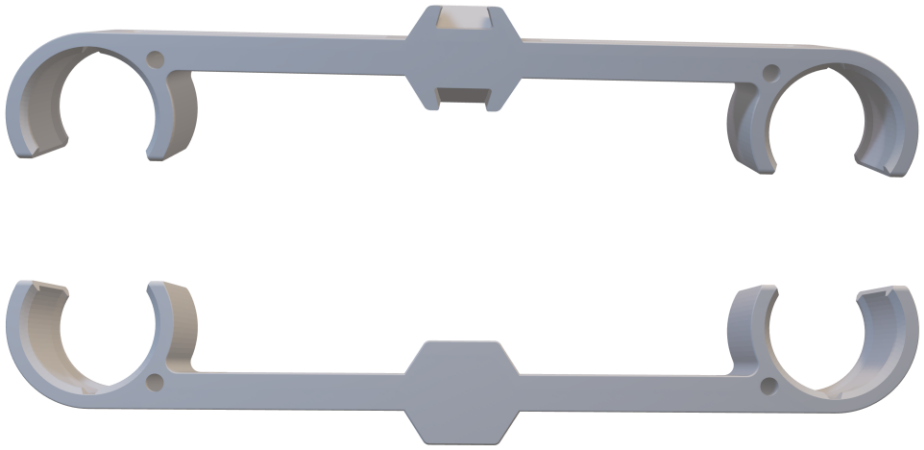
STRUT – SINGLE

Layer Height:	.28
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Allows a single brace connection.



STRUT – DOUBLE

Layer Height:	.28
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Allows a brace to connect on either side in the event extended bracing is needed.



BRACE – LONG

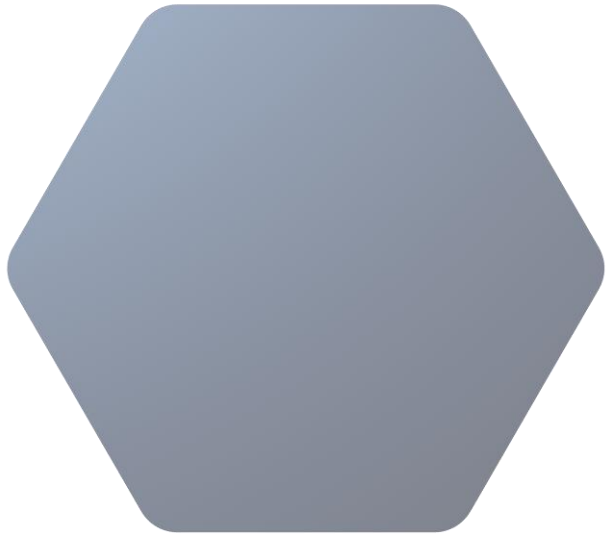
Layer Height:	.28
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	For use with Strut - Single and Strut - Double.

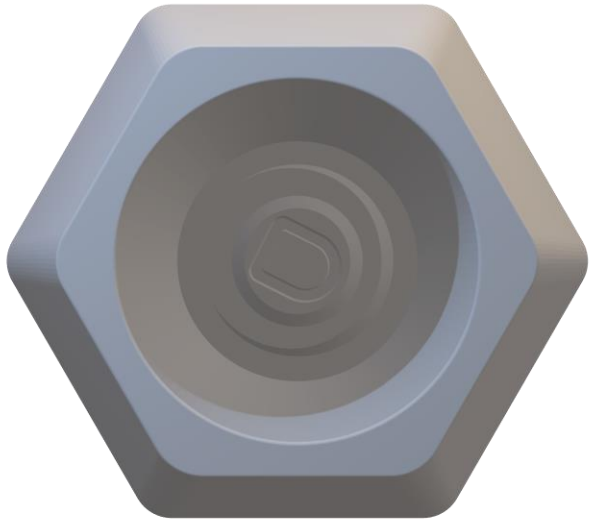
BRACE – SHORT

Layer Height:	.28
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	For use with Strut - Double Only.

BASE – SMALL

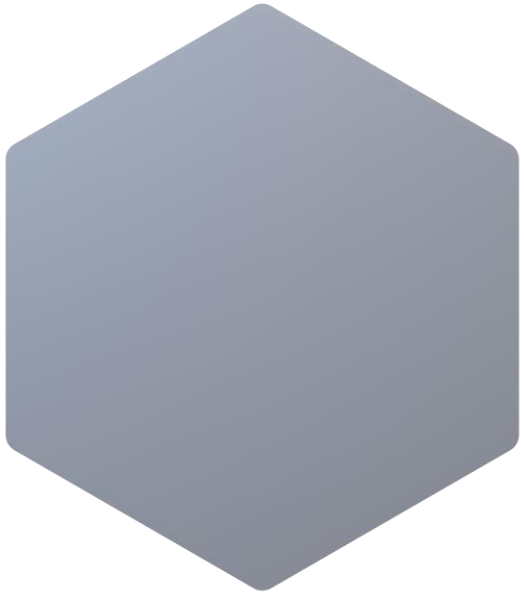
Layer Height:	.28
Infill:	20%
Build Plate Adhesion:	Skirt
Notes:	Use on Stackable Legs to add stability and weight.

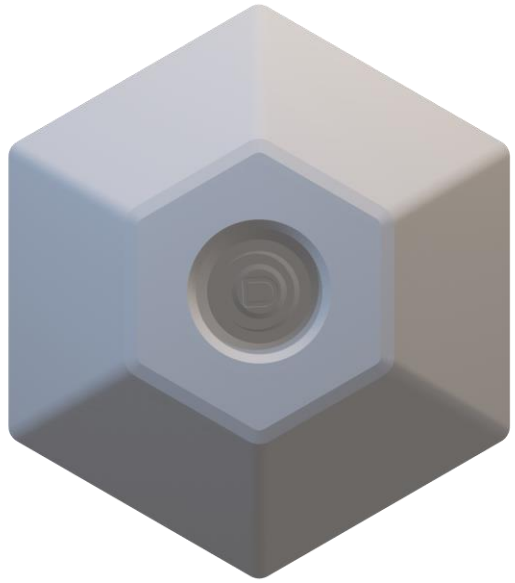


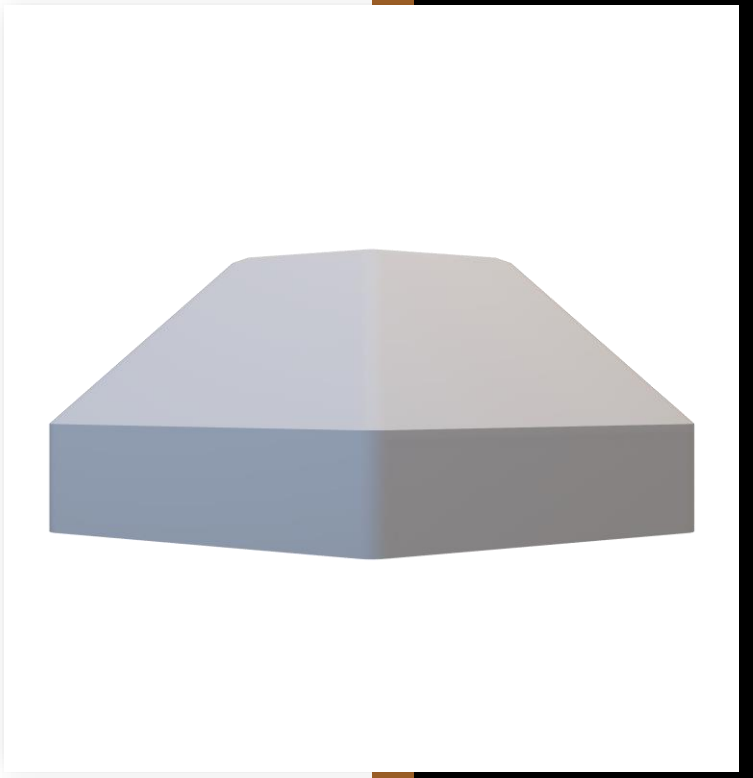


BASE – MEDIUM

Layer Height:	.28
Infill:	50%
Build Plate Adhesion:	Skirt
Notes:	Fits all 210x210 build plates. This takes A LOT of filament. Only necessary on bigger tables.

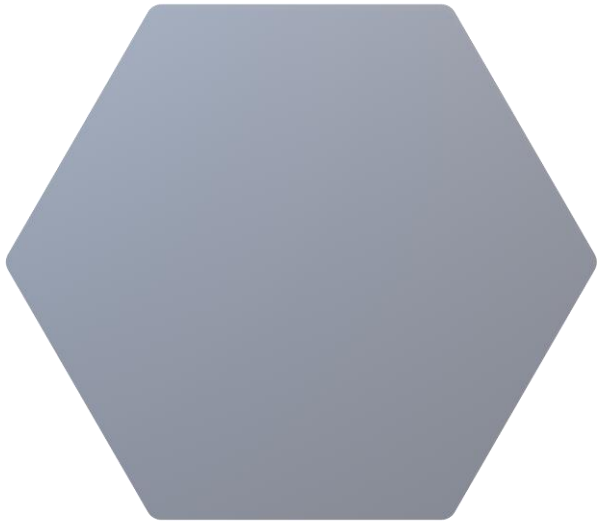


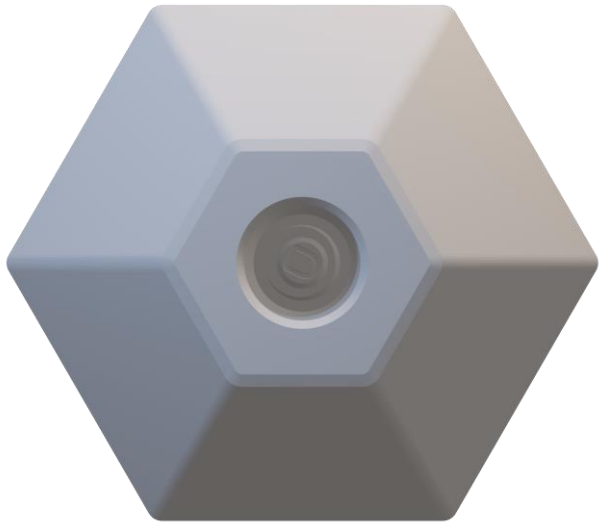


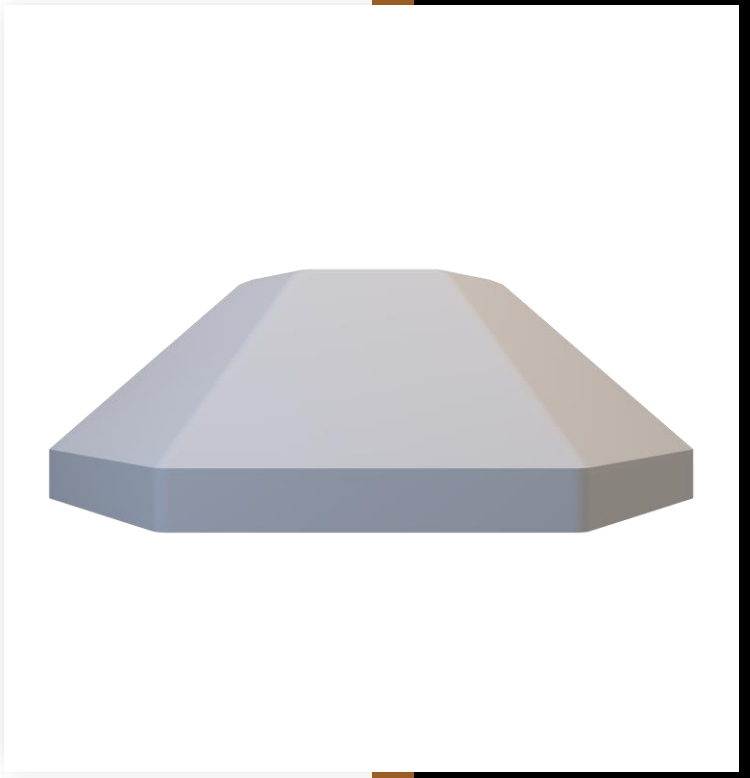


BASE – LARGE

Layer Height:	.28
Infill:	50%
Build Plate Adhesion:	Skirt
Notes:	May not fit all 210x210 build plates. This takes A LOT of filament. Only necessary on bigger tables.

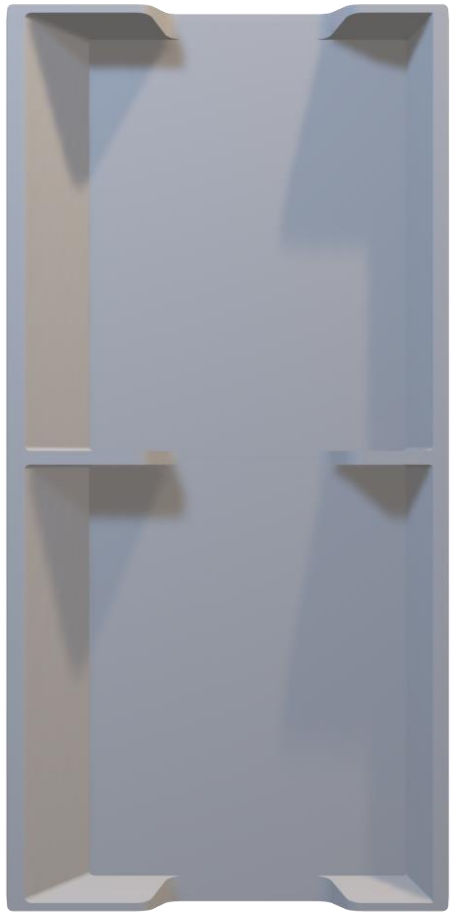


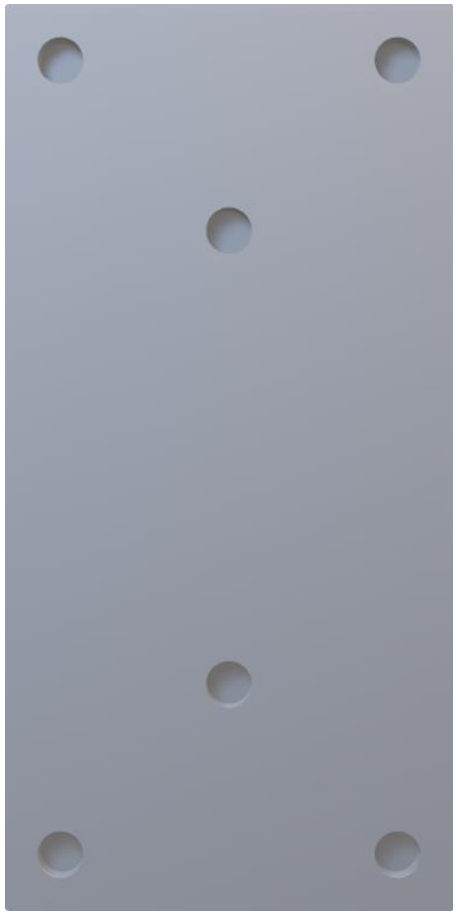




PLAYTILE – CARD TRAY – DOUBLE

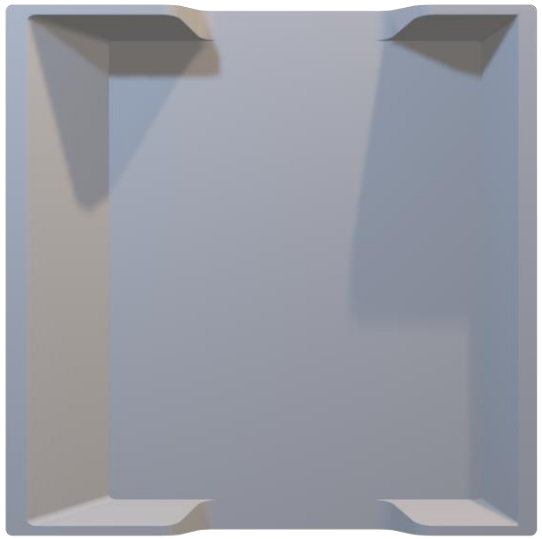
Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Fits card/sleeve sizes up to 72 x 92mm.

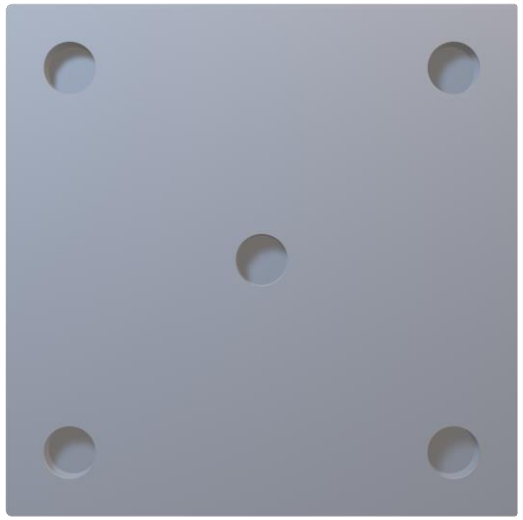




PLAYTILE – CARD TRAY – SINGLE

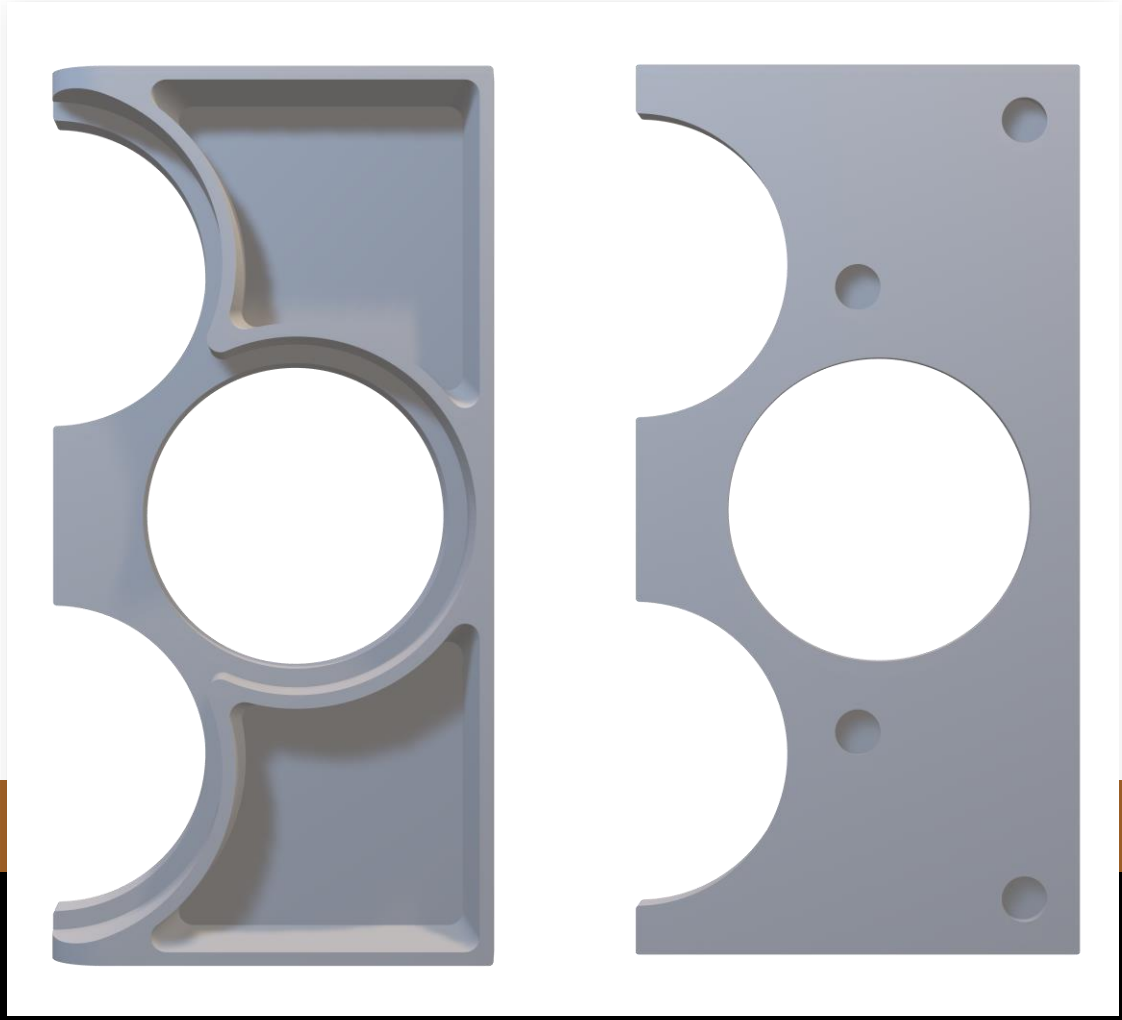
Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Fits card/sleeve sizes up to 72 x 92mm.





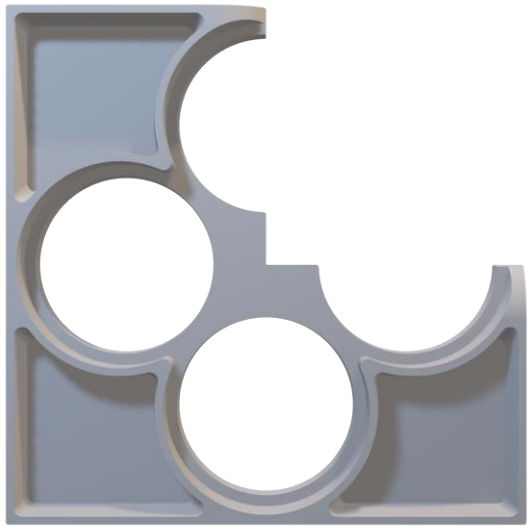
PLAYTILE – COMPONENT

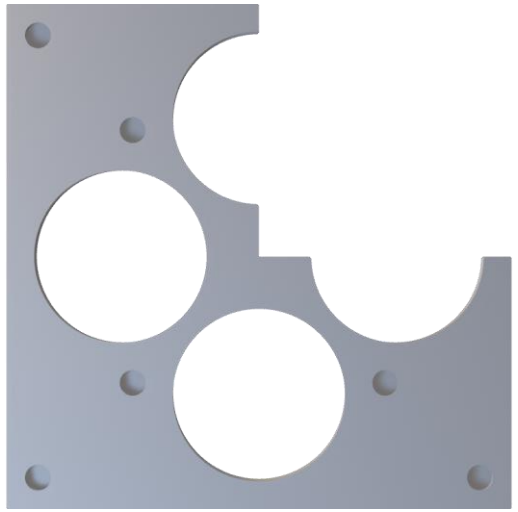
Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Fits a single frame (taking up 1/2).



PLAYTILE – COMPONENT – CORNER

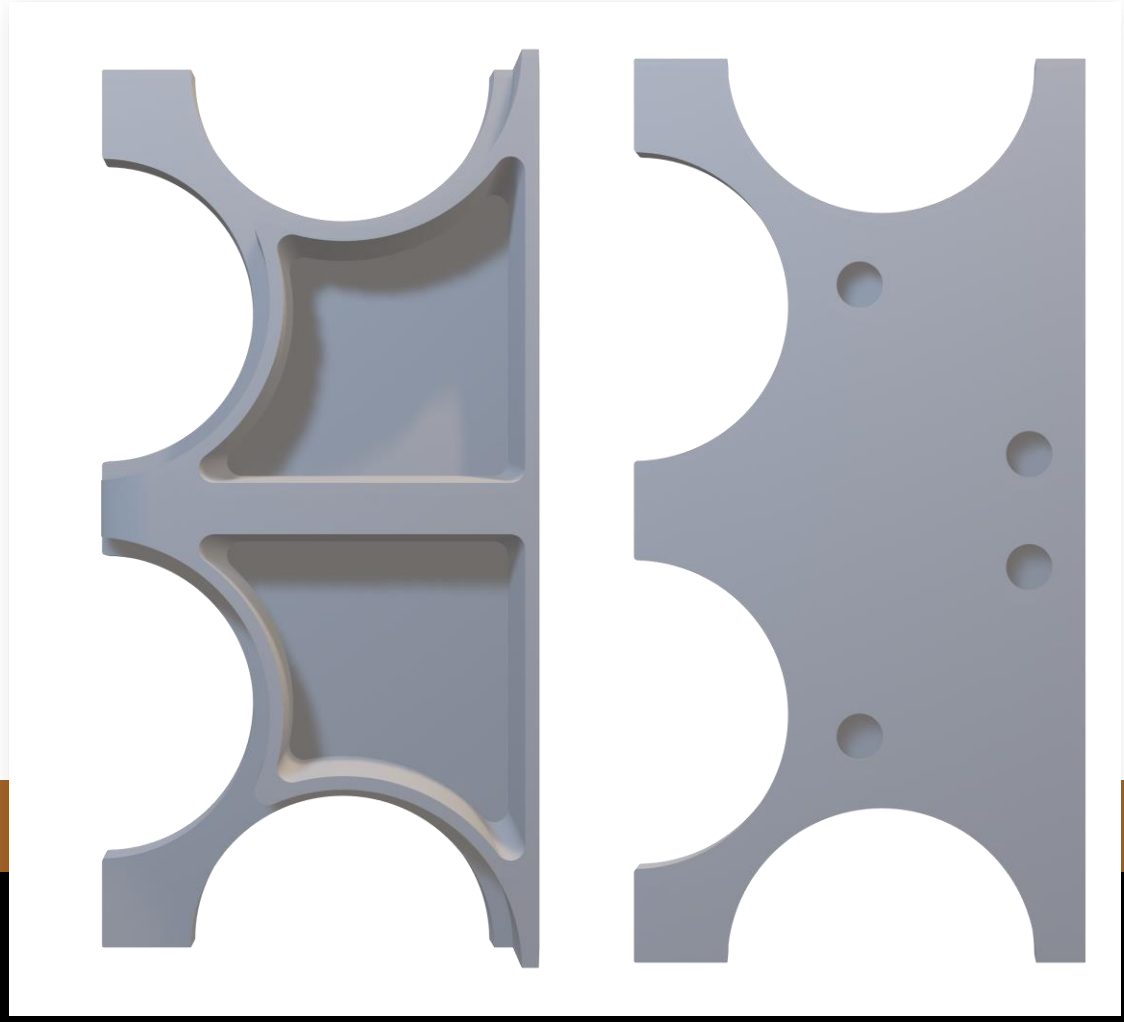
Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Fits a single frame (taking up ¾)





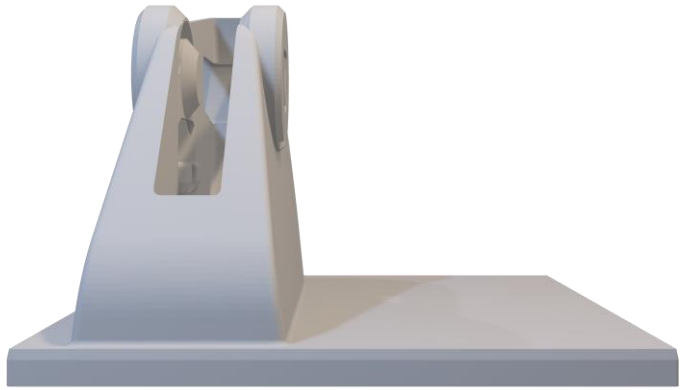
PLAYTILE – COMPONENT B

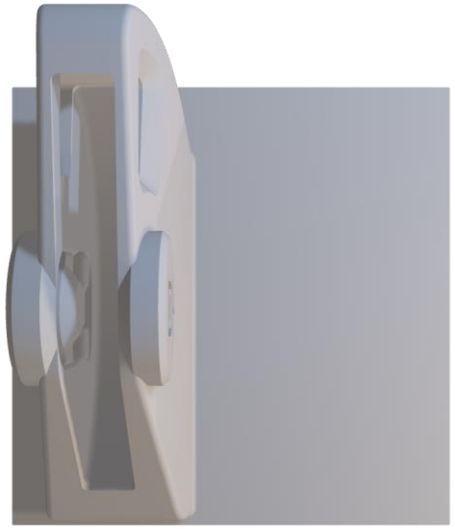
Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Fits across two frames (taking up 1/4 on each).

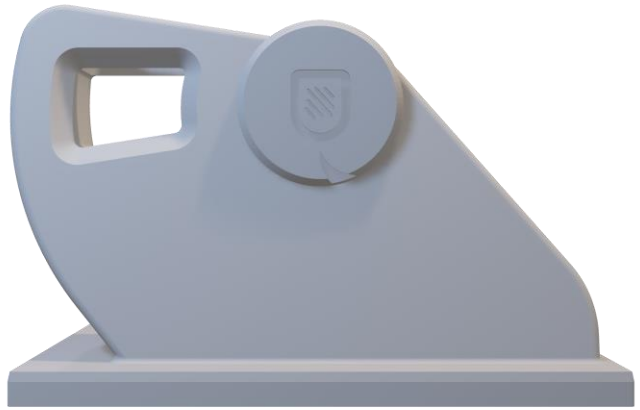


PLAYTILE – COUNTER WHEEL HOLDER

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Requires Counter Wheel. Great for heads up MTG (Not Commander).

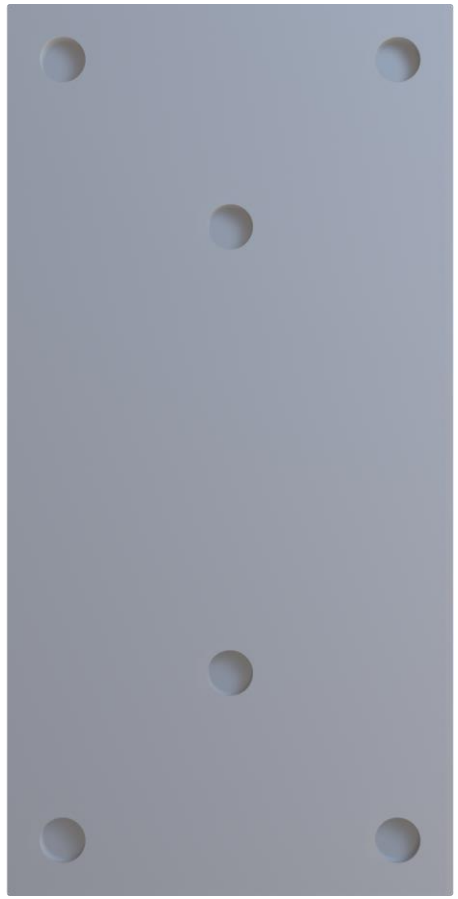






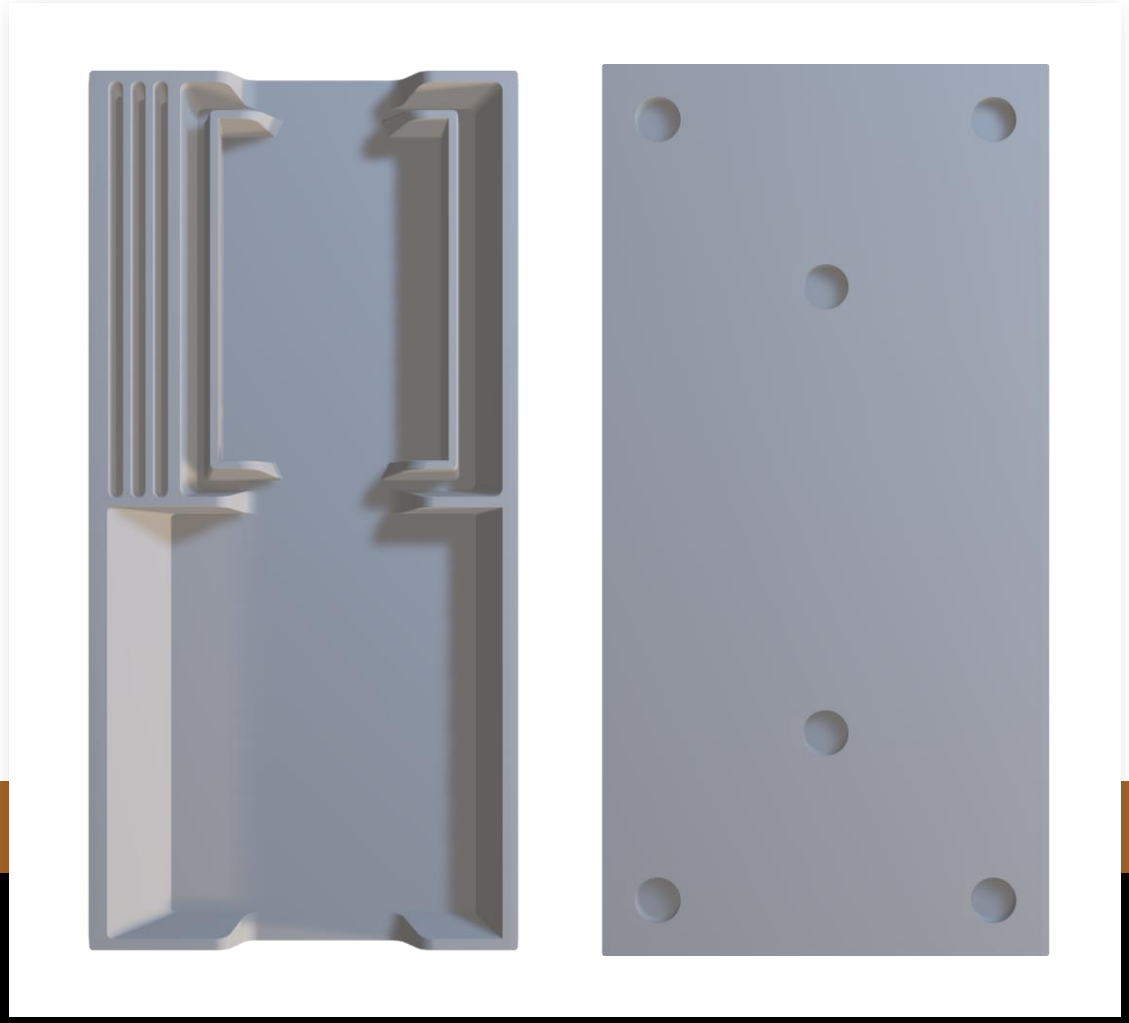
PLAYTILE – DICE TRAY

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	N/A



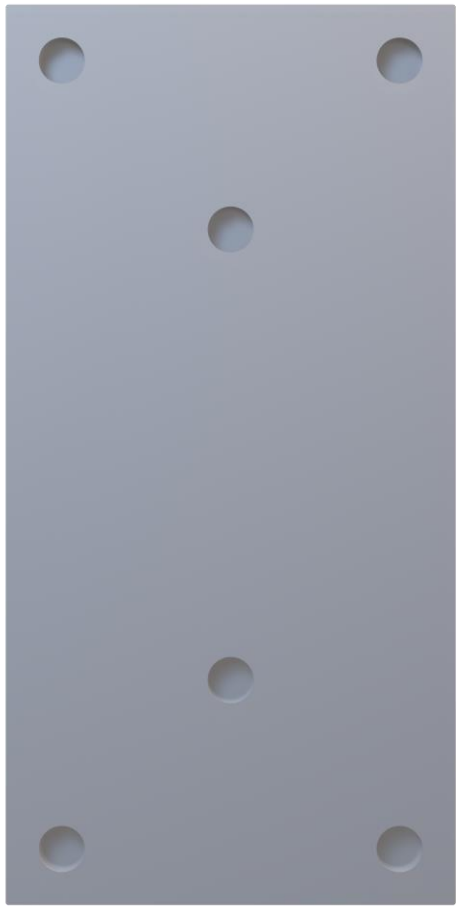
PLAYTILE – MIXED CARD

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Great for Gloomhaven.



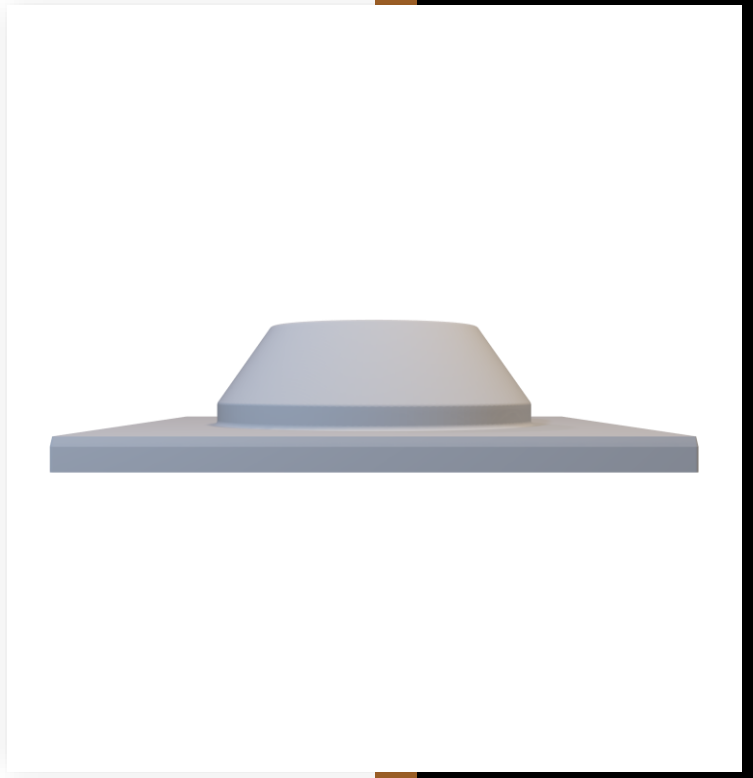
PLAYTILE – TRIPLE COMPONENT

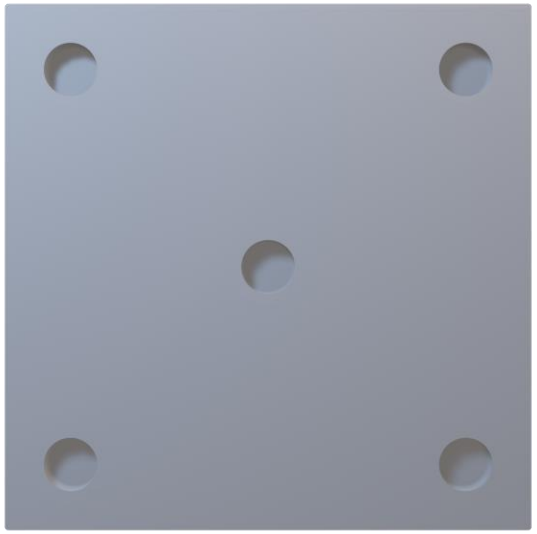
Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	N/A



PLAYTILE – MOUNTABLE – ELITE

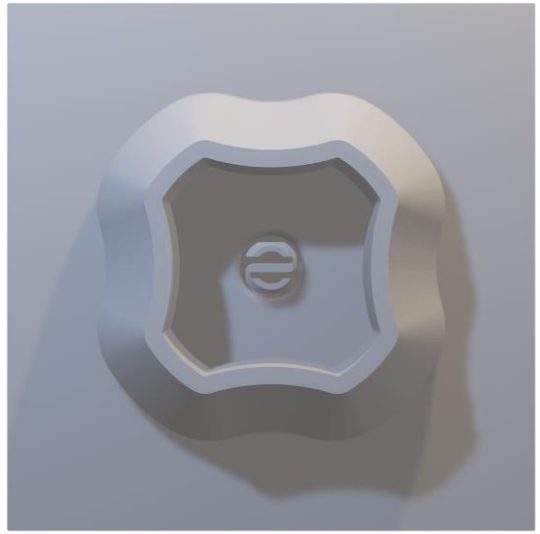
Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Place like a regular PlayTile, then snap in an Elite Leg to take your table to another level.

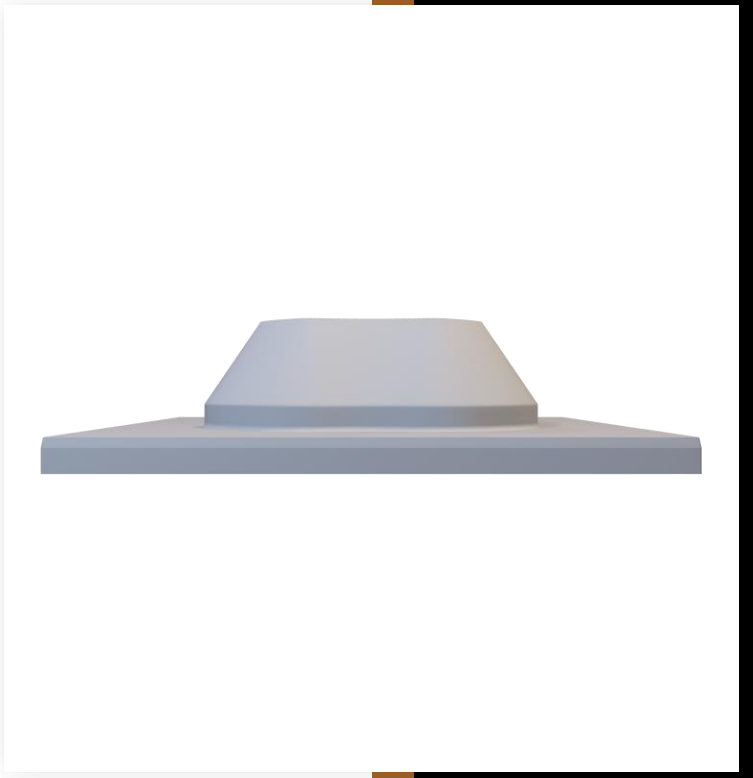




PLAYTILE – MOUNTABLE – LITE

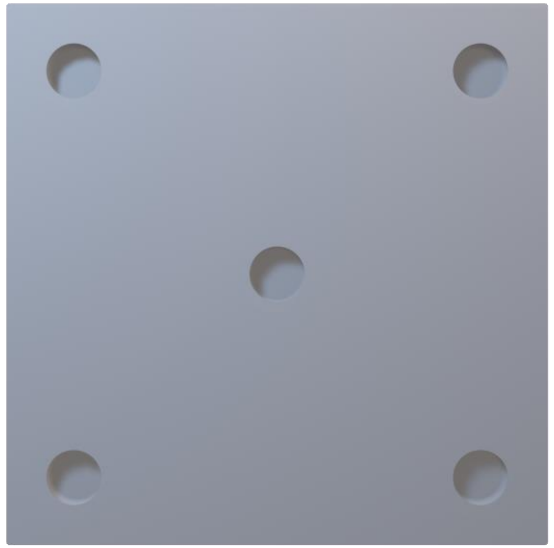
Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Place like a regular PlayTile, then snap in a Lite Leg to take your table to another level.

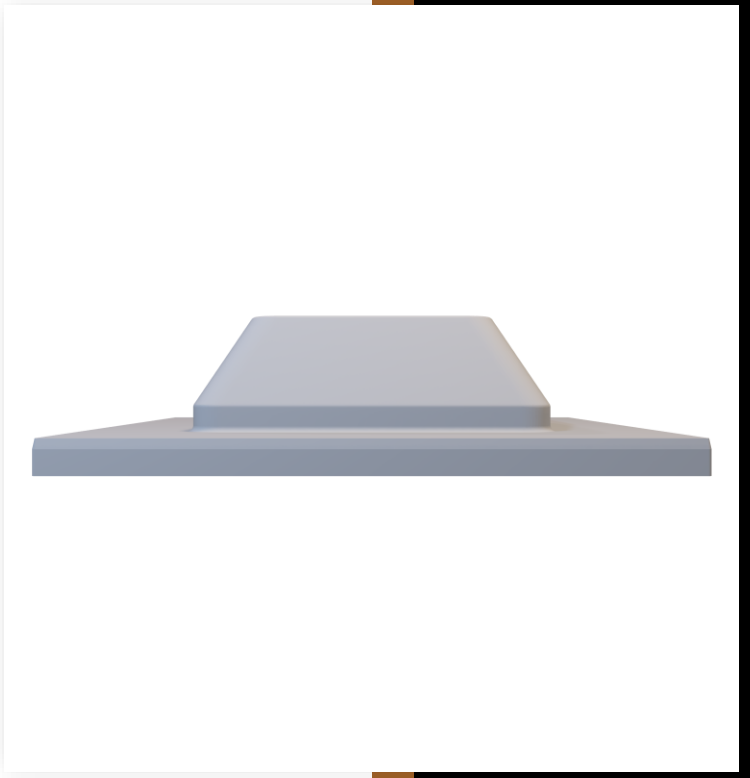




PLAYTILE – MOUNTABLE – STANDARD

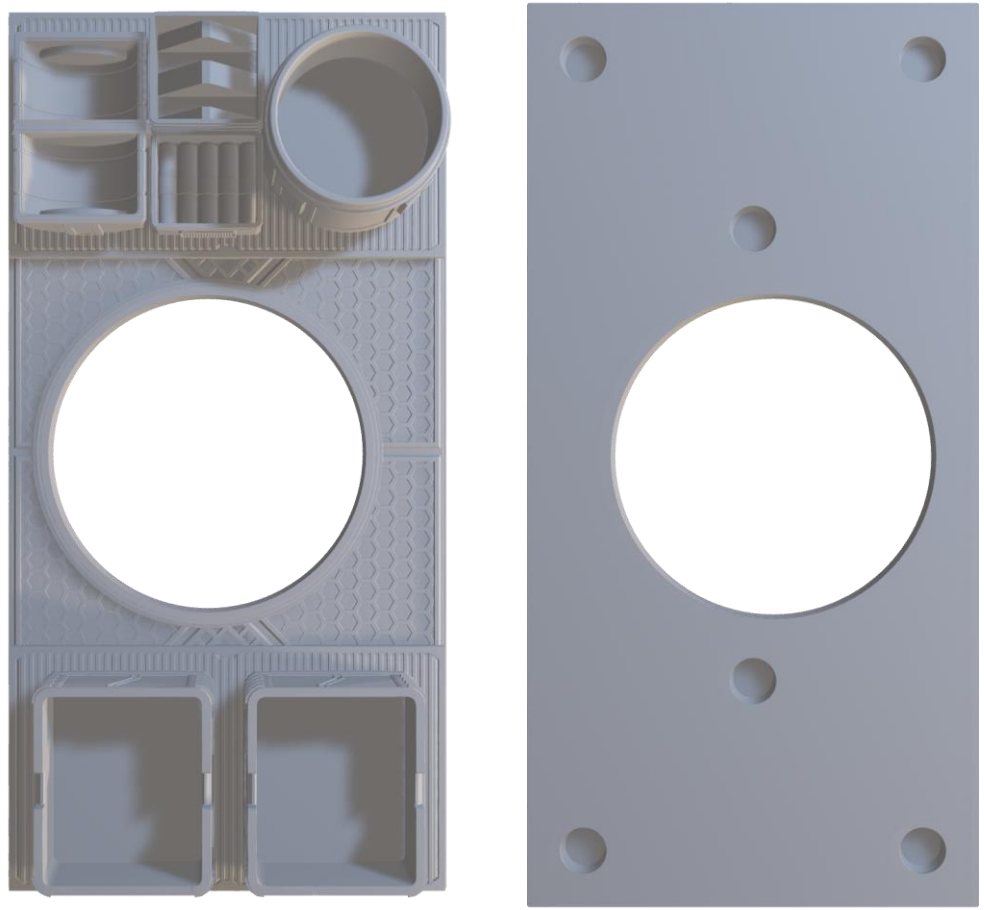
Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Place like a regular PlayTile, then snap in a Standard Leg to take your table to another level.





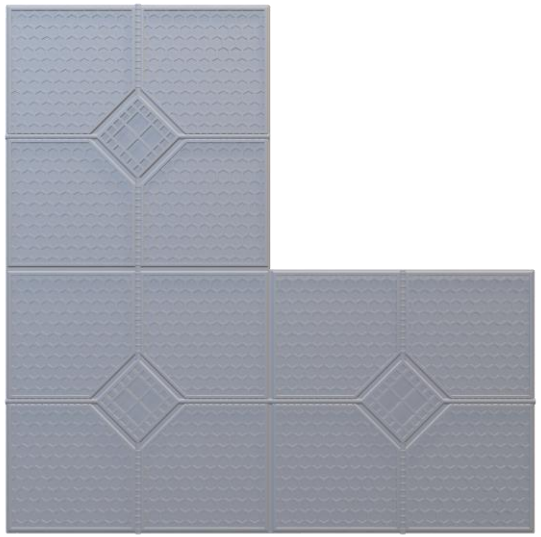
PLAYTILE – SCIFI – COMPONENT CUP

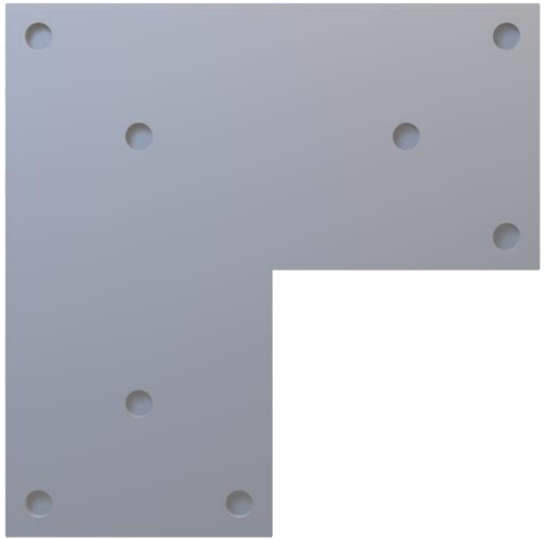
Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	The SciFi PlayTiles can take a LONG time to slice. Try restarting Cura and potentially your PC, but ultimately, they require patience.



PLAYTILE – SCIFI – CORNER

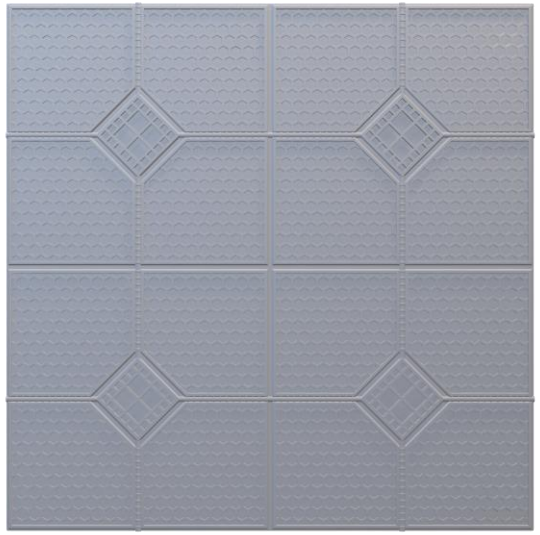
Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	The SciFi PlayTiles can take a LONG time to slice. Try restarting Cura and potentially your PC, but ultimately, they require patience.

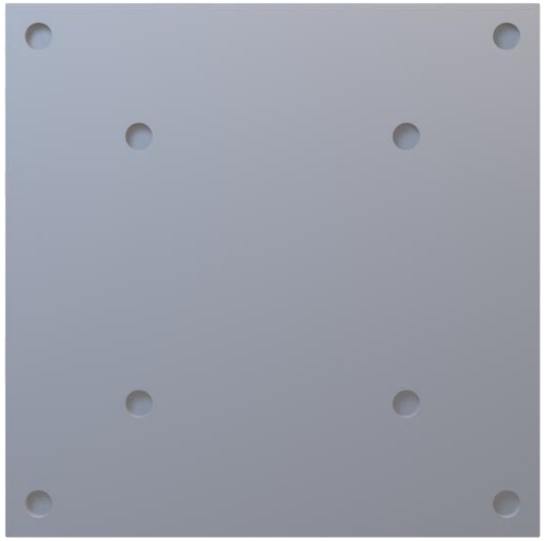




PLAYTILE – SCIFI – FULL

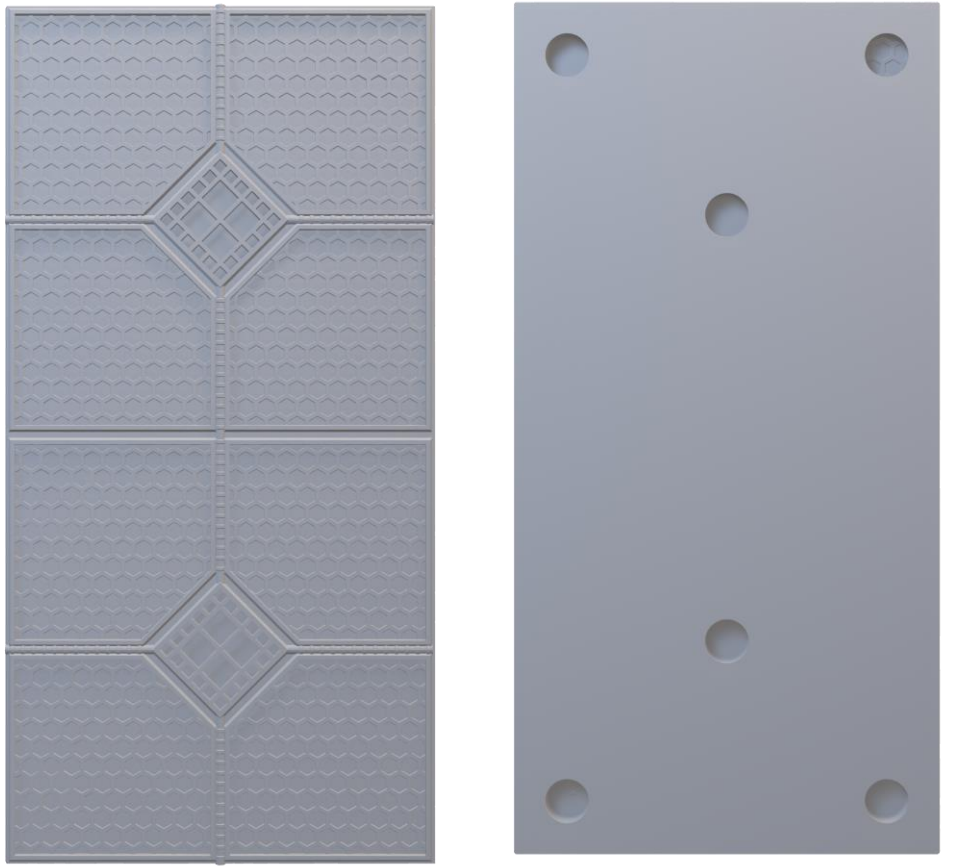
Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	The SciFi PlayTiles can take a LONG time to slice. Try restarting Cura and potentially your PC, but ultimately, they require patience.





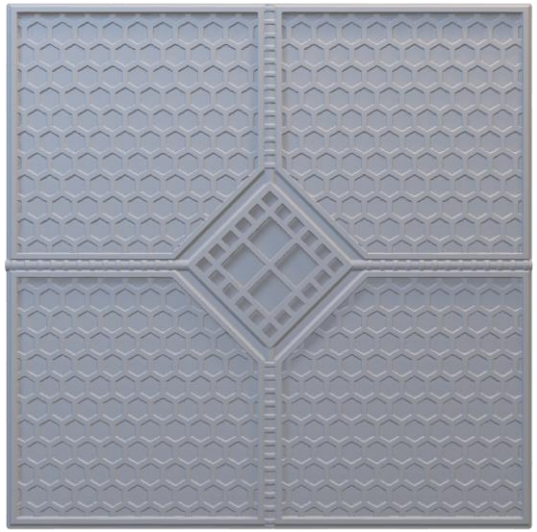
PLAYTILE – SCIFI – HALF

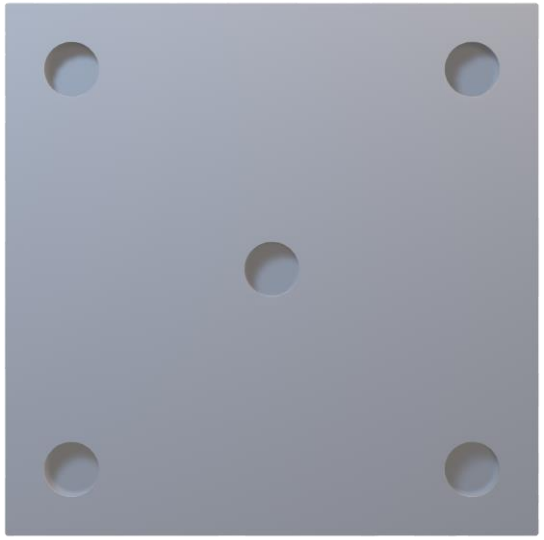
Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	The SciFi PlayTiles can take a LONG time to slice. Try restarting Cura and potentially your PC, but ultimately, they require patience.



PLAYTILE – SCIFI – QUARTER

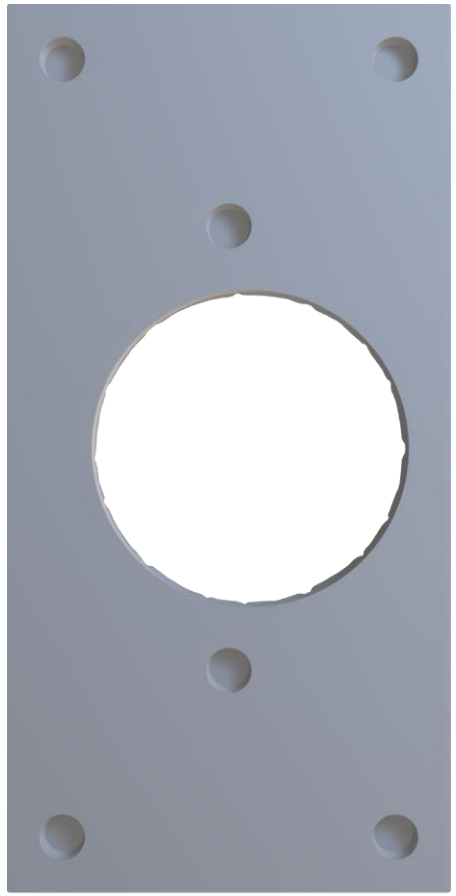
Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	The SciFi PlayTiles can take a LONG time to slice. Try restarting Cura and potentially your PC, but ultimately, they require patience.





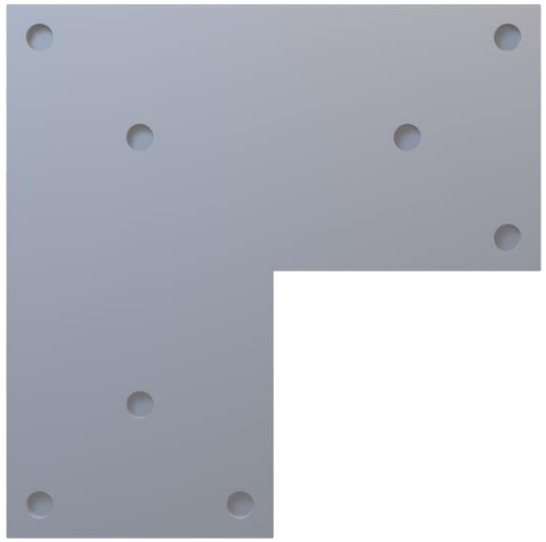
PLAYTILE – STRONGHOLD – COMPONENT

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	N/A



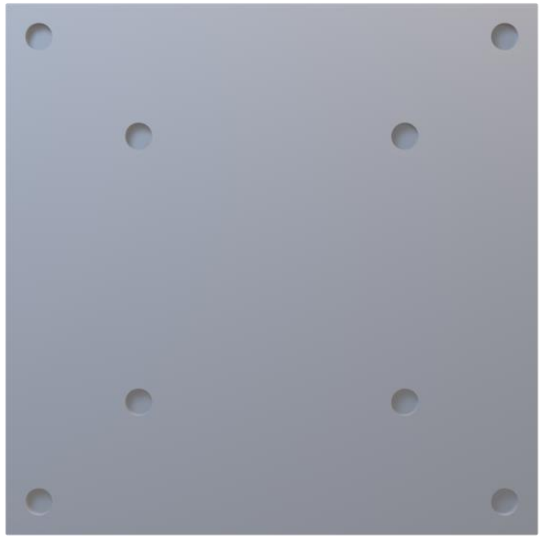
PLAYTILE – STRONGHOLD – CORNER

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	N/A



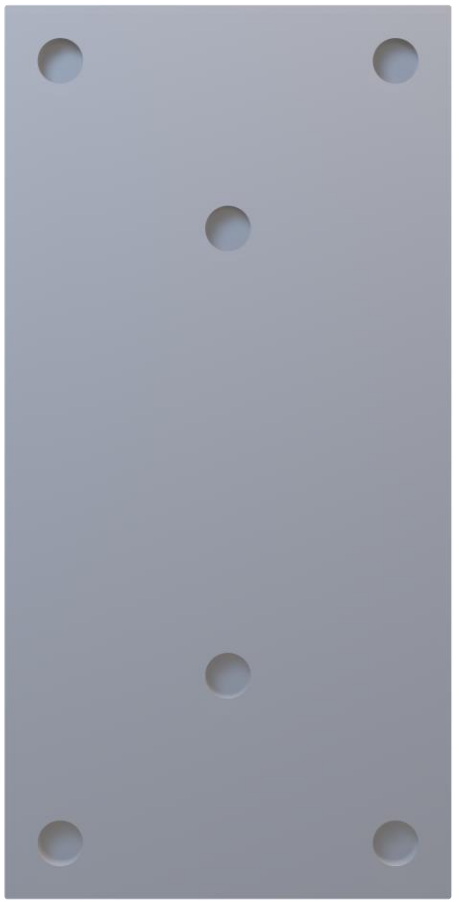
PLAYTILE – STRONGHOLD – FULL

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	N/A



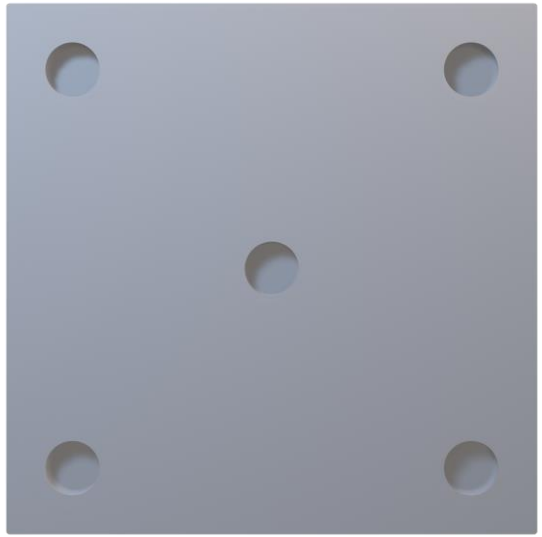
PLAYTILE – STRONGHOLD – HALF

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	N/A



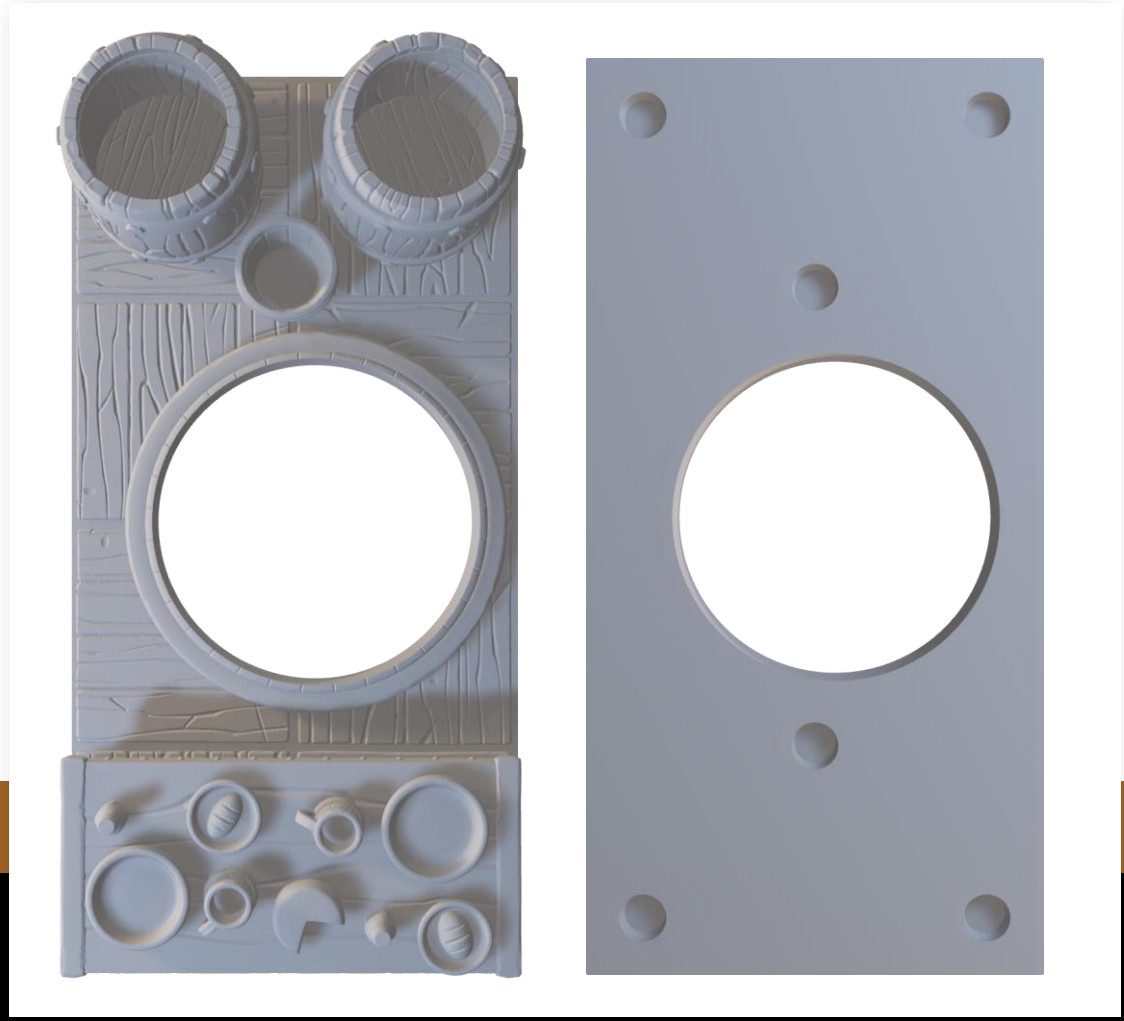
PLAYTILE – STRONGHOLD – QUARTER

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	N/A



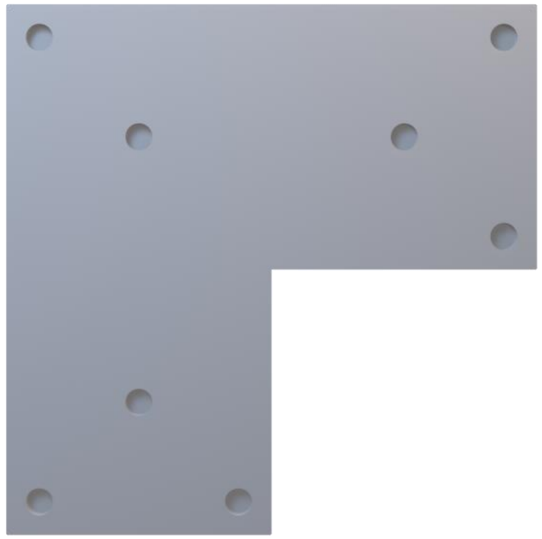
PLAYTILE – TAVERN – COMPONENT

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	N/A



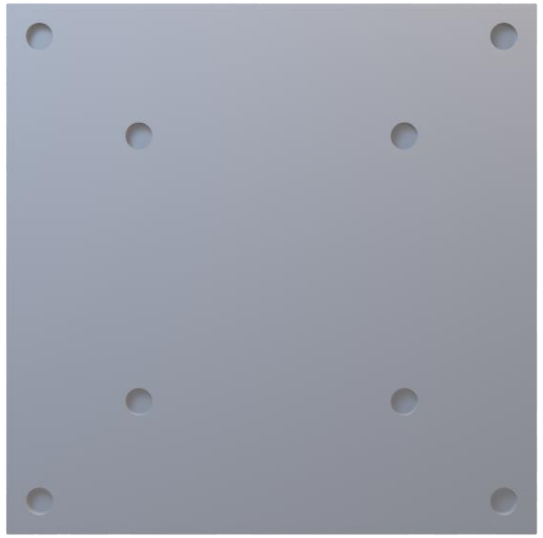
PLAYTILE – TAVERN – CORNER

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	N/A



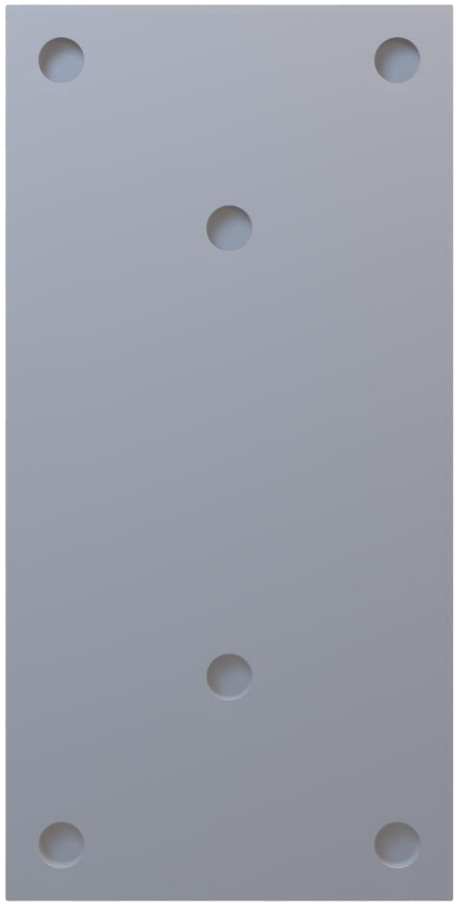
PLAYTILE – TAVERN – FULL

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	N/A



PLAYTILE – TAVERN – HALF

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	N/A

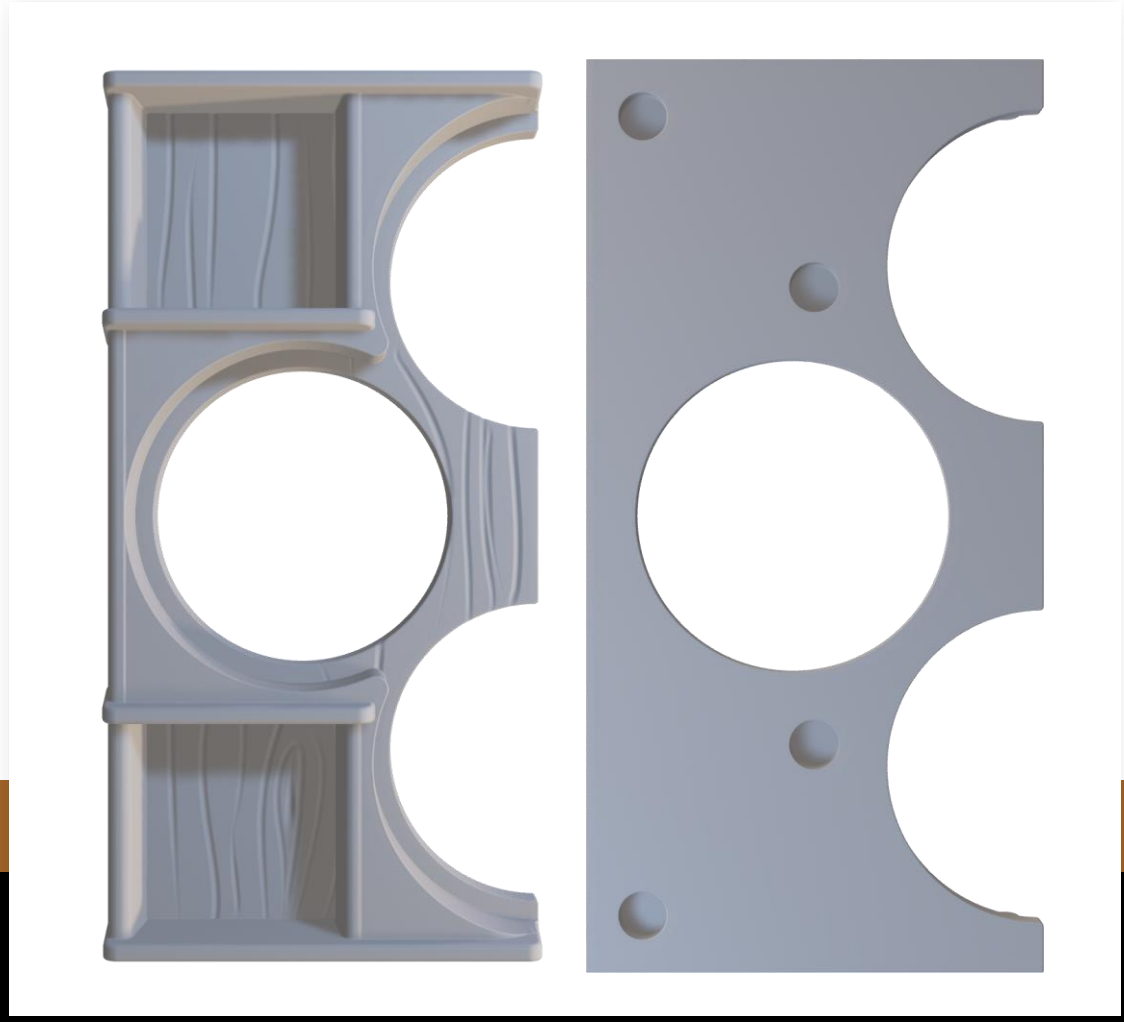


PLAYTILE – TAVERN – QUARTER

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	N/A

PLAYTILE – WOOD PLANK – DICE TRAY

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	At layer 26 switch from wood filament to something else to keep the illusion of a wood base.

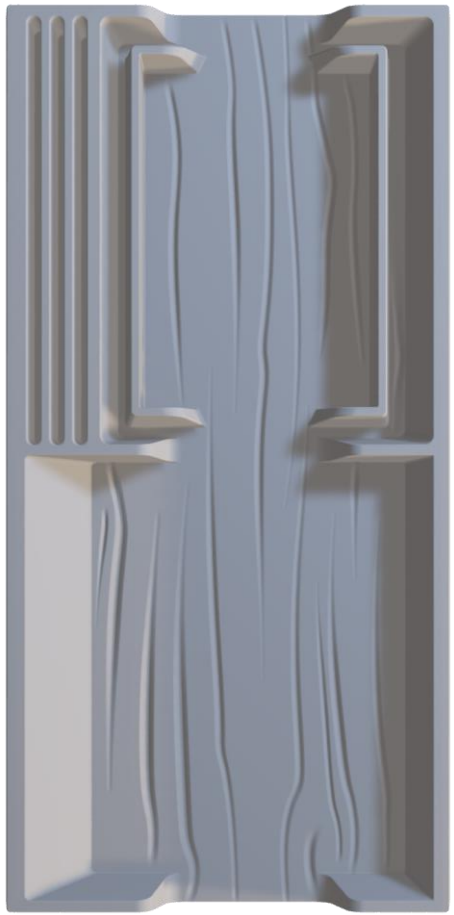


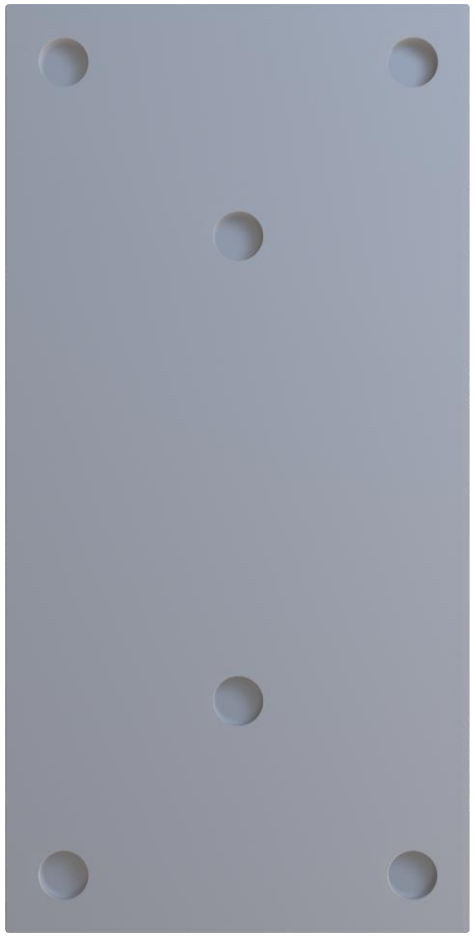
PLAYTILE – WOOD PLANK – COMPONENT CUP

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	At layer 27 switch from wood filament to something else to keep the illusion of a wood base.

PLAYTILE – WOOD PLANK – MIXED CARD

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	At layer 29 switch from wood filament to something else to keep the illusion of a wood base.



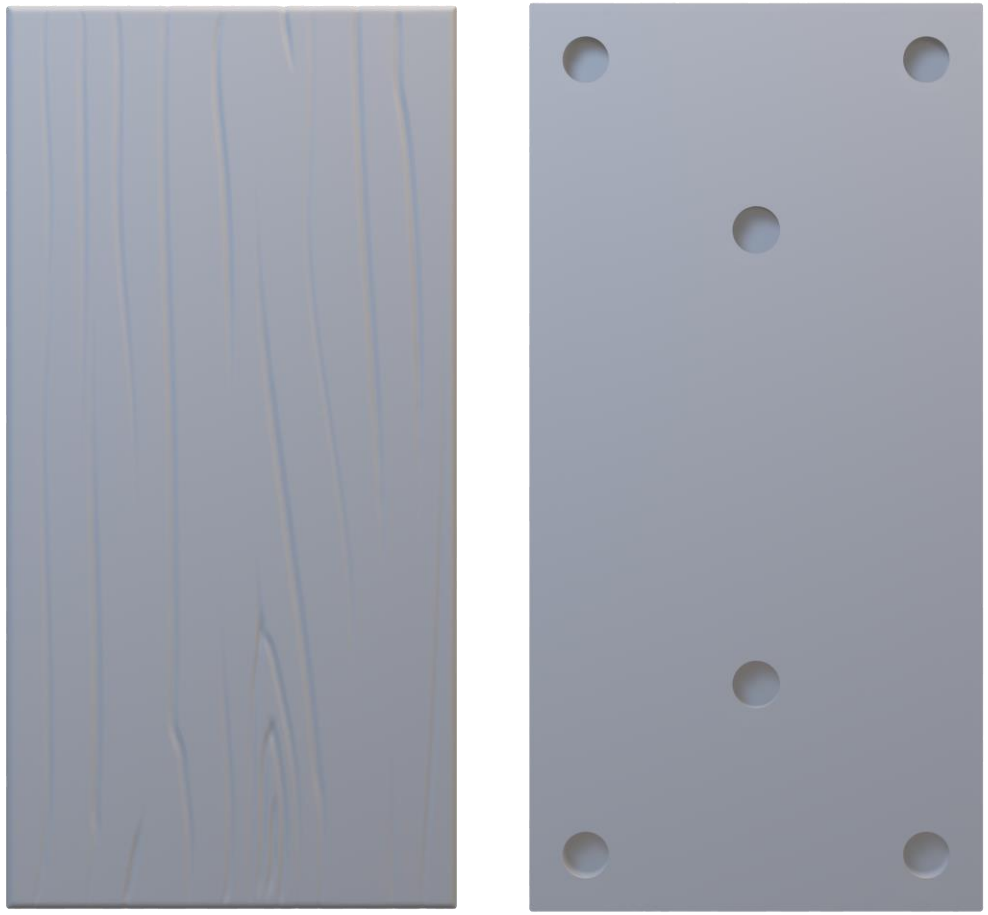


PLAYTILE – WOOD PLANK – TRIPLE COMPONENT

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	At layer 28 switch from wood filament to something else to keep the illusion of a wood base.

PLAYTILE – WOOD PLANK H – HALF 1

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Test print prior to printing multiple pieces. If your printer creates a lot of scratches or artifacts on the surface, use the Vertical Planks

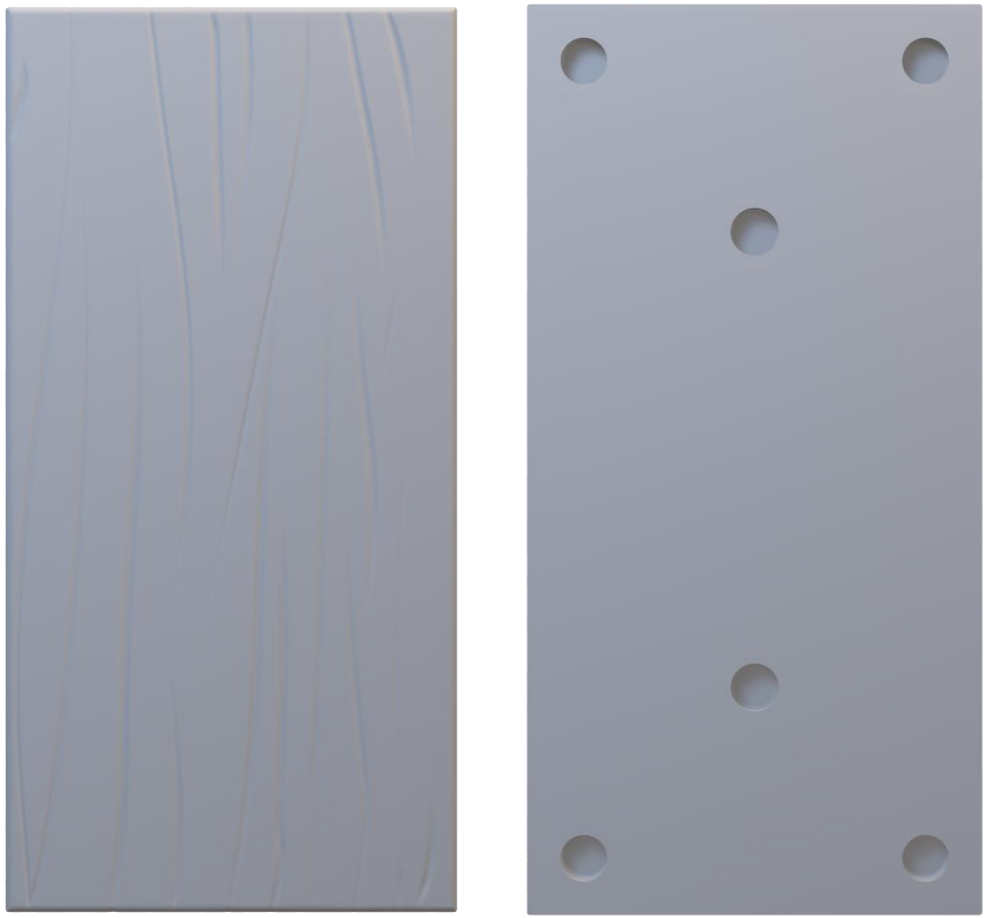


PLAYTILE – WOOD PLANK H – HALF 2

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Test print prior to printing multiple pieces. If your printer creates a lot of scratches or artifacts on the surface, use the Vertical Planks

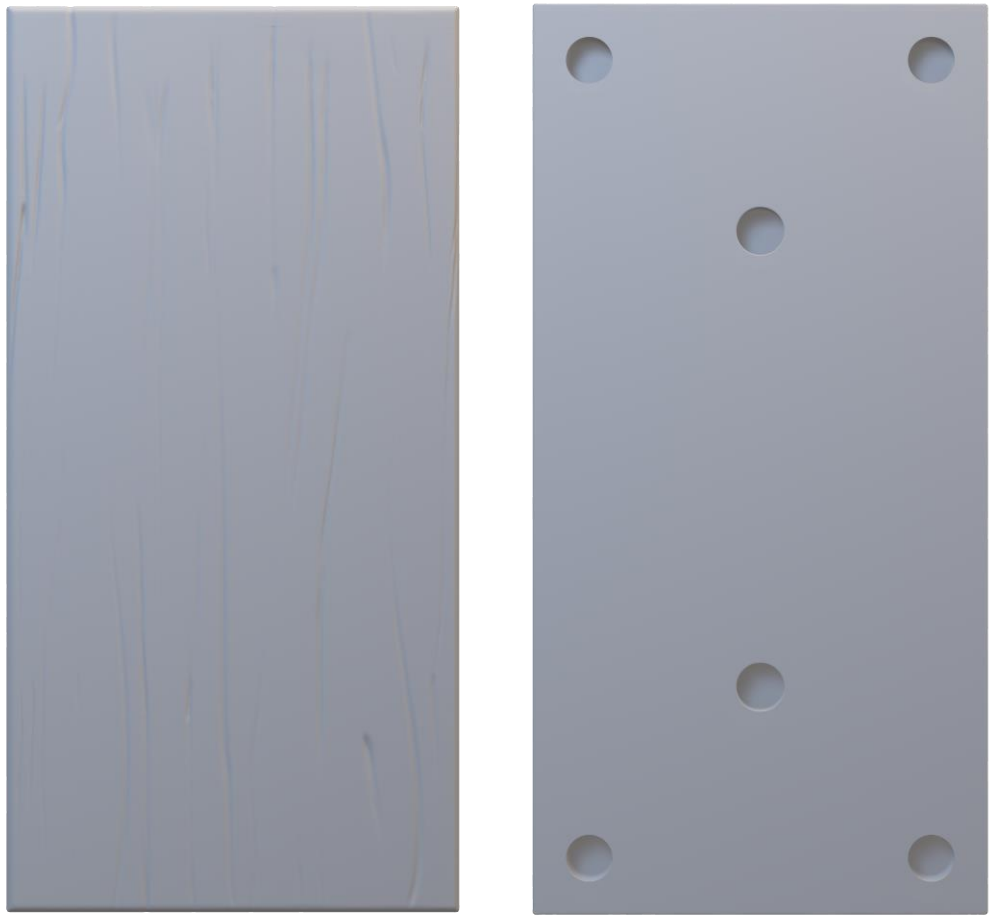
PLAYTILE – WOOD PLANK H – HALF 3

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Test print prior to printing multiple pieces. If your printer creates a lot of scratches or artifacts on the surface, use the Vertical Planks



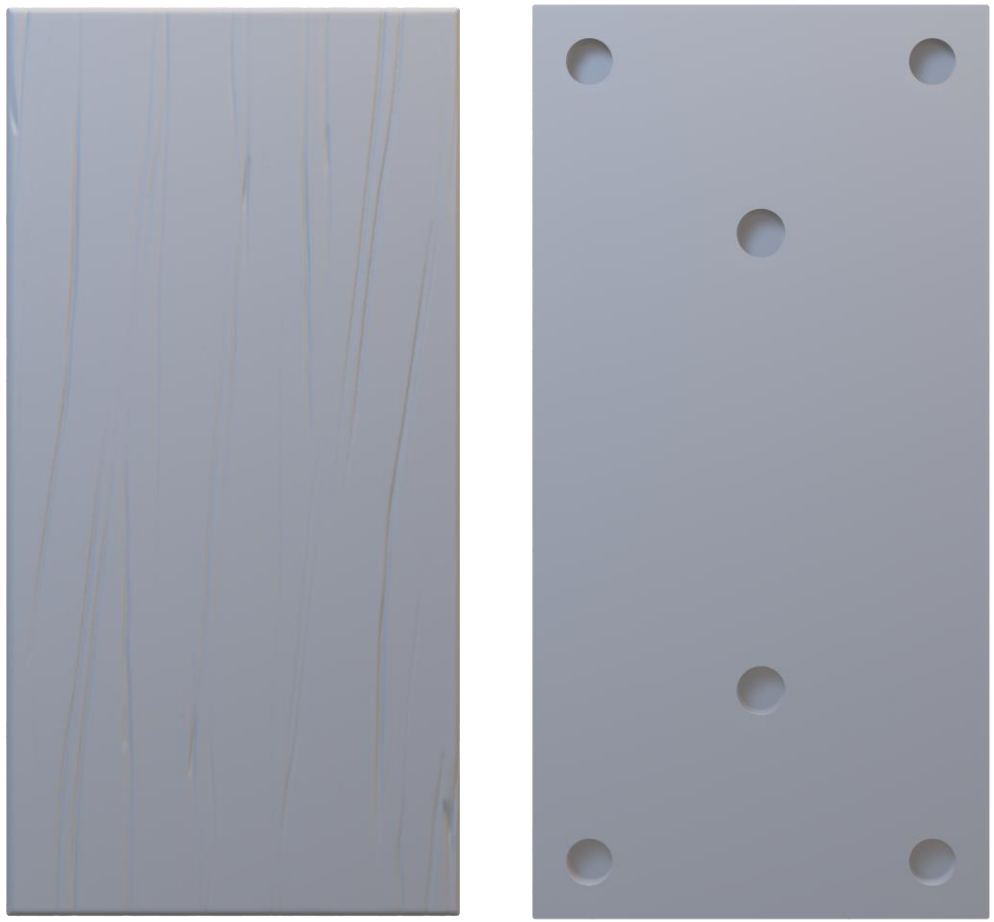
PLAYTILE – WOOD PLANK H – HALF 4

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Test print prior to printing multiple pieces. If your printer creates a lot of scratches or artifacts on the surface, use the Vertical Planks



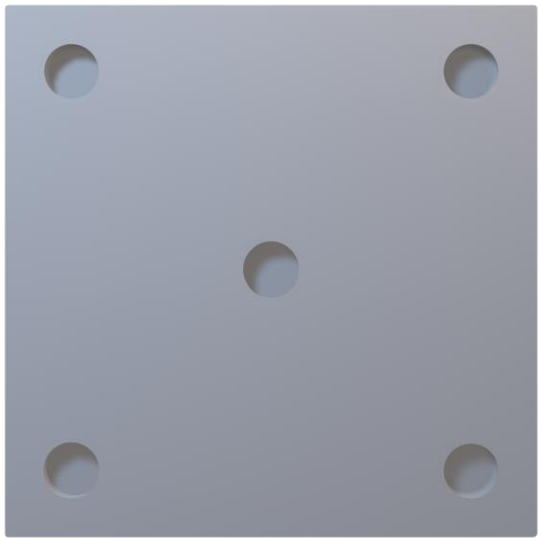
PLAYTILE – WOOD PLANK H – HALF 5

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Test print prior to printing multiple pieces. If your printer creates a lot of scratches or artifacts on the surface, use the Vertical Planks



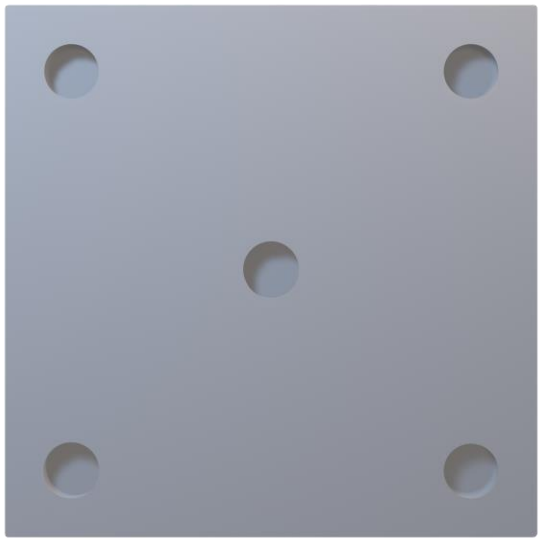
PLAYTILE – WOOD PLANK H – QUARTER 1

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Test print prior to printing multiple pieces. If your printer creates a lot of scratches or artifacts on the surface, use the Vertical Planks



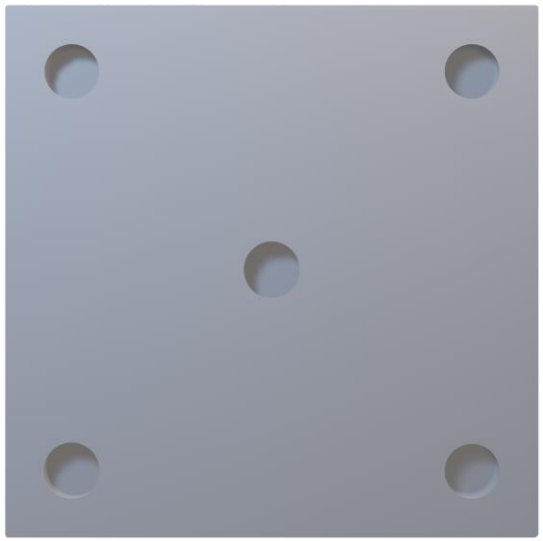
PLAYTILE – WOOD PLANK H – QUARTER 2

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Test print prior to printing multiple pieces. If your printer creates a lot of scratches or artifacts on the surface, use the Vertical Planks



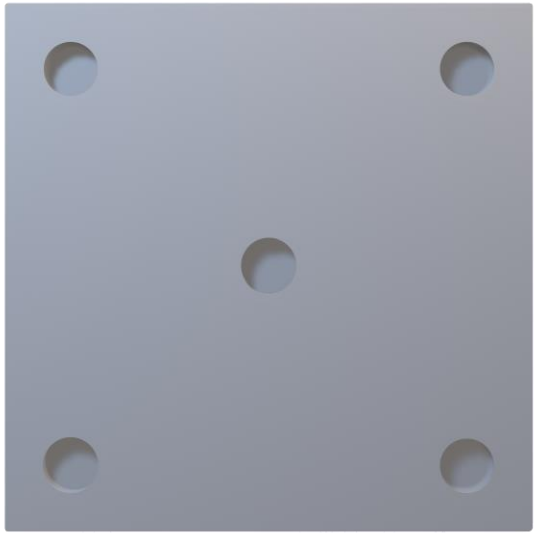
PLAYTILE – WOOD PLANK H – QUARTER 3

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Test print prior to printing multiple pieces. If your printer creates a lot of scratches or artifacts on the surface, use the Vertical Planks



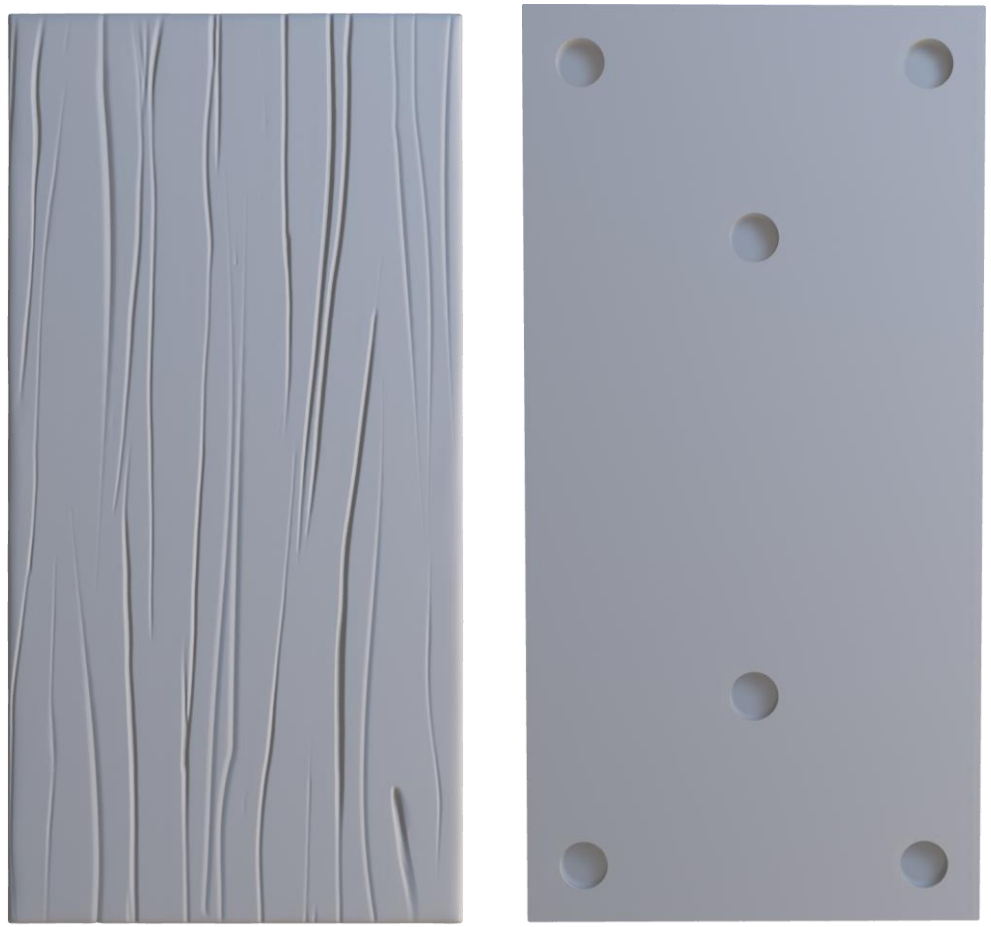
PLAYTILE – WOOD PLANK H – QUARTER 4

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Test print prior to printing multiple pieces. If your printer creates a lot of scratches or artifacts on the surface, use the Vertical Planks



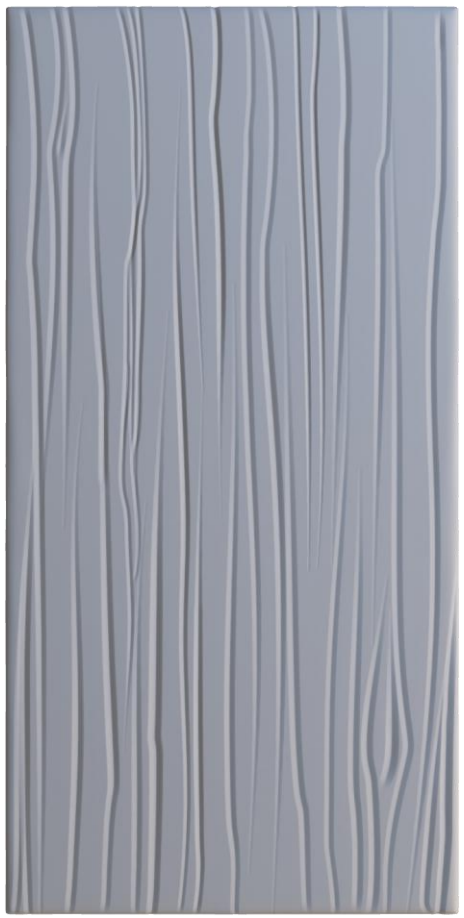
PLAYTILE – WOOD PLANK V – HALF 1

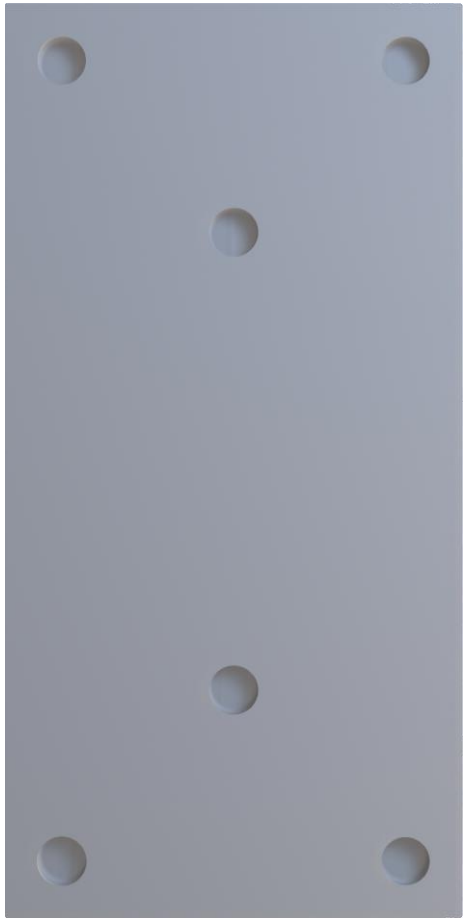
Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Print in orientation provided. Features more 'wood grain' than horizontal version



PLAYTILE – WOOD PLANK V – HALF 2

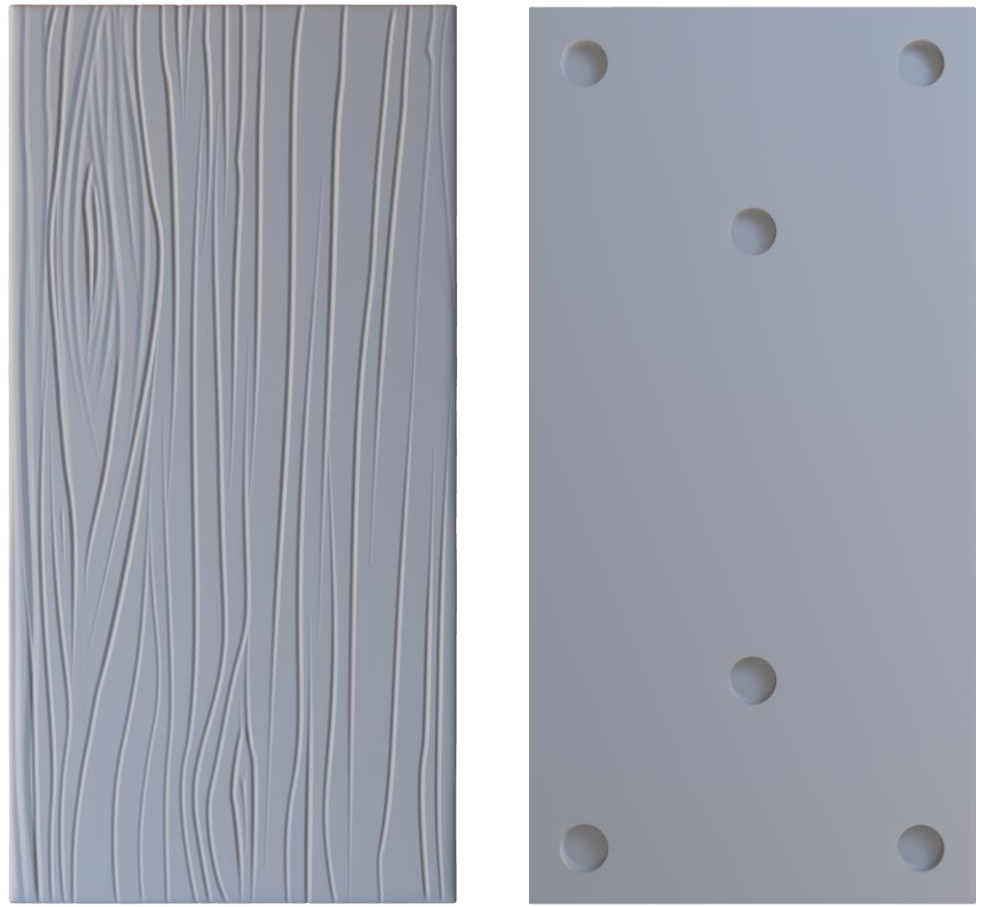
Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Print in orientation provided. Features more 'wood grain' than horizontal version





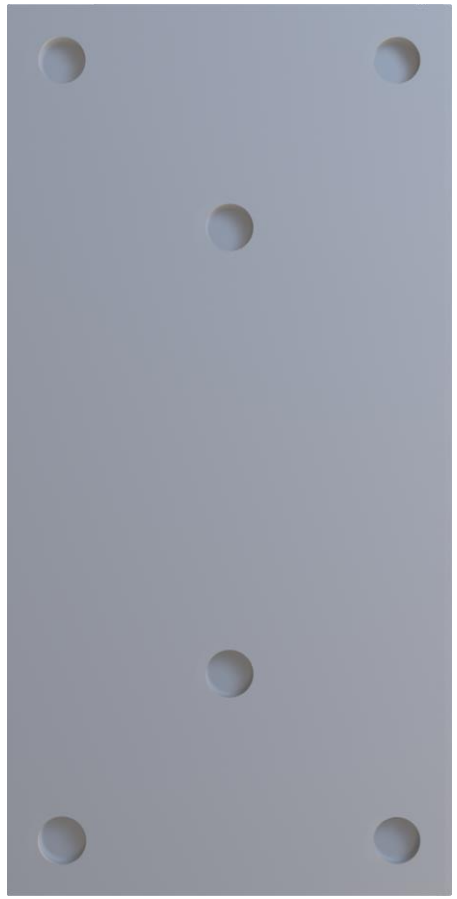
PLAYTILE – WOOD PLANK V – HALF 3

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Print in orientation provided. Features more 'wood grain' than horizontal version



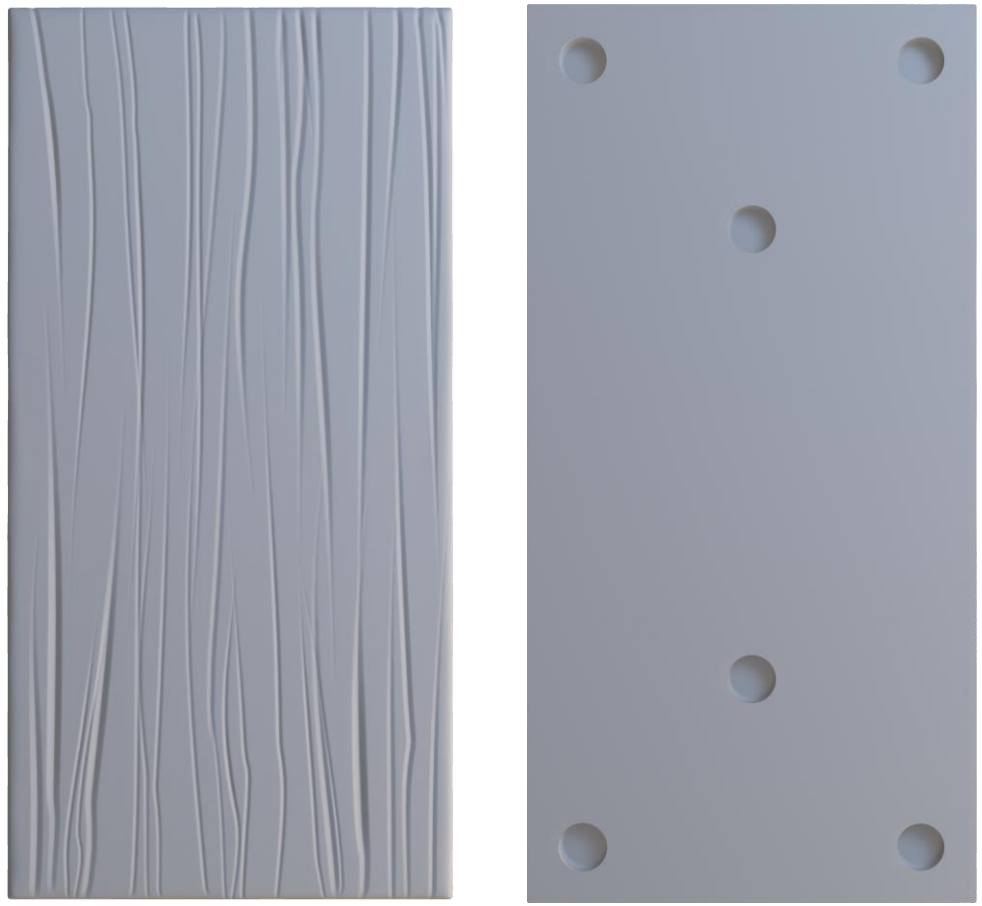
PLAYTILE – WOOD PLANK V – HALF 4

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Print in orientation provided. Features more 'wood grain' than horizontal version



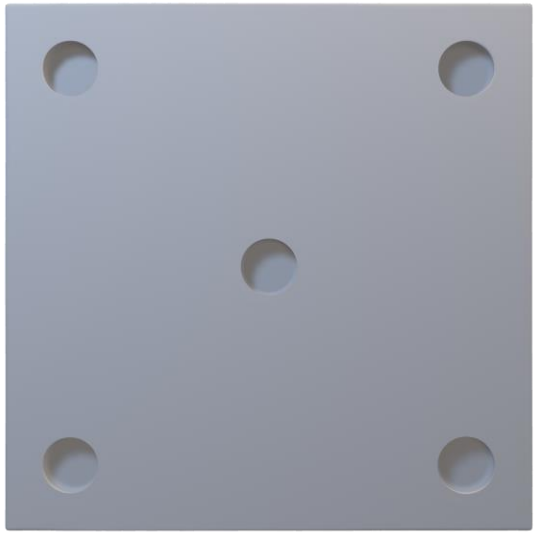
PLAYTILE – WOOD PLANK V – HALF 5

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Print in orientation provided. Features more 'wood grain' than horizontal version



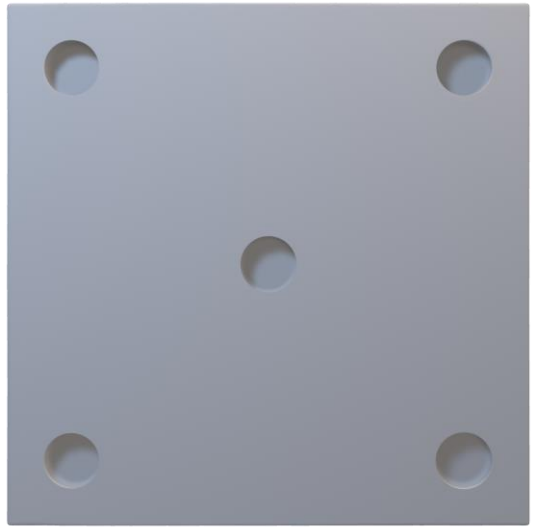
PLAYTILE – WOOD PLANK V – QUARTER 1

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Print in orientation provided. Features more 'wood grain' than horizontal version



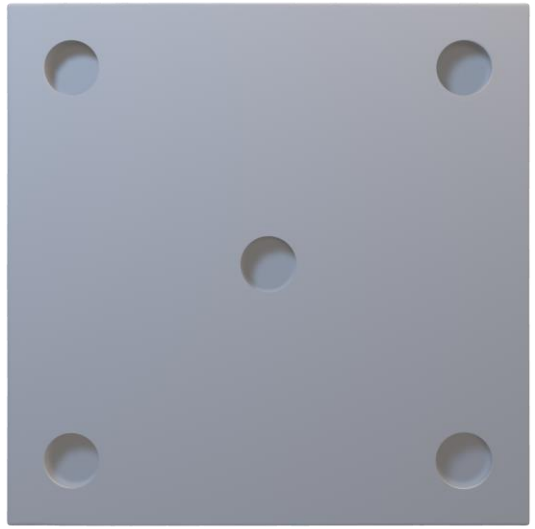
PLAYTILE – WOOD PLANK V – QUARTER 2

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Print in orientation provided. Features more 'wood grain' than horizontal version



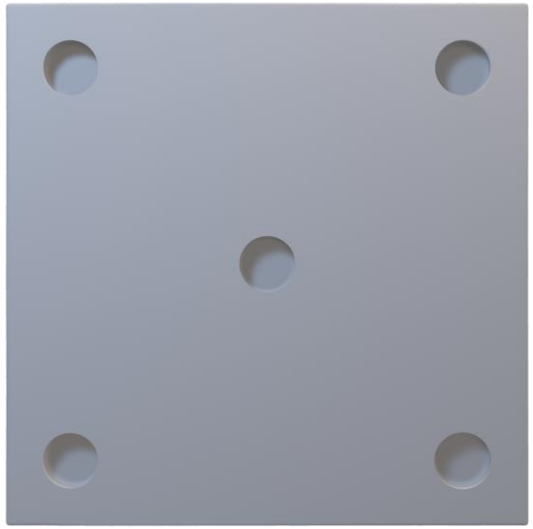
PLAYTILE – WOOD PLANK V – QUARTER 3

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Print in orientation provided. Features more 'wood grain' than horizontal version



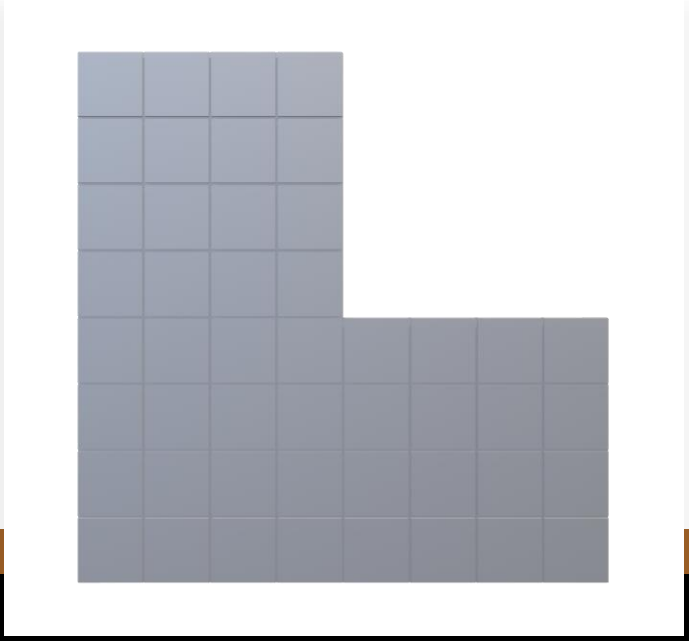
PLAYTILE – WOOD PLANK V – QUARTER 4

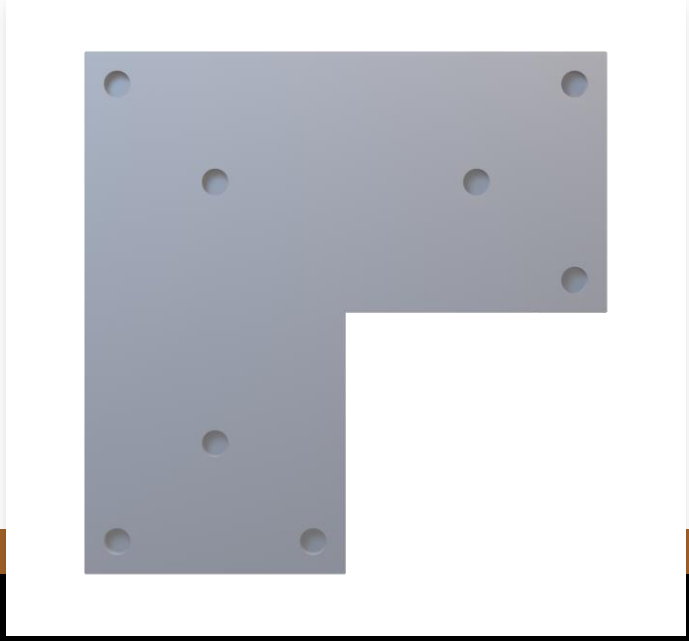
Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Print in orientation provided. Features more 'wood grain' than horizontal version



PLAYTILE – 1X1 – CORNER

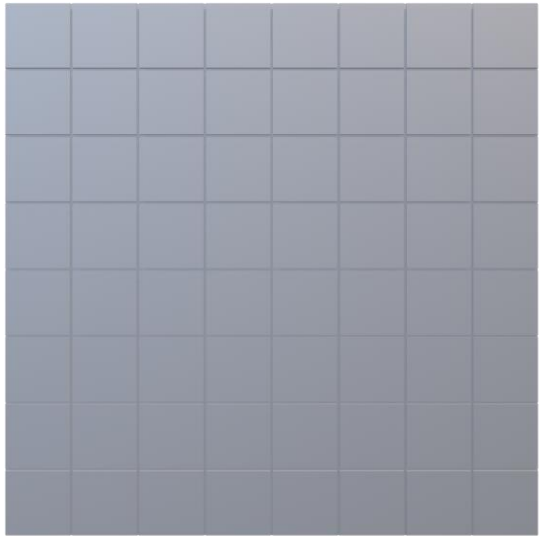
Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Ideal for D&D Campaigns

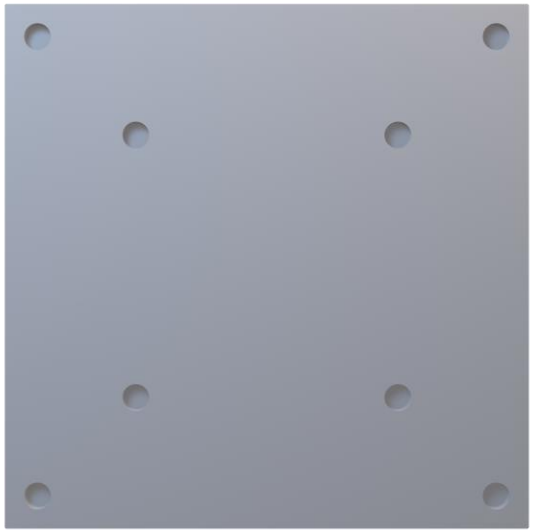




PLAYTILE – 1X1 – FULL

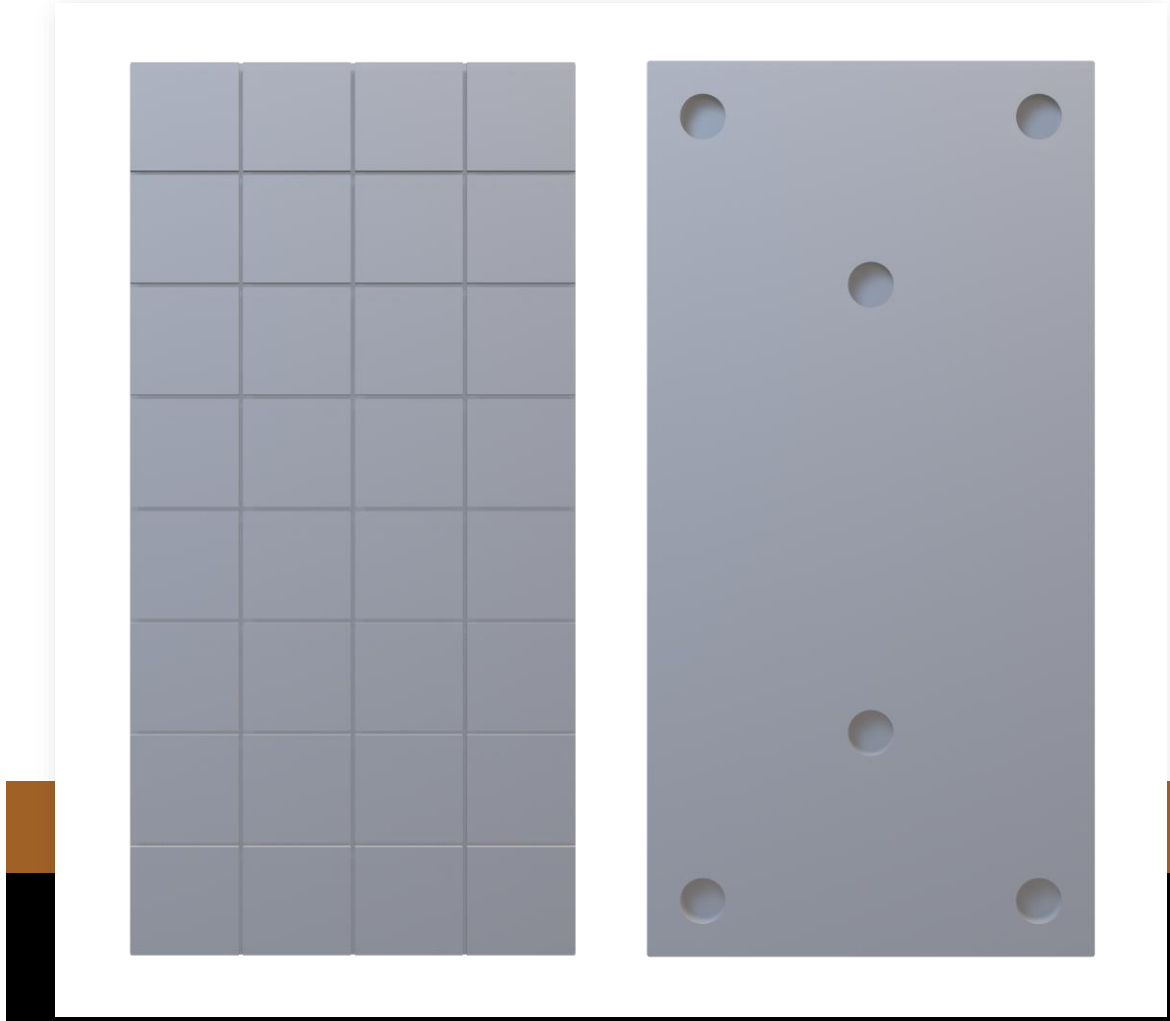
Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Ideal for D&D Campaigns





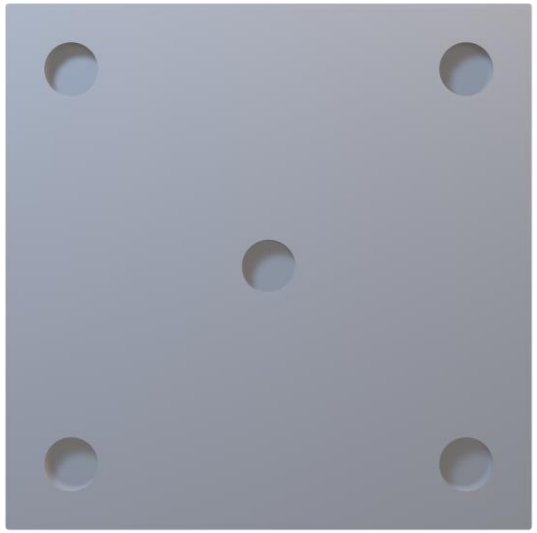
PLAYTILE – 1X1 – HALF

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Ideal for D&D Campaigns



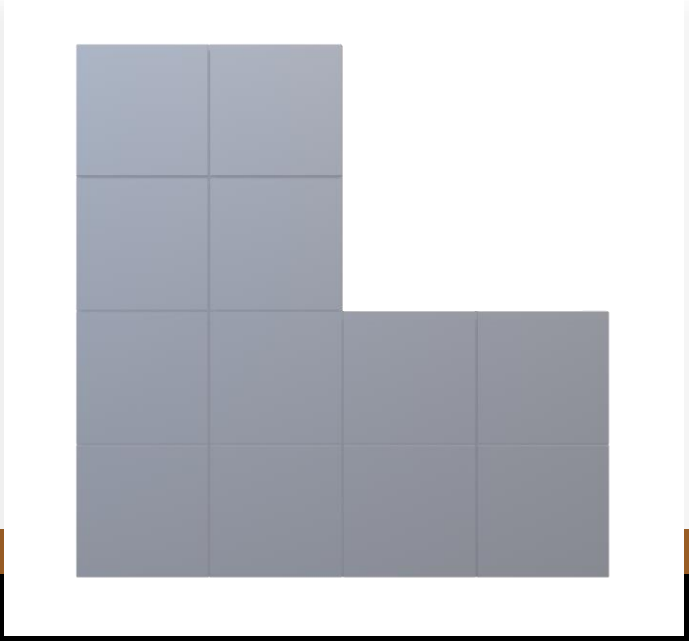
PLAYTILE – 1X1 – QUARTER

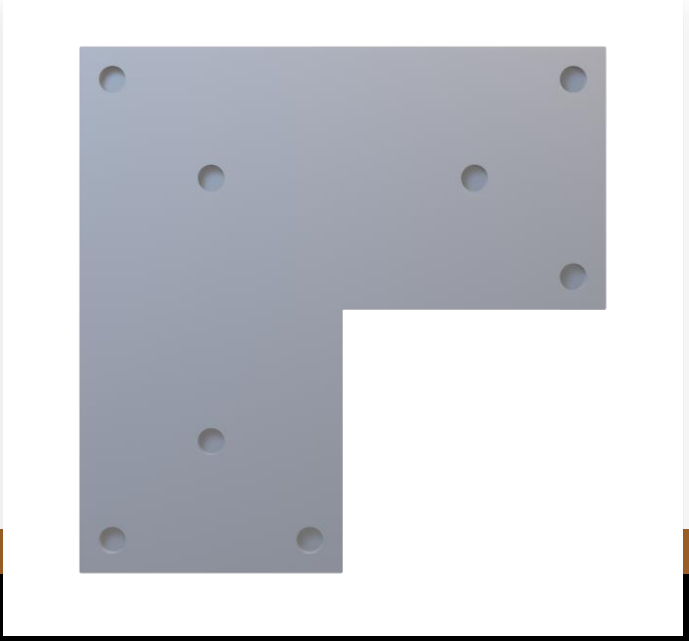
Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Ideal for D&D Campaigns



PLAYTILE – 2X2 – CORNER

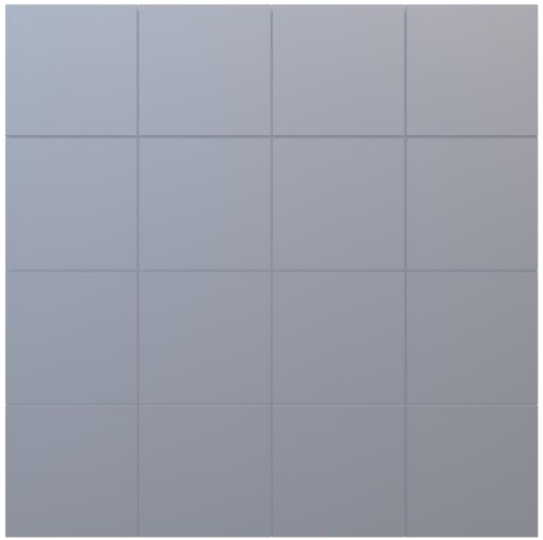
Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	N/A

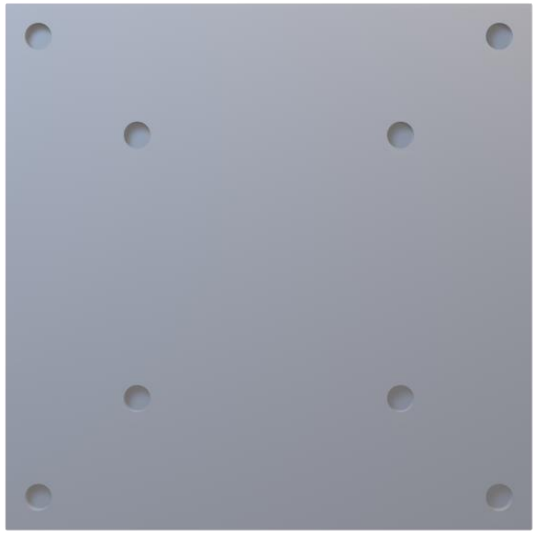




PLAYTILE – 2X2 – FULL

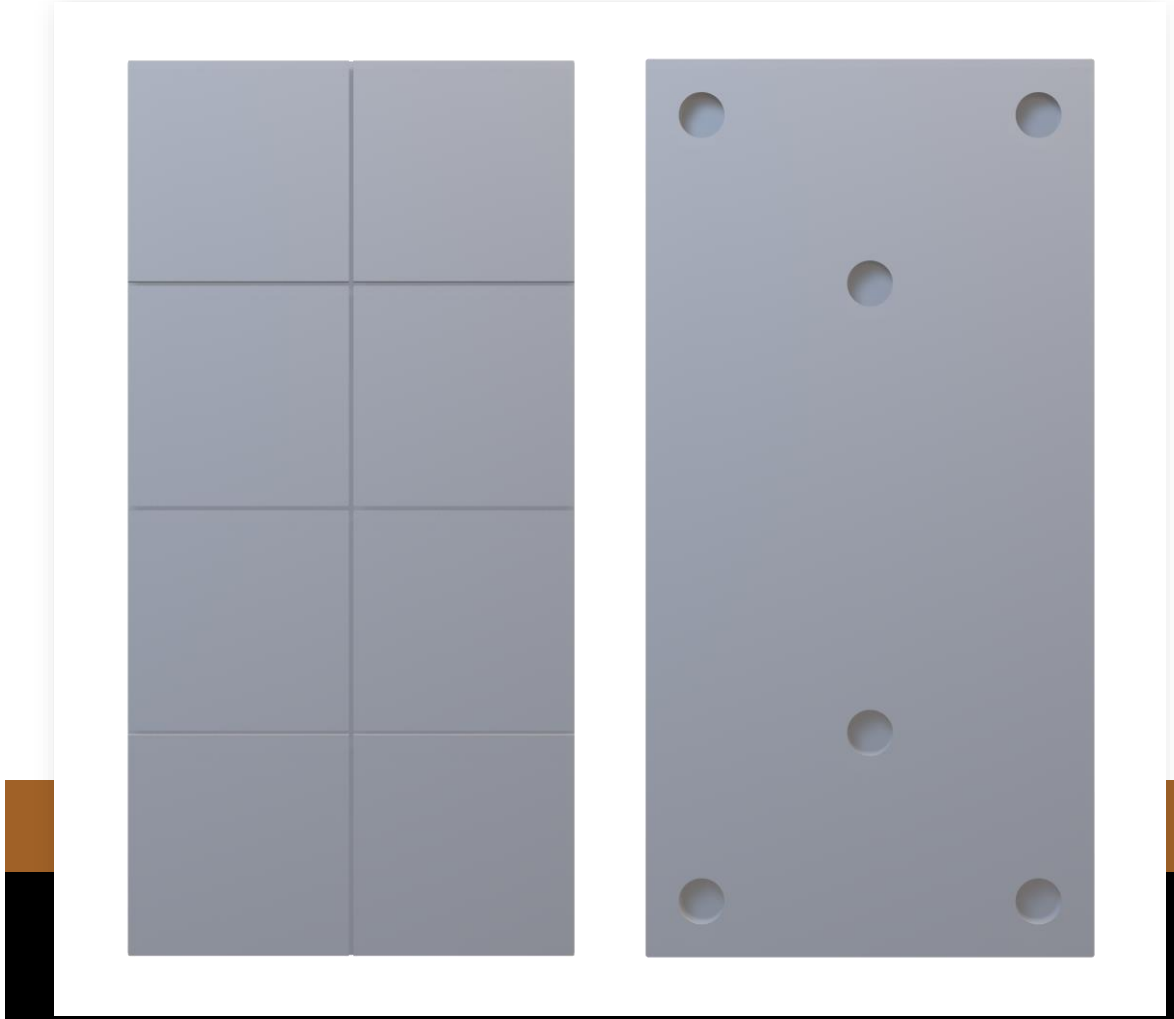
Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	N/A





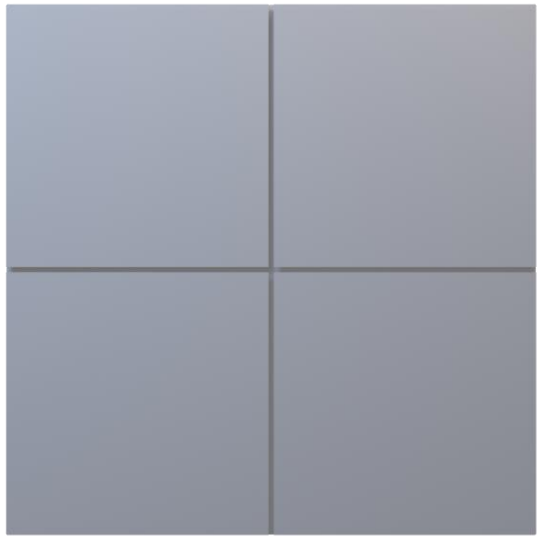
PLAYTILE – 2X2 – HALF

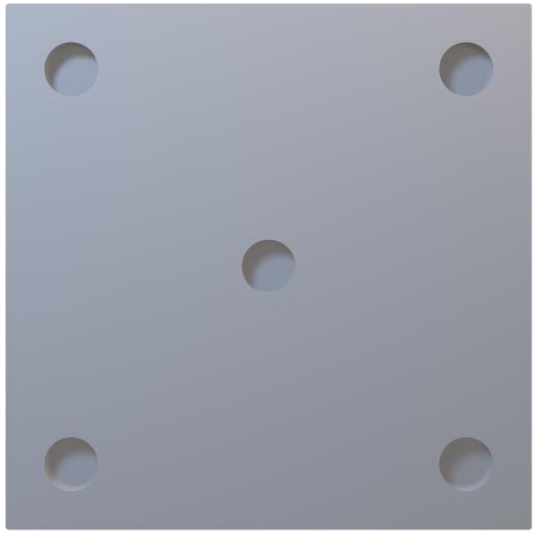
Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	N/A



PLAYTILE – 2X2 – QUARTER

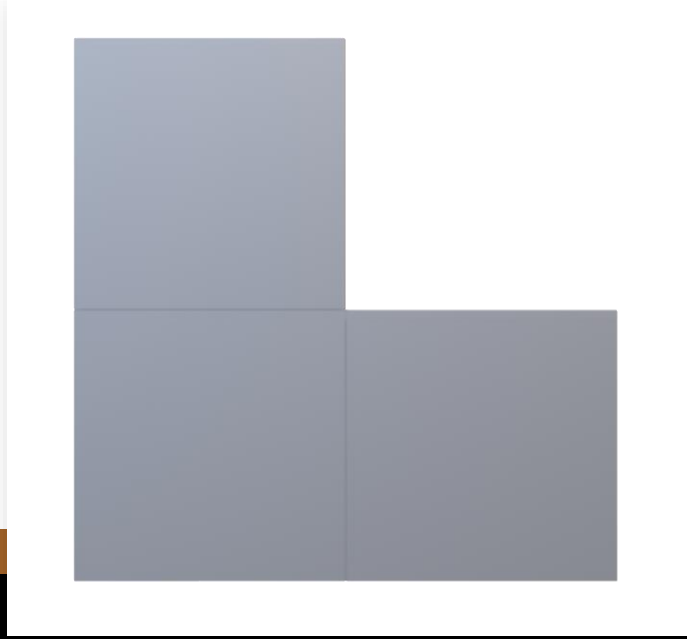
Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	N/A

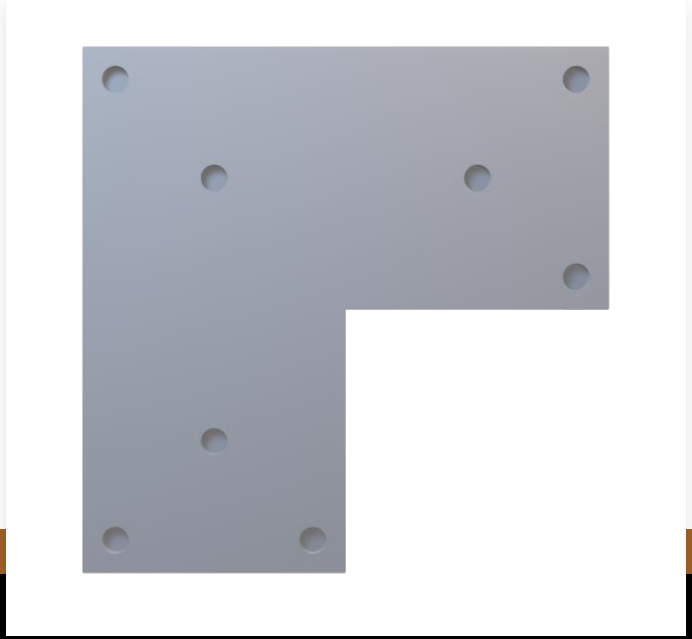




PLAYTILE – 4X4 – CORNER

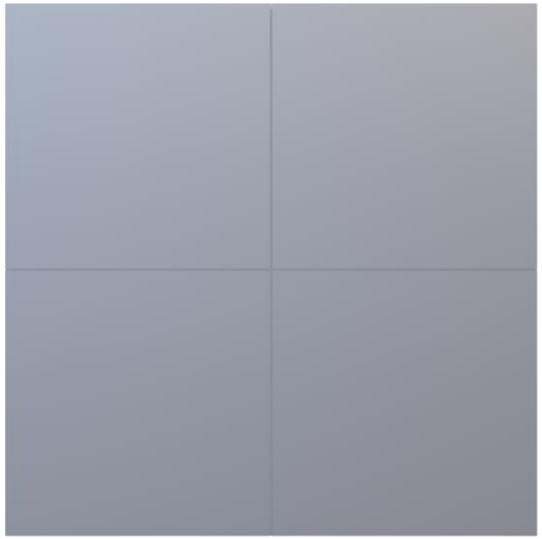
Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	N/A

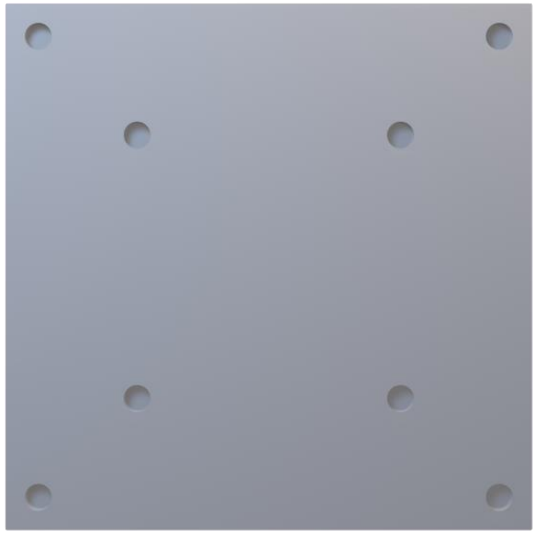




PLAYTILE – 4X4 – FULL

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	N/A



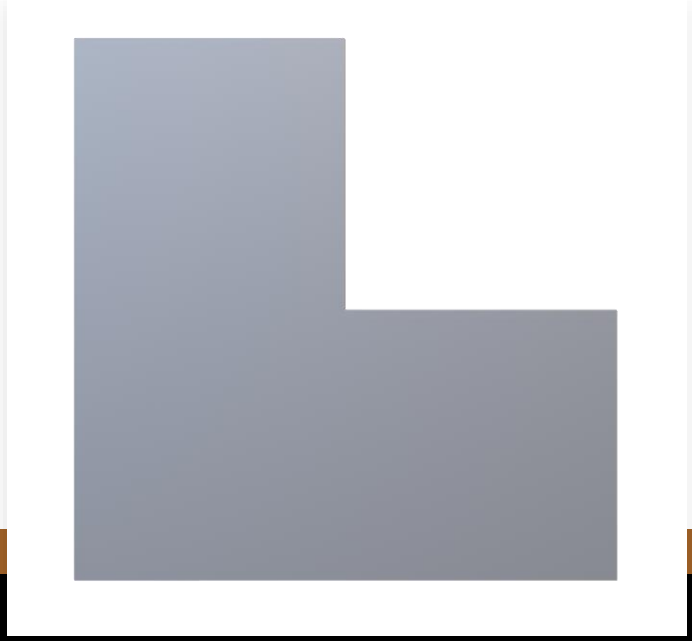


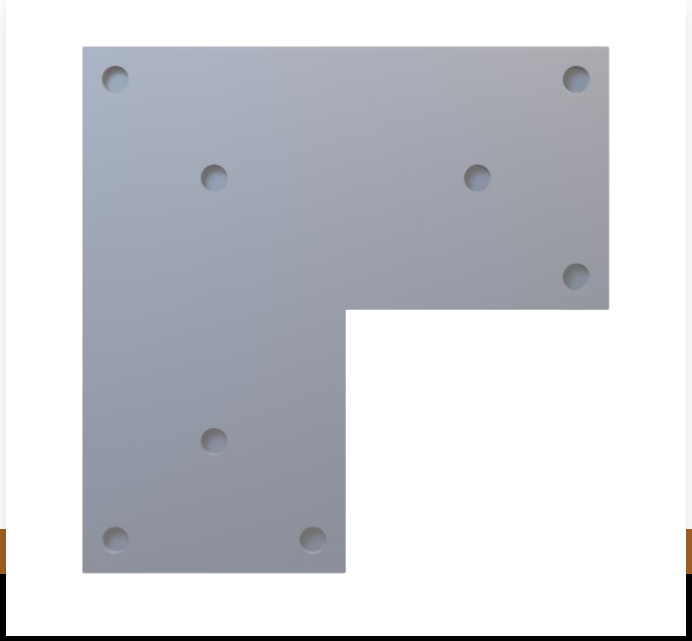
PLAYTILE – 4X4 – HALF

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	N/A

PLAYTILE – BLANK – CORNER

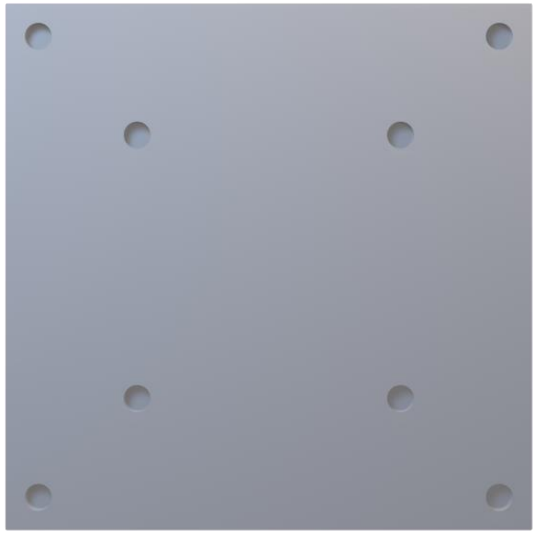
Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	STP Files available for remixing





PLAYTILE – BLANK – FULL

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	STP Files available for remixing



PLAYTILE – BLANK – HALF

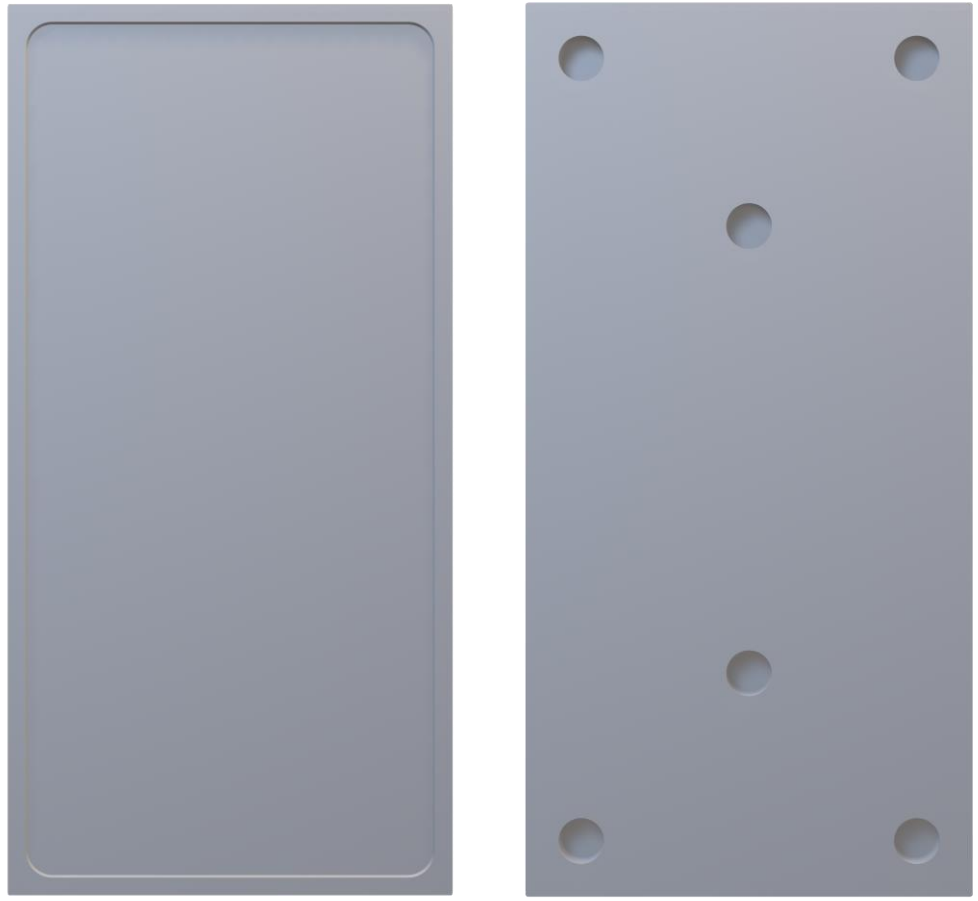
Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	STP Files available for remixing

PLAYTILE – BLANK – QUARTER

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Also works as a PlayTile - 4x4 – Quarter. STP Files available for remixing.

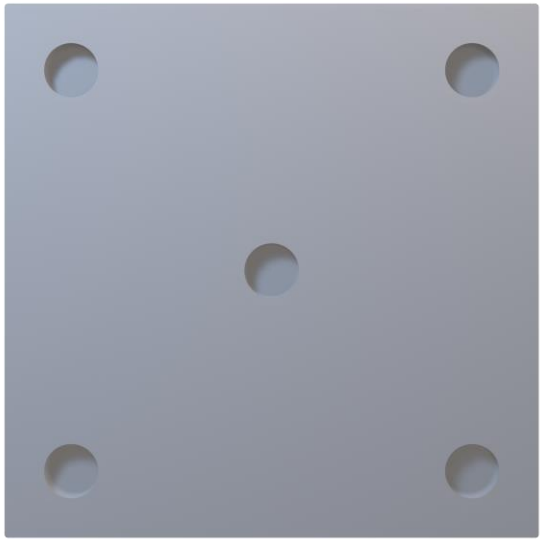
PLAYTILE – BROADWAY – HALF

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	N/A



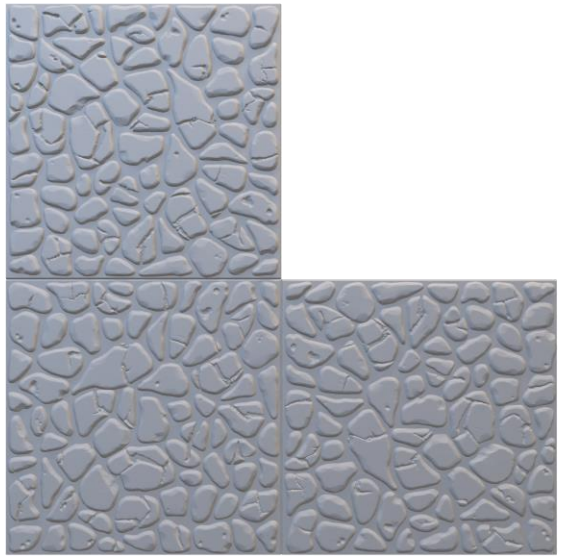
PLAYTILE – BROADWAY – QUARTER

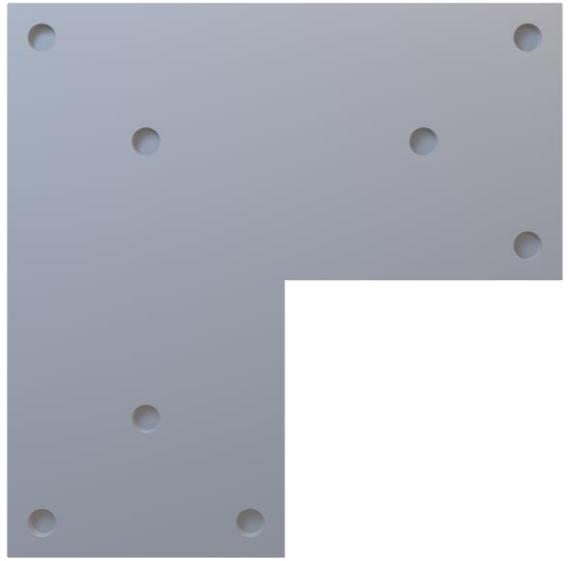
Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	N/A



PLAYTILE – COBBLESTONE – CORNER

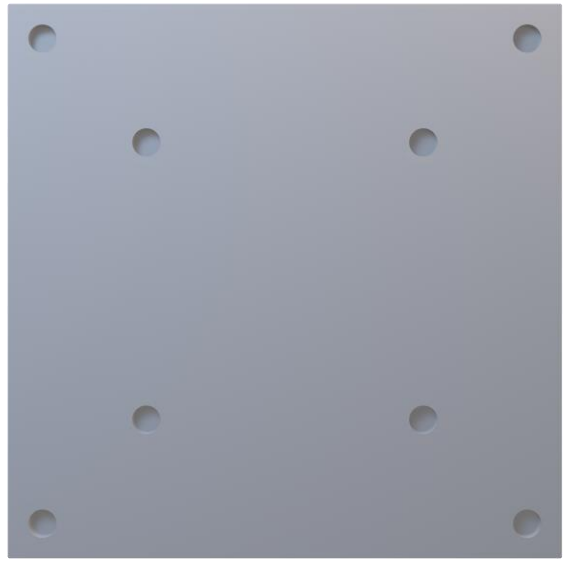
Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	N/A





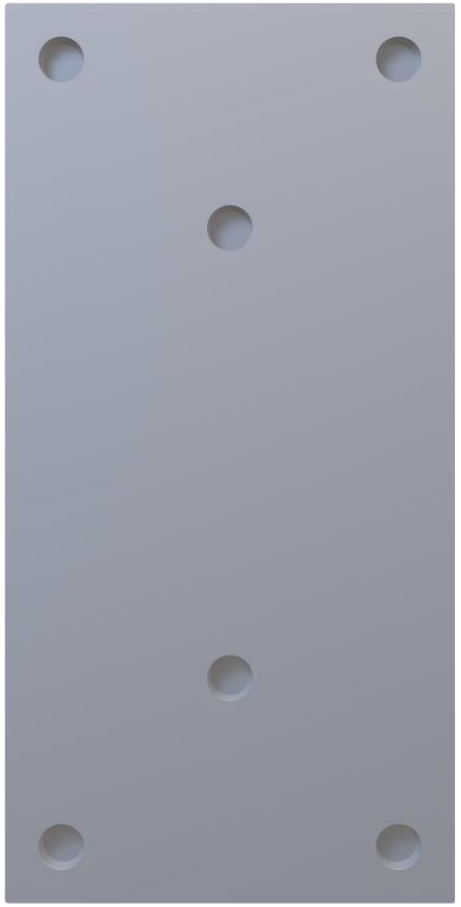
PLAYTILE – COBBLESTONE – FULL

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	N/A



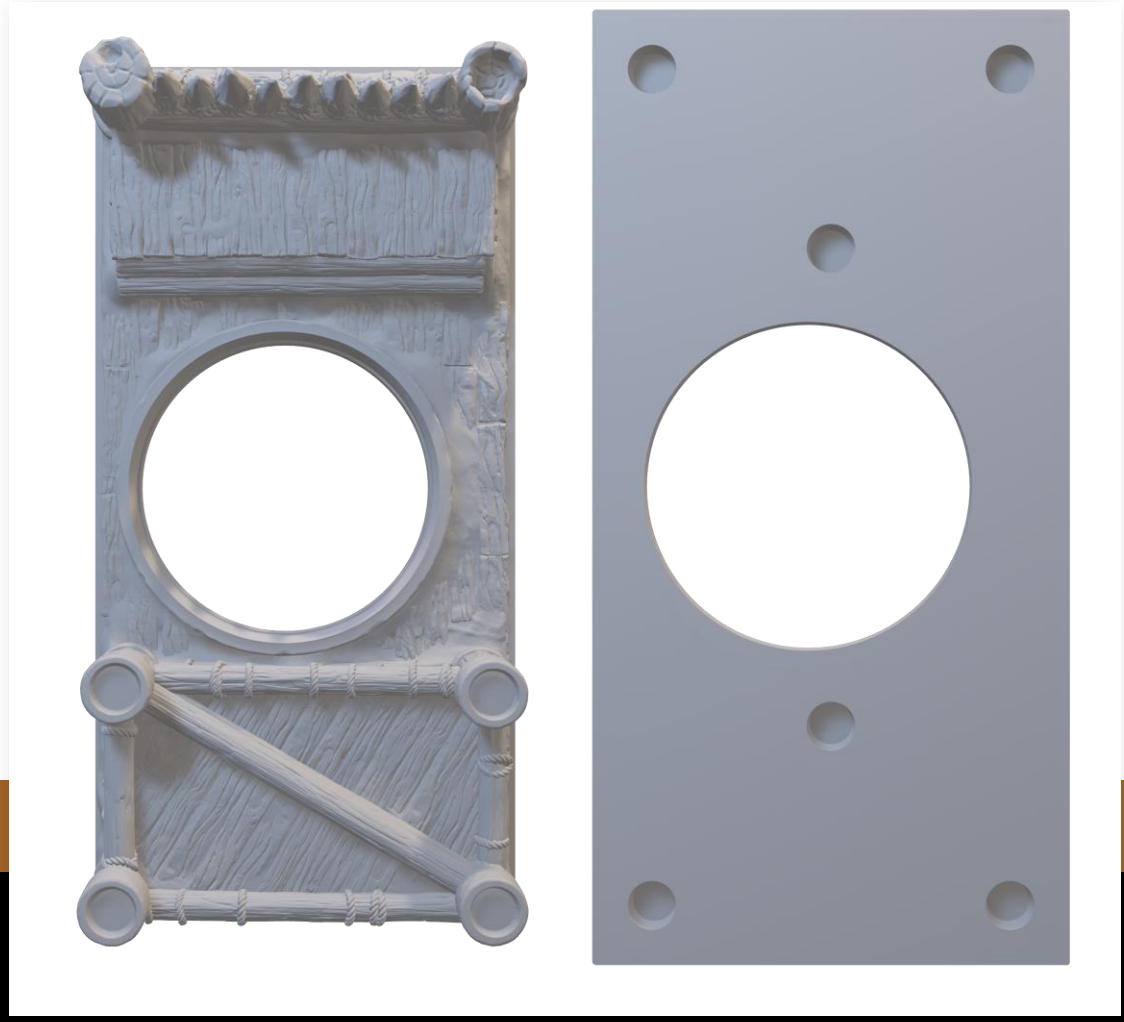
PLAYTILE – COBBLESTONE – HALF

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	N/A



PLAYTILE – KEEP – COMPONENT

Layer Height:	.20
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	N/A



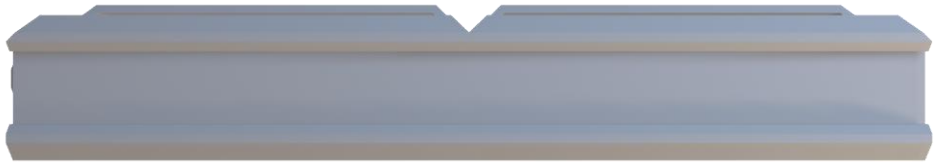
RAIL – BROADWAY

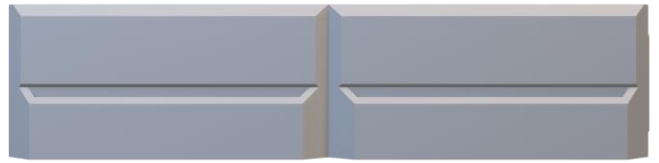
Layer Height: .20

Infill: 15%

Build Plate Adhesion: Skirt

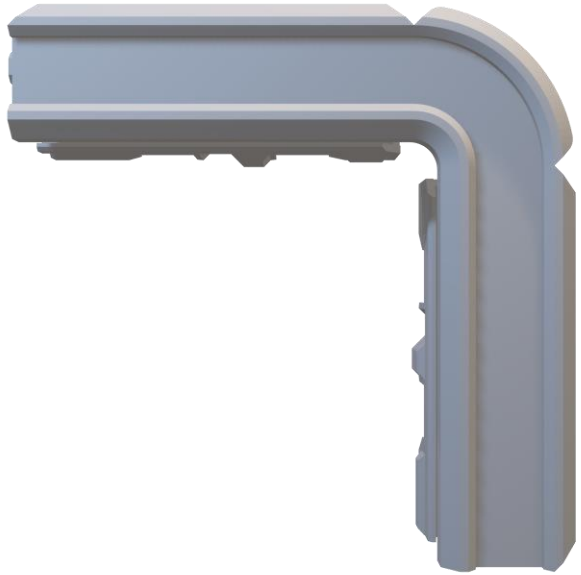
Notes: Assembly guide located in StageTop Complete/Instructions. Made to hold LED lights. Holds cards and dice.

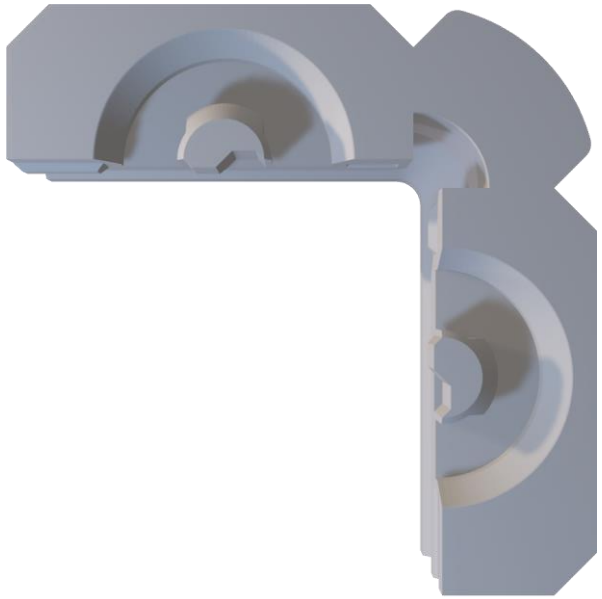


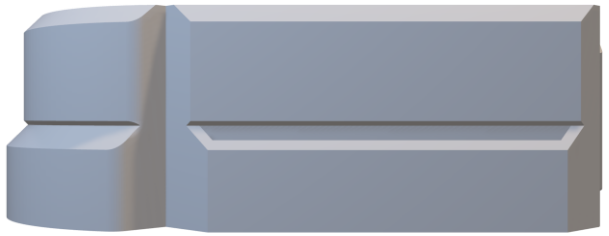


RAIL – BROADWAY – CORNER

Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	Assembly guide located in StageTop Complete/Instructions. Made to hold LED lights. Holds cards and dice.

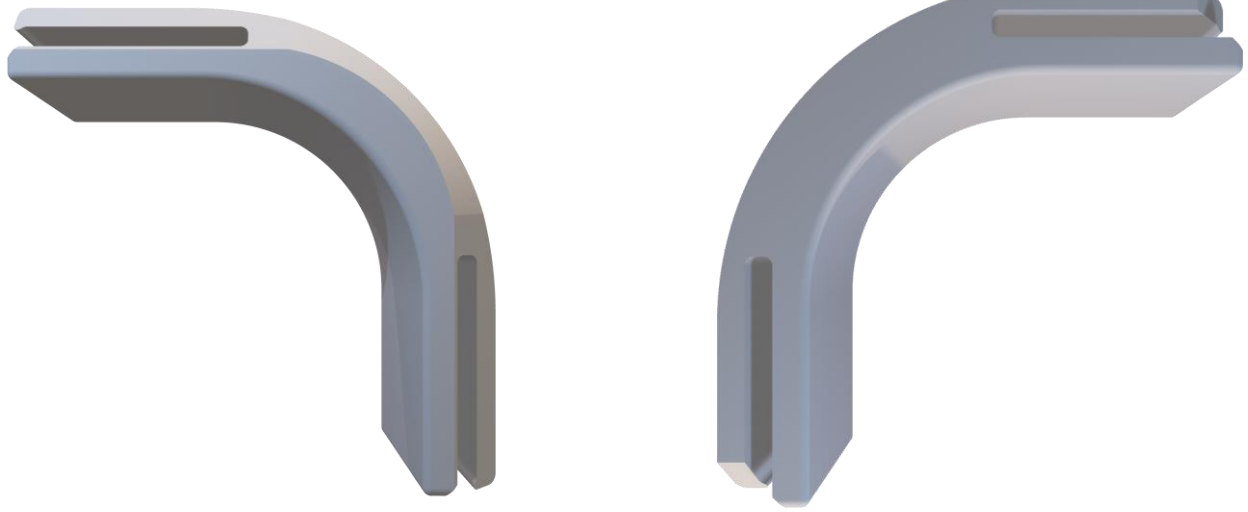






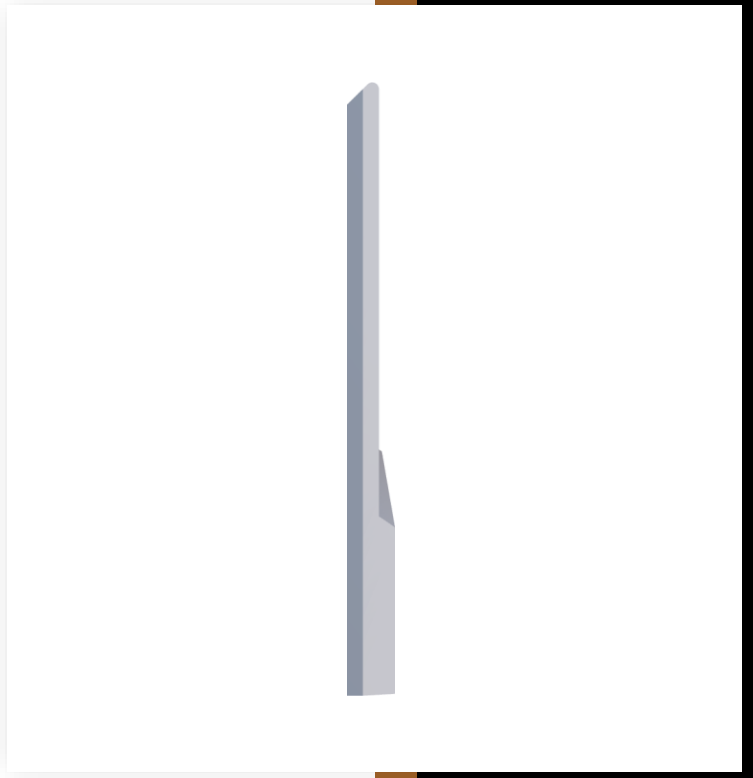
DIFFUSER – CORNER CLIP

Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	For use with the Broadway Rails. Print in white or translucent PLA.



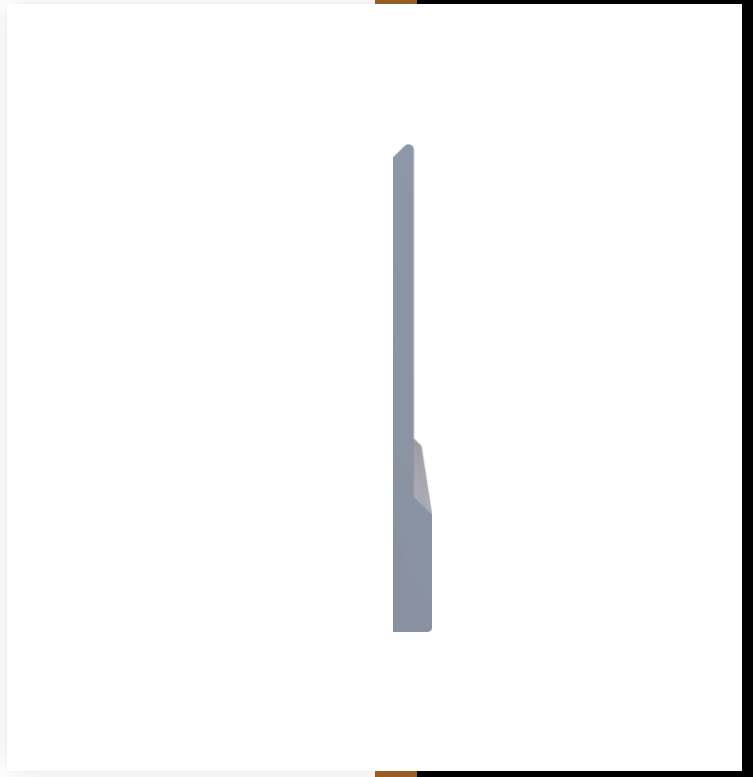
DIFFUSER – LONG

Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	For use with the Broadway Rails. Print in white or translucent PLA.



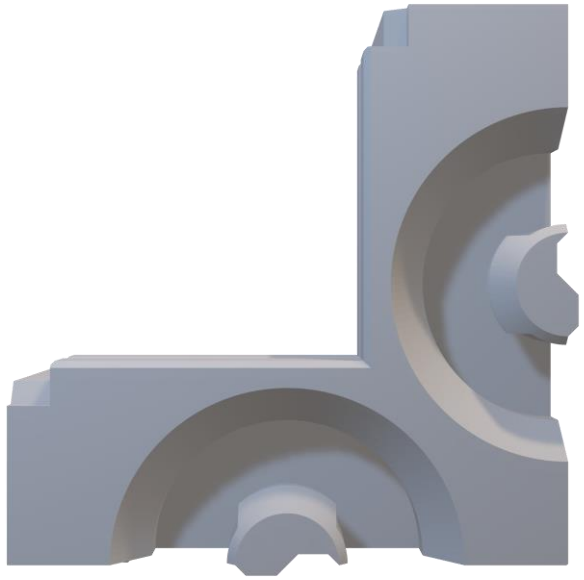
DIFFUSER – SHORT

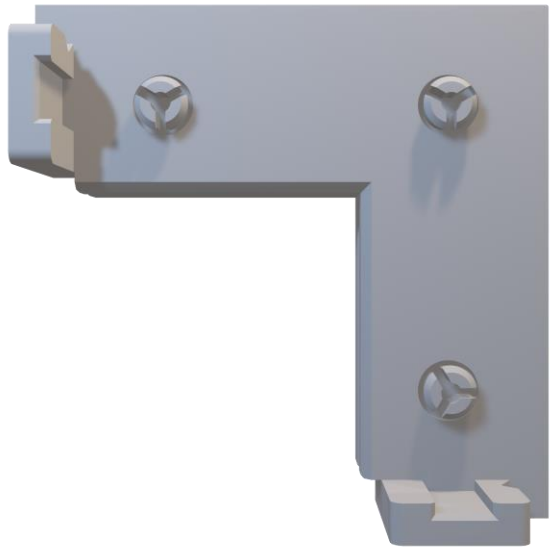
Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	For use with the Broadway Rails. Print in white or translucent PLA.

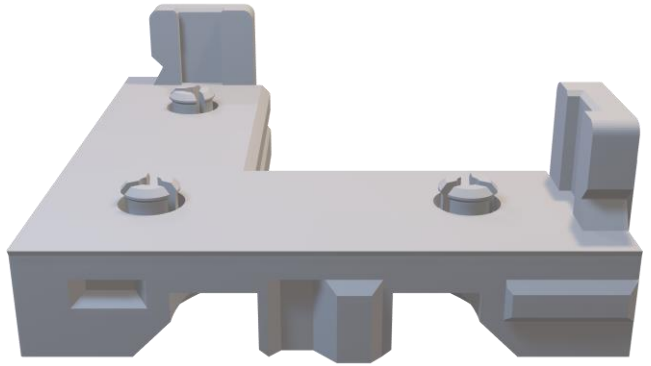


RAIL – ELITE – ANTICORNER BASE

Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	For use with the Rail – Elite – AntiCorner Top. Creates a -90 degree angle for unique table shapes.

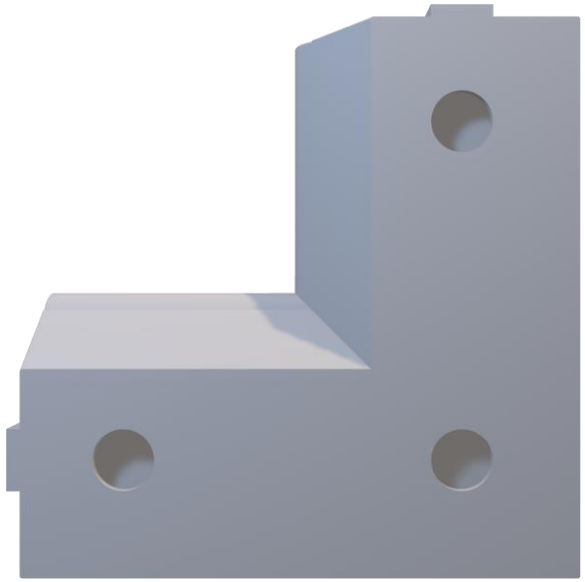


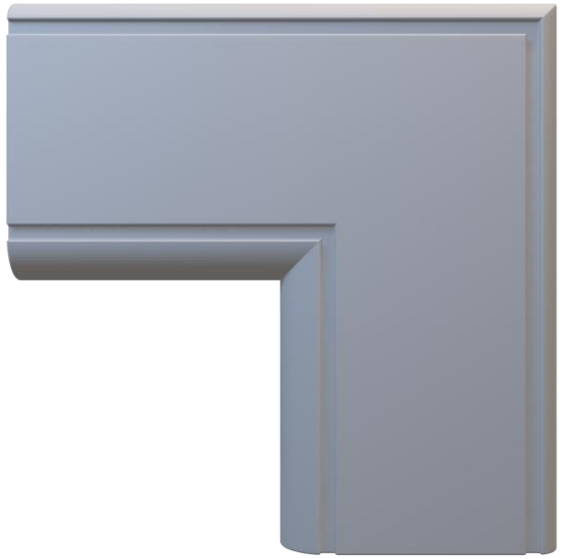


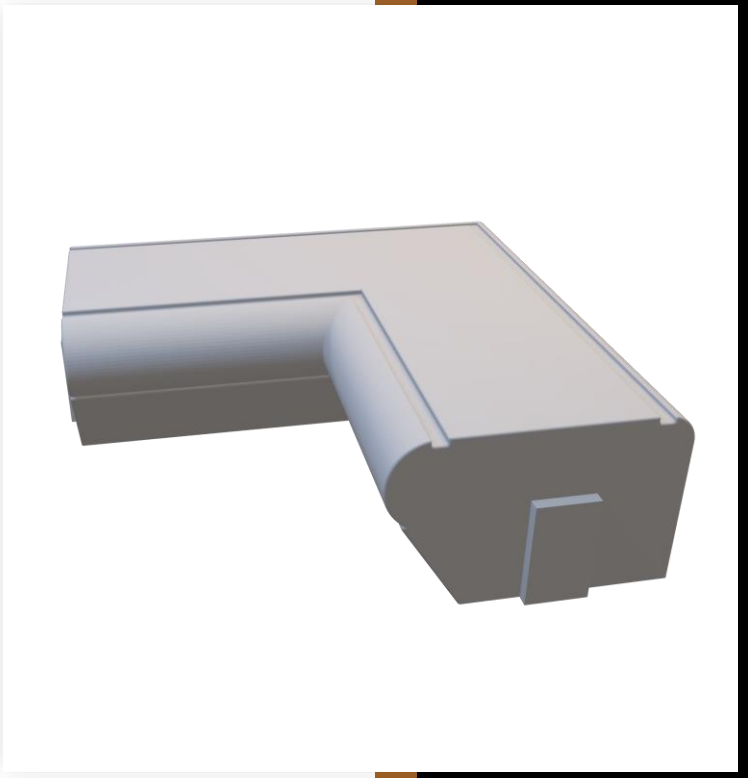


RAIL – ELITE – ANTICORNER TOP

Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	For use with the Rail – Elite – AntiCorner Base. TPU Recommended. Creates a -90 degree angle for unique table shapes.

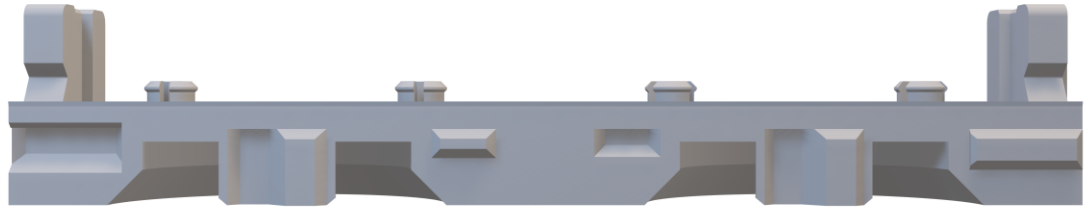


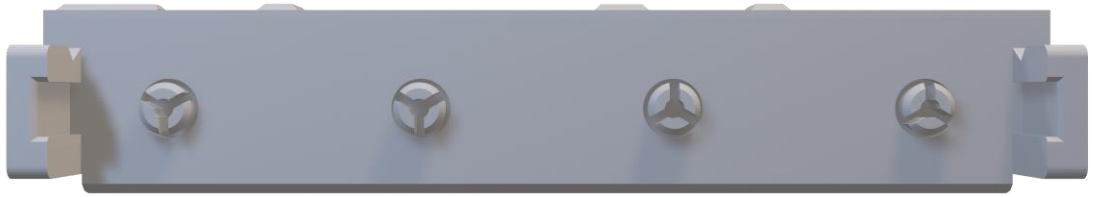


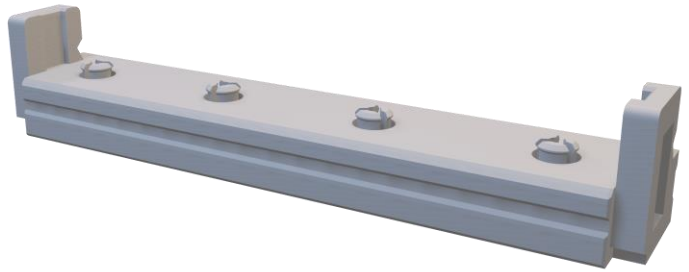


RAIL – ELITE – BASE

Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	For use with Rail – Elite – Tops.

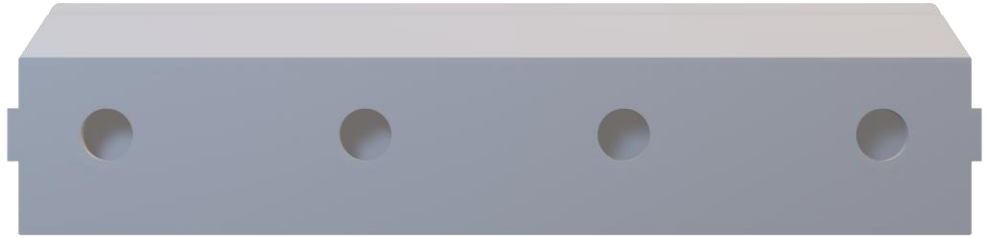






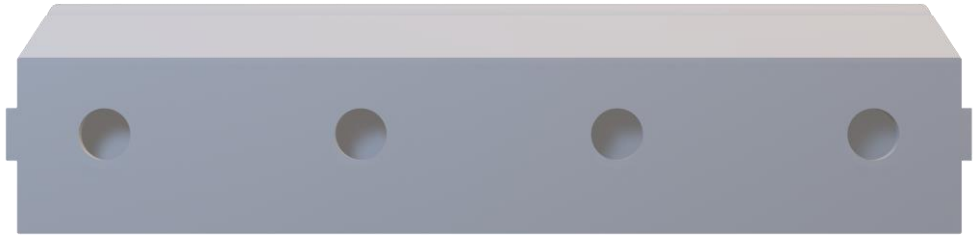
RAIL – ELITE – TOP

Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	For use with Rail – Elite – Base. TPU Recommended



RAIL – ELITE – CARD TOP

Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	For use with Rail – Elite – Base. TPU Recommended.

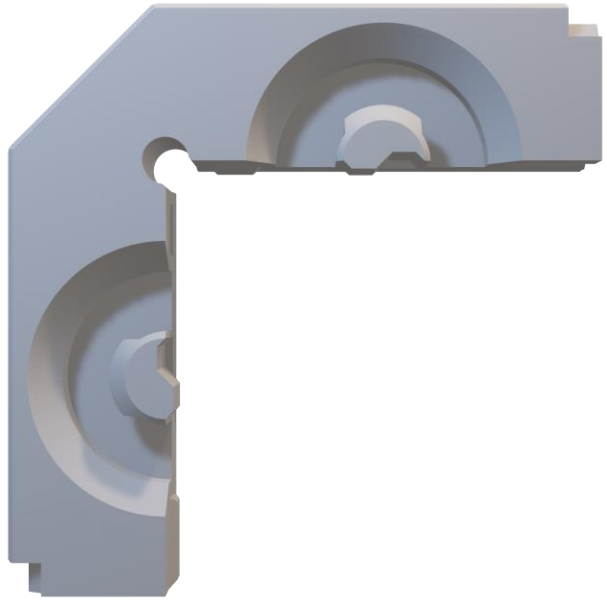


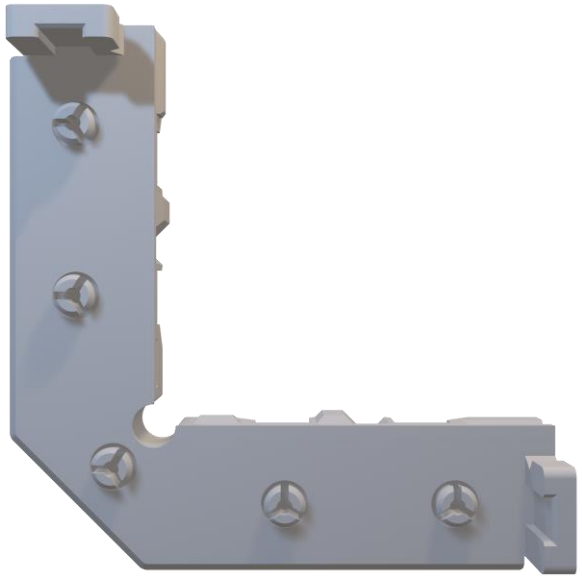
RAIL – ELITE – COMPONENT TOP

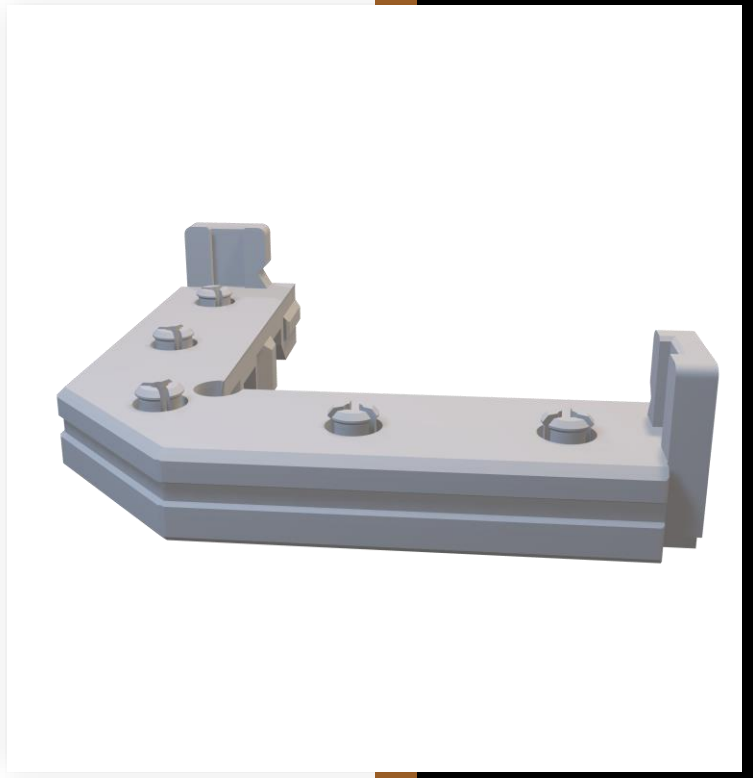
Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	For use with Rail – Elite – Base. TPU Recommended.

RAIL – ELITE – CORNER BASE

Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	For use with Rail – Elite – Corner Top.

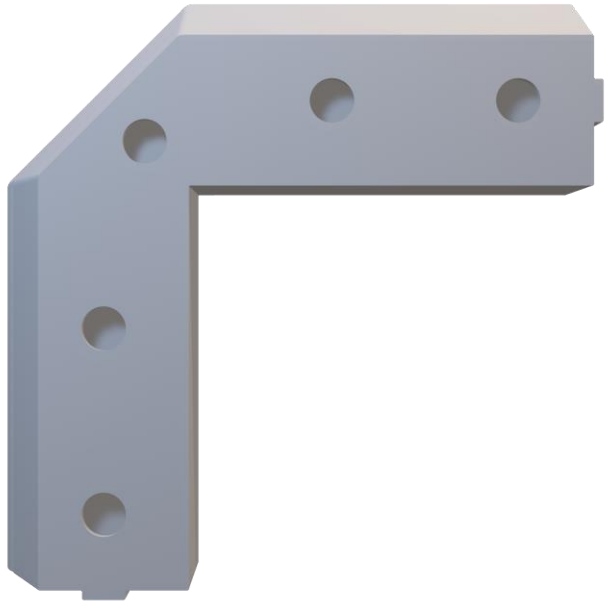


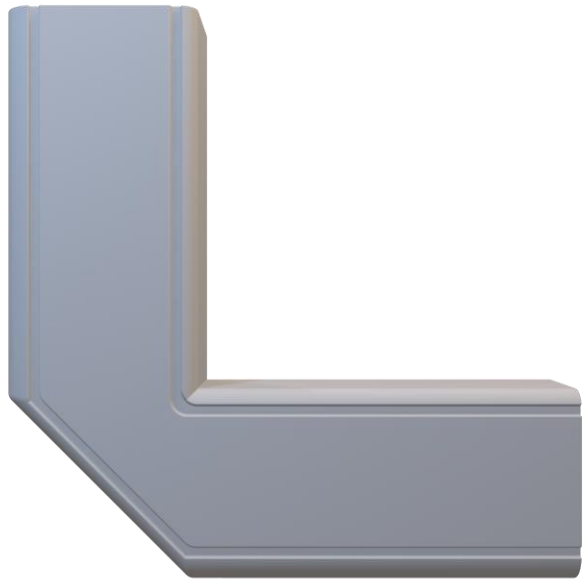




RAIL – ELITE – CORNER TOP

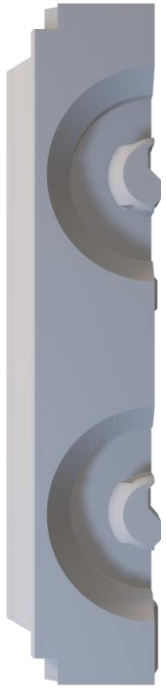
Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	For use with Rail – Elite – Corner Base. TPU Recommended.





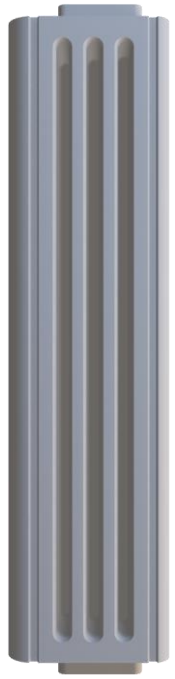
RAIL – ELITE V2

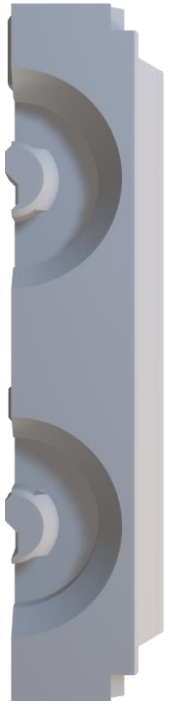
Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	Use instead of Elite V1 if you do not plan on printing the top in TPU.



RAIL – ELITE V2 – CARD

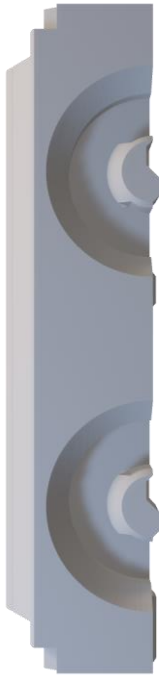
Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	Use instead of Elite V1 if you do not plan on printing the top in TPU.





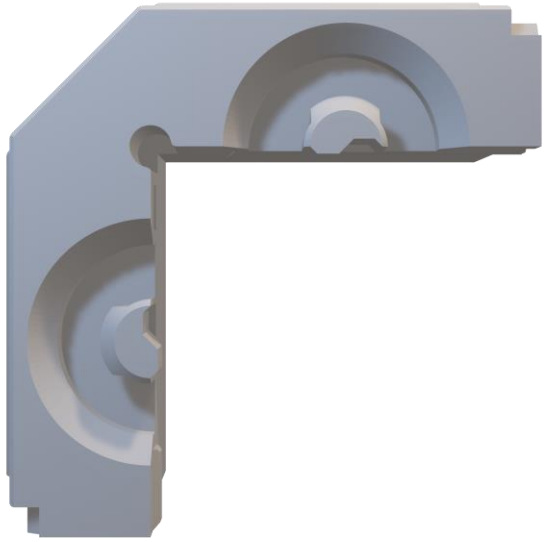
RAIL – ELITE V2 – COMPONENT

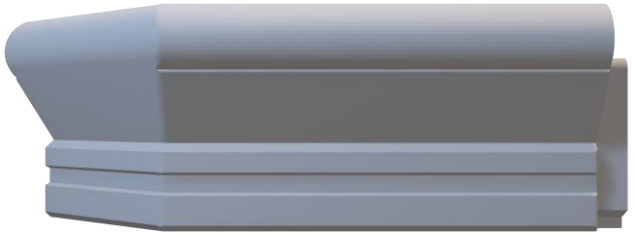
Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	Use instead of Elite V1 if you do not plan on printing the top in TPU.



RAIL – ELITE V2 – CORNER

Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	Use instead of Elite V1 if you do not plan on printing the top in TPU.





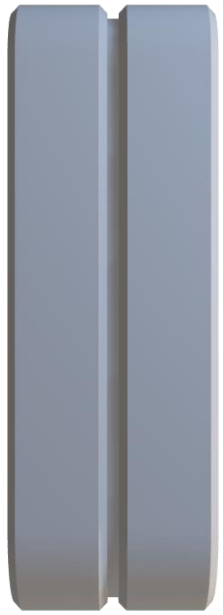
CLIP – ELITE

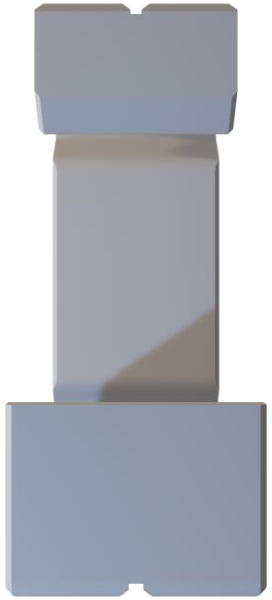
Layer Height: .20

Infill: 10%

Build Plate Adhesion: Skirt

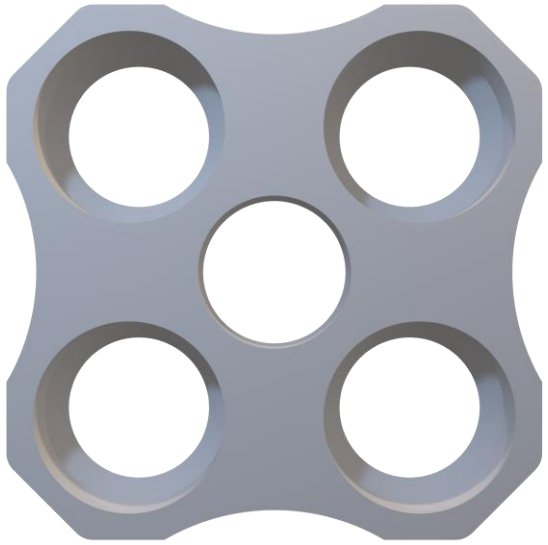
Notes: For use with Elite Rails. Made to snap on. To remove you must disassemble rail.

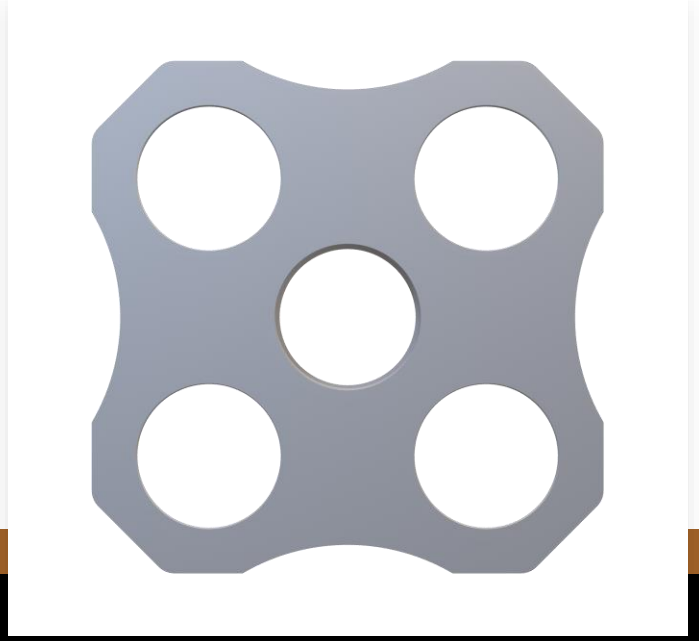




JOINT - RAIL LOCK

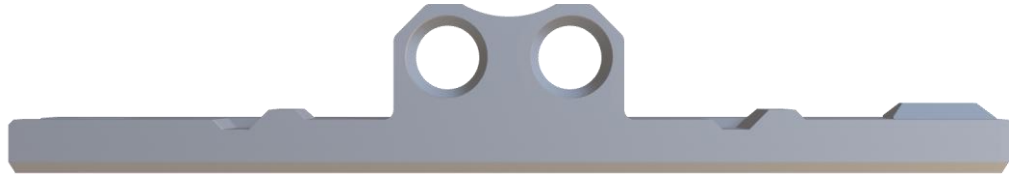
Layer Height:	.28
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	Use with Rails Locks to connect 4 frames adding sturdiness to your table or use with Rail Locks as short table legs to support your table.

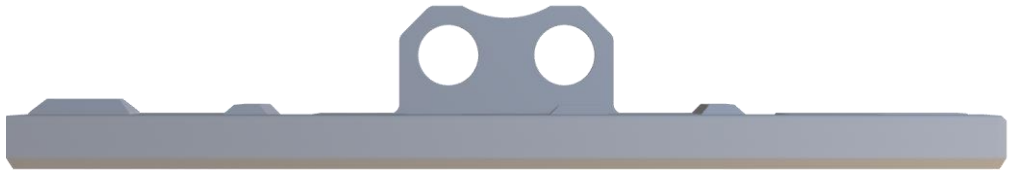




RAIL – LITE

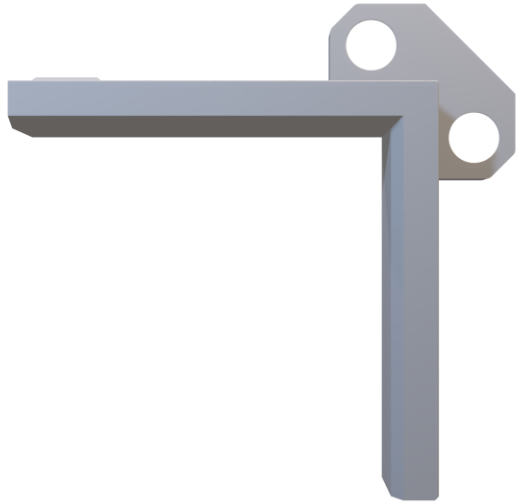
Layer Height:	.28
Infill:	10%
Build Plate Adhesion:	Brim
Notes:	Unlike normal rails, these attach to frame using a Rail Lock placed in the #2 hole on the frame.





RAIL – LITE – ANTI CORNER

Layer Height:	.28
Infill:	10%
Build Plate Adhesion:	Brim
Notes:	Creates a -90 degree angle for unique table shapes. Unlike normal rails, these attach to frame using a Rail Lock placed in the #2 hole on the frame.



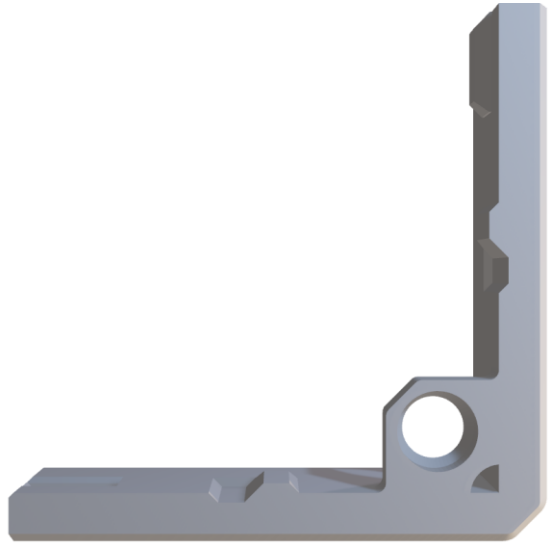
RAIL – LITE – CORNER

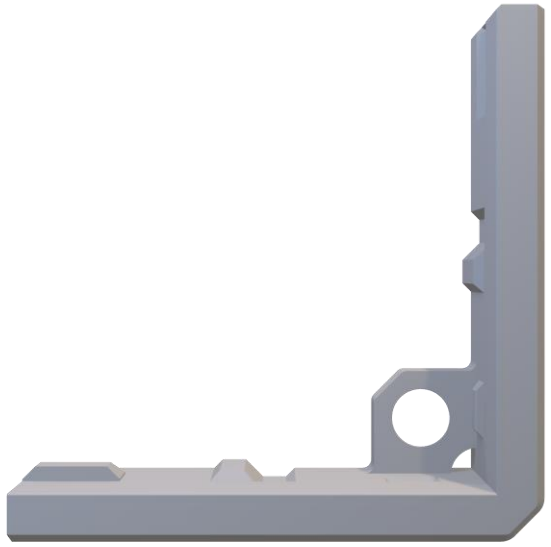
Layer Height: .28

Infill: 10%

Build Plate Adhesion: Brim

Notes: Unlike normal rails, these attach to frame using a Rail Lock placed in the #2 hole on the frame.



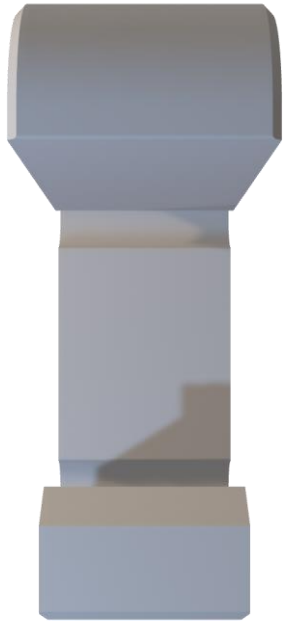


Rail Lock

Layer Height:	.28
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	Can also act as short legs

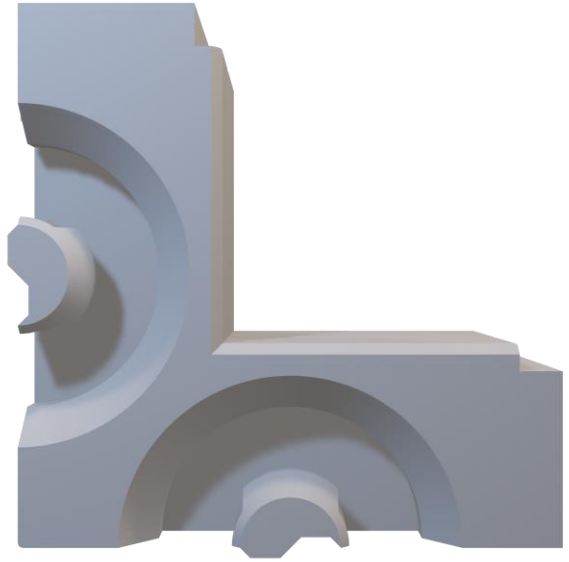
CLIP – STANDARD

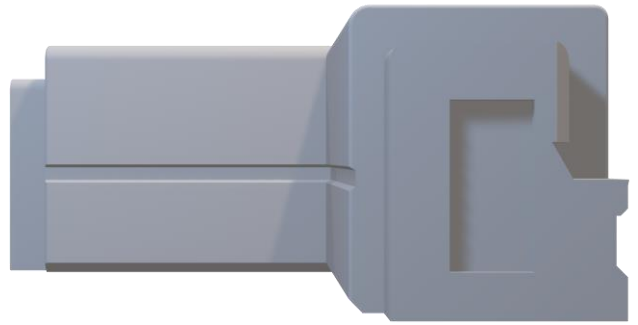
Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	Made to snap on. To remove you must disassemble rail.



RAIL – STANDARD – ANTI CORNER

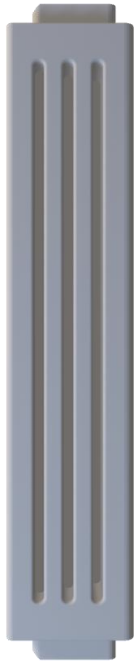
Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	Creates a -90 degree angle for unique table shapes.





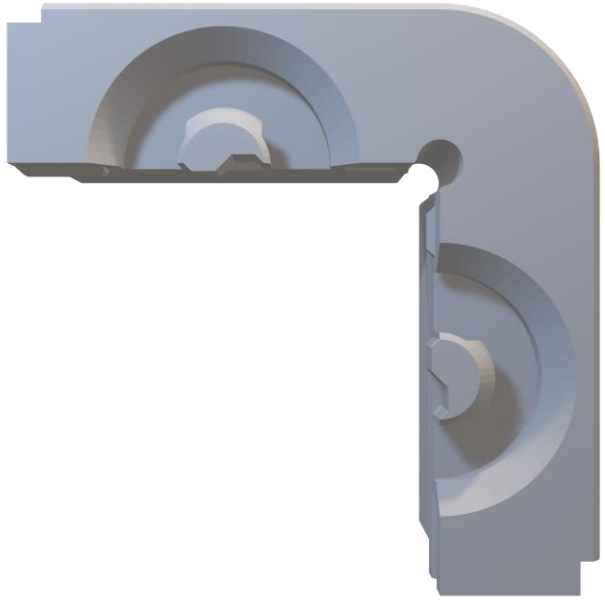
RAIL – STANDARD - CARD V2

Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	N/A



RAIL – STANDARD - CORNER

Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	N/A



RAIL – STANDARD V2

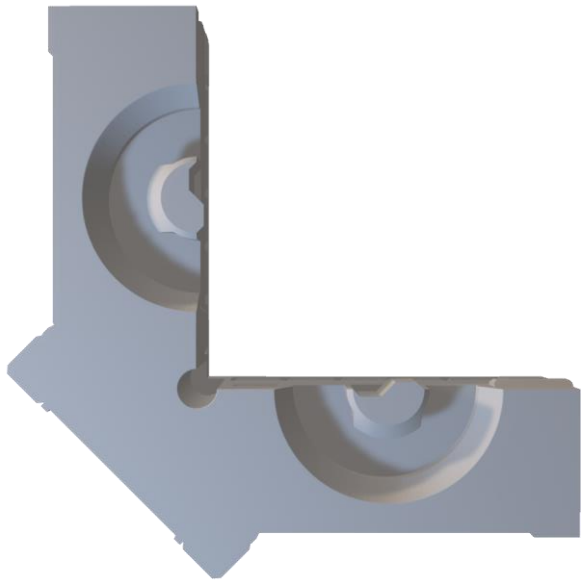
Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	N/A

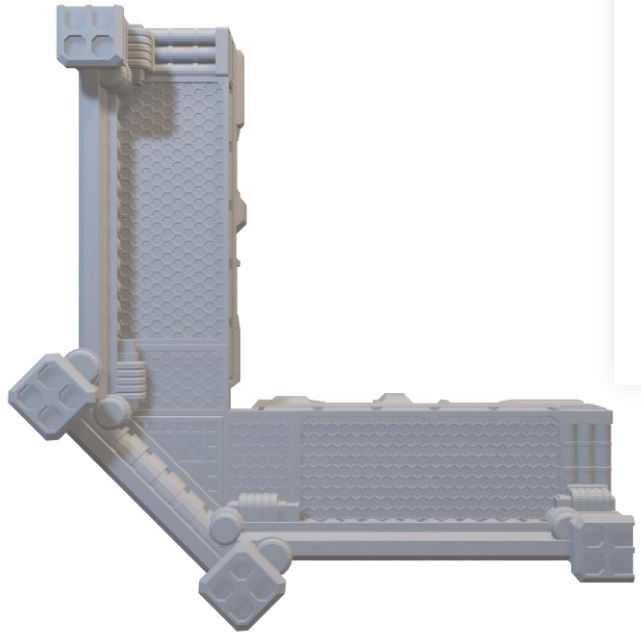
RAIL – SCIFI

Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	N/A

RAIL – SCIFI – CORNER

Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	N/A



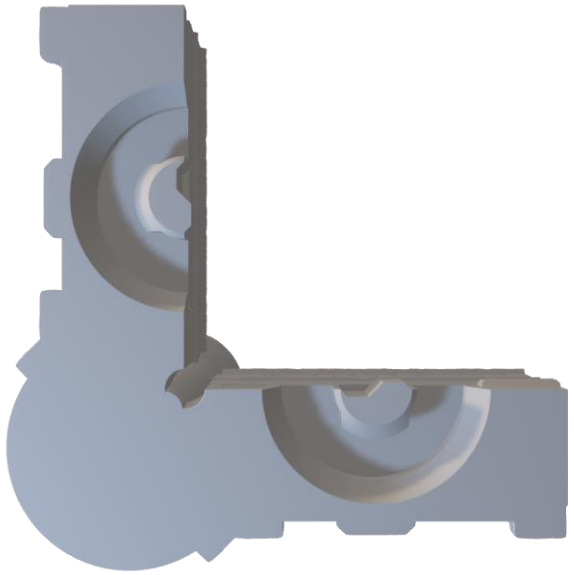


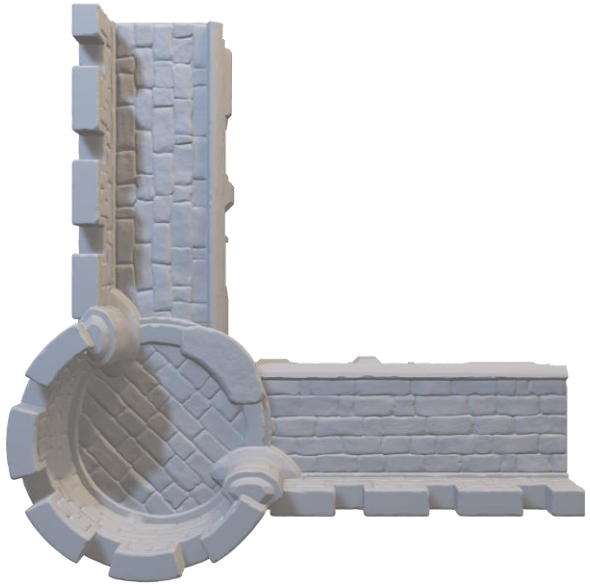
RAIL – STRONGHOLD

Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	N/A

RAIL – STRONGHOLD – CORNER V2

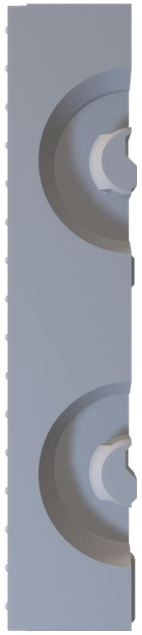
Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	N/A





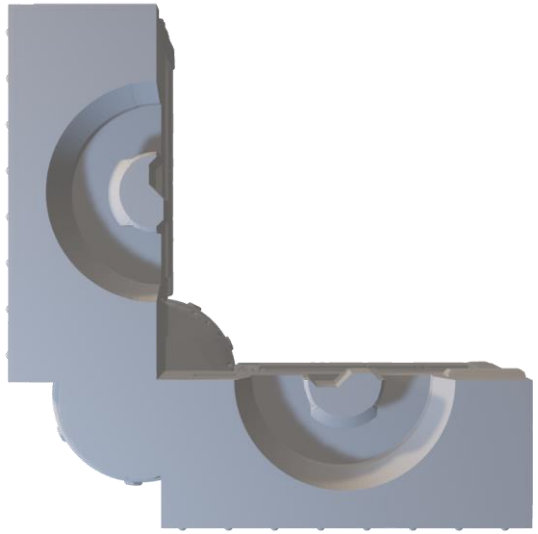
RAIL – TAVERN

Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	N/A



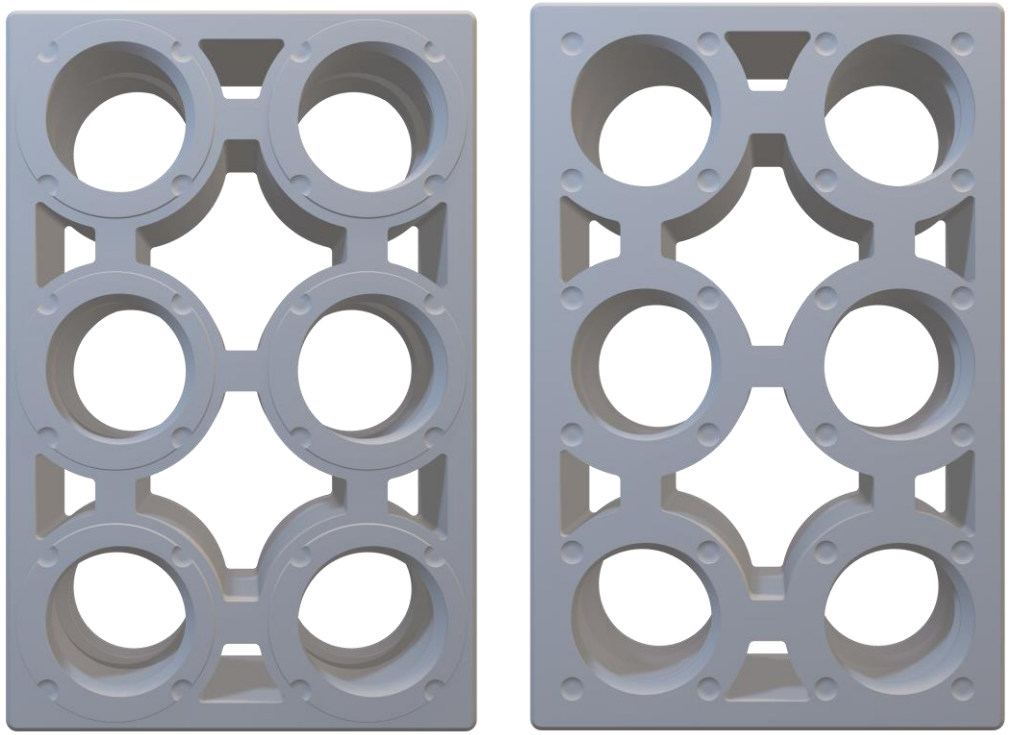
RAIL – TAVERN – CORNER

Layer Height:	.20
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	**Caution:** Some component PlayTiles may not fit in corner of your table due to the barrel corner design of this rail.



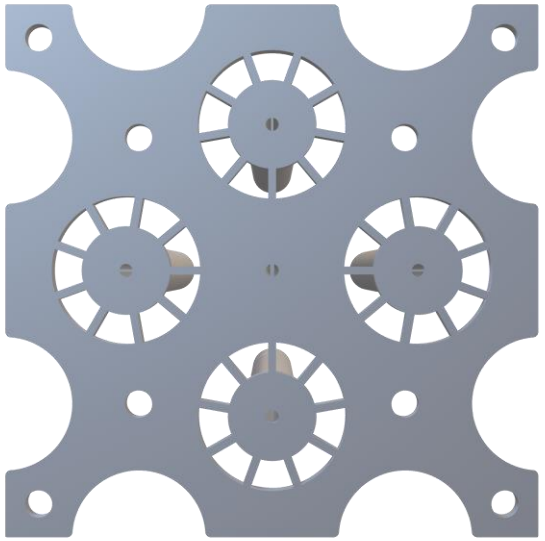
LEG CARRIER

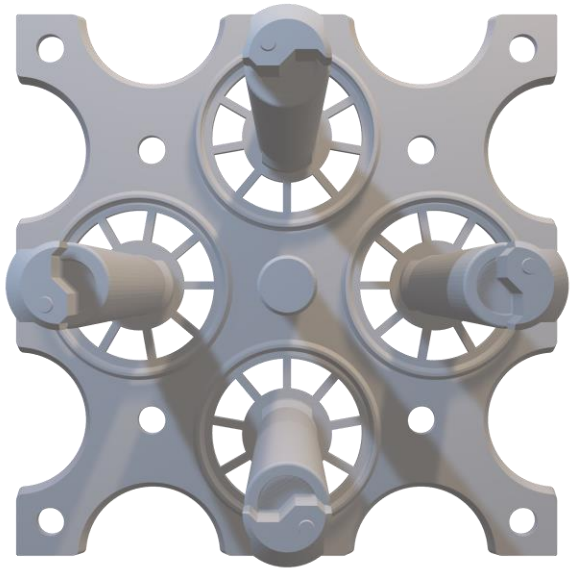
Layer Height:	.24
Infill:	10%
Build Plate Adhesion:	Skirt
Notes:	Holds 12 Legs.

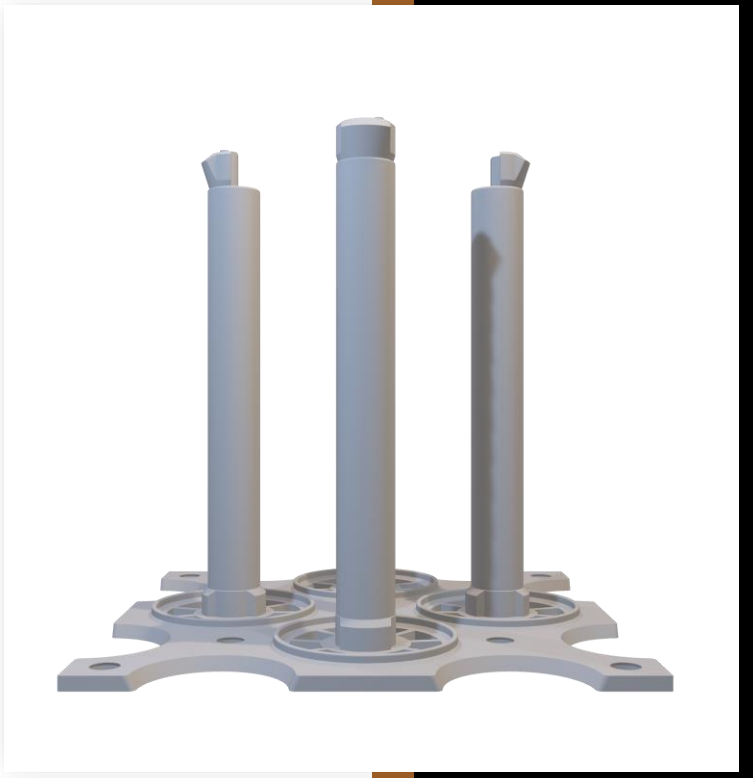


STORAGE – FRAME HOLDER

Layer Height:	. 28
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Requires Frame Holder Handle. Can hold 12 Frames. Stack Frame Locks on each individual stem.

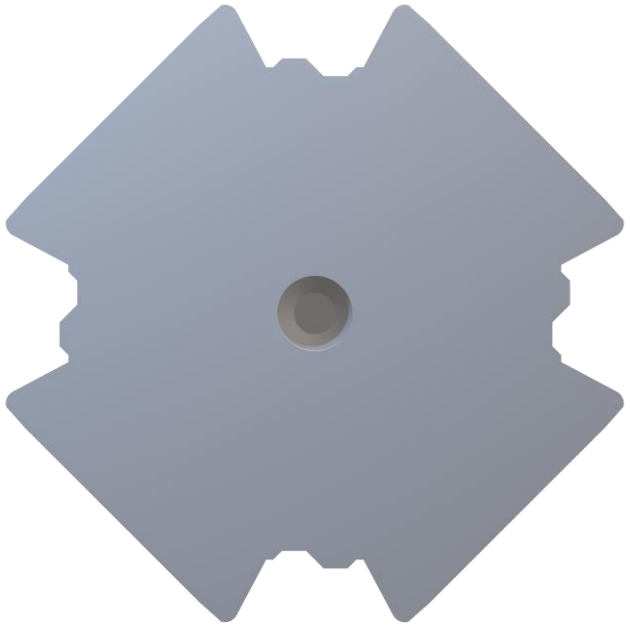


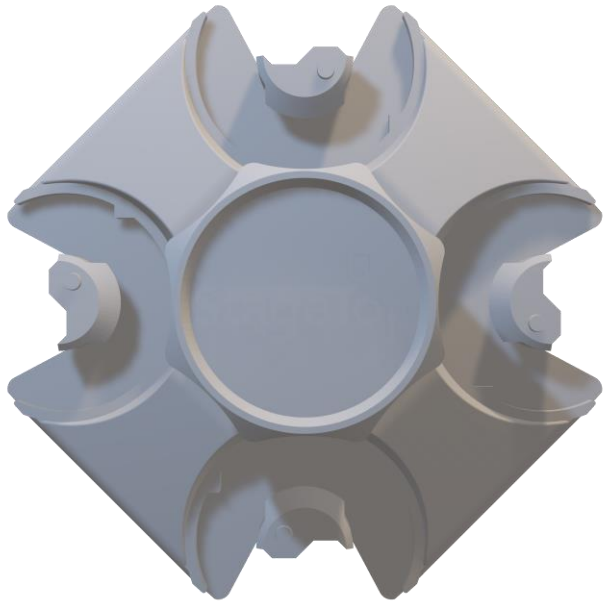


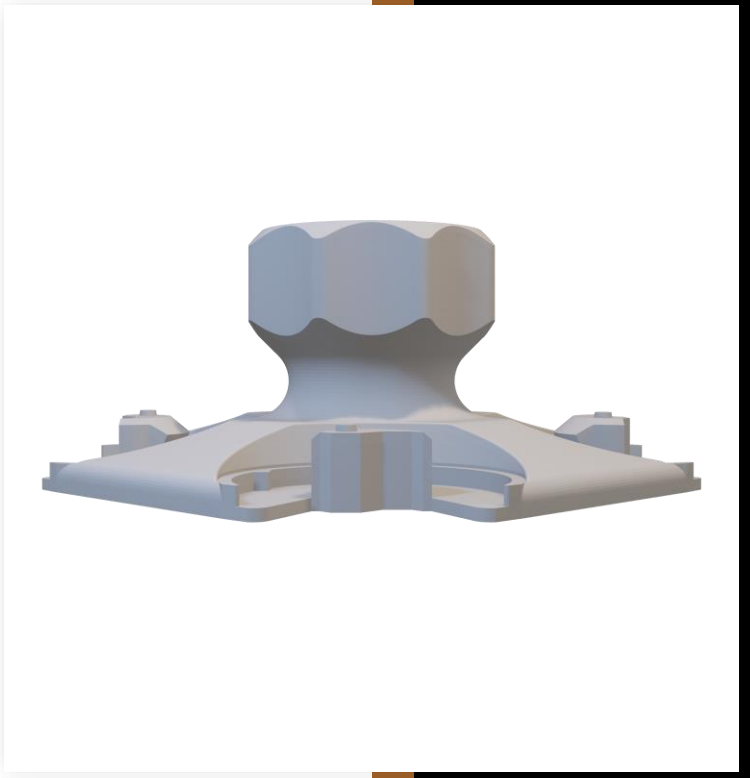


STORAGE – FRAME HOLDER – HANDLE

Layer Height:	. 28
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Requires Frame Holder. Use 4 Frame Locks to attach Handle to Holder.







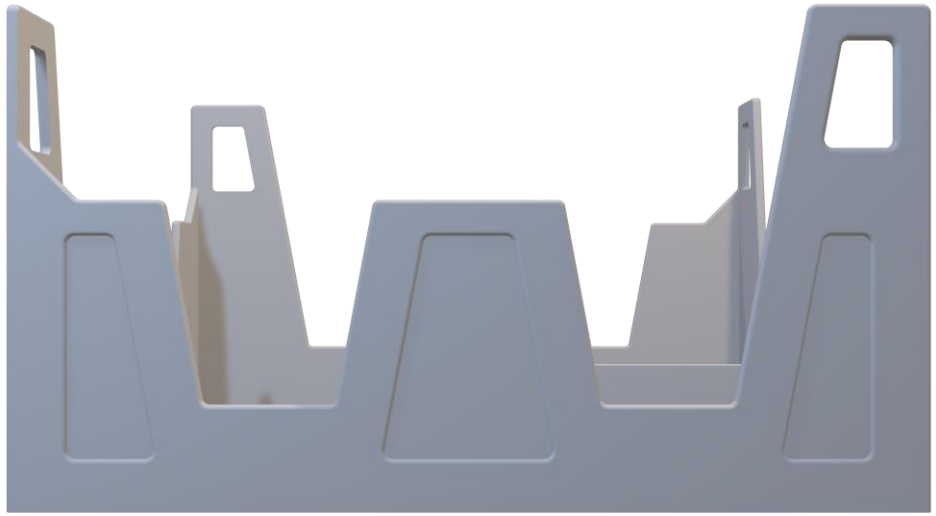
STORAGE – PLAYTILE HOLDER

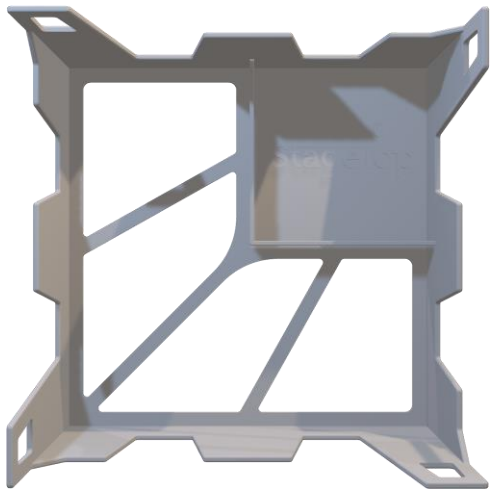
Layer Height: . 28

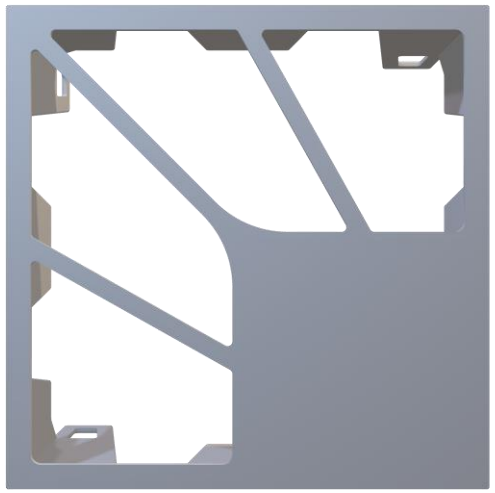
Infill: 15%

Build Plate Adhesion: Skirt

Notes: Holds a mixture of PlayTiles. Place 4 Corner PlayTiles in first. Storage area for Tile Locks.





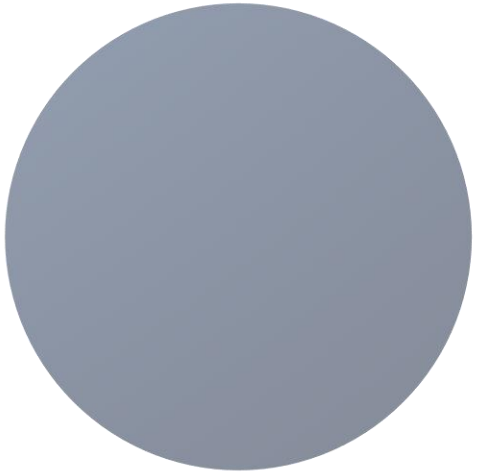


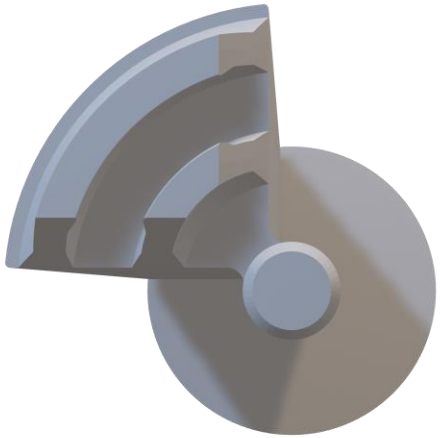
STORAGE – STANDARD CORNER RAIL CARRIER – HANDLE V2

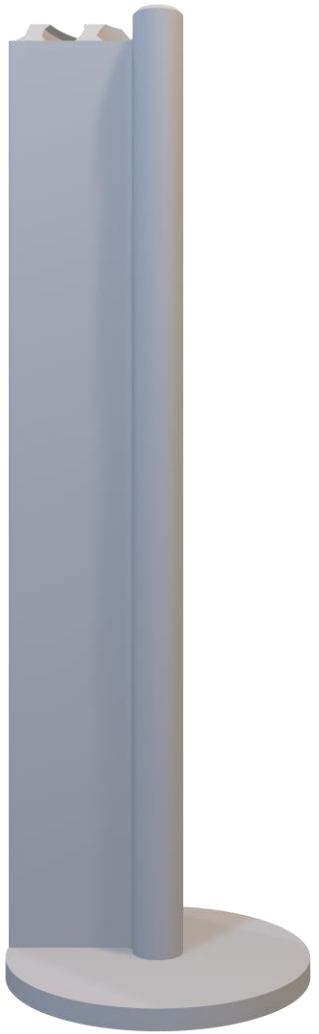
Layer Height:	. 28
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Requires Standard Corner Rail Carrier Handle.

STORAGE – STANDARD CORNER RAIL CARRIER V2

Layer Height:	.28
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Requires Standard Corner Rail Carrier Handle. Holds 4 Standard Corner Rails.

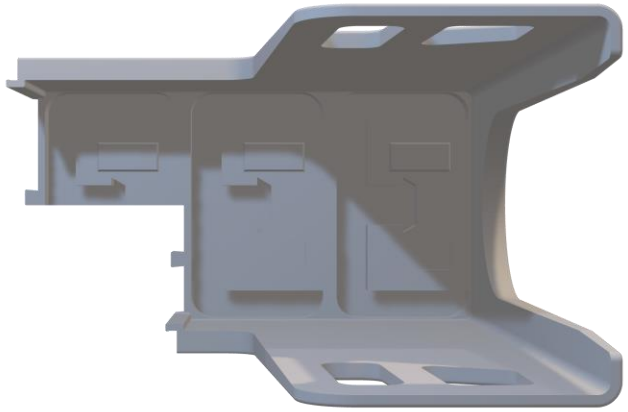


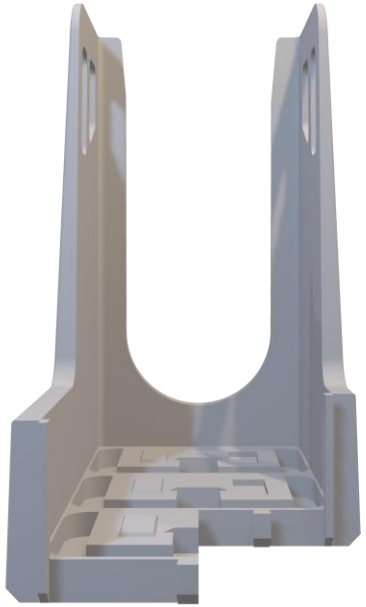




STORAGE – STANDARD RAIL HOLDER – PART A

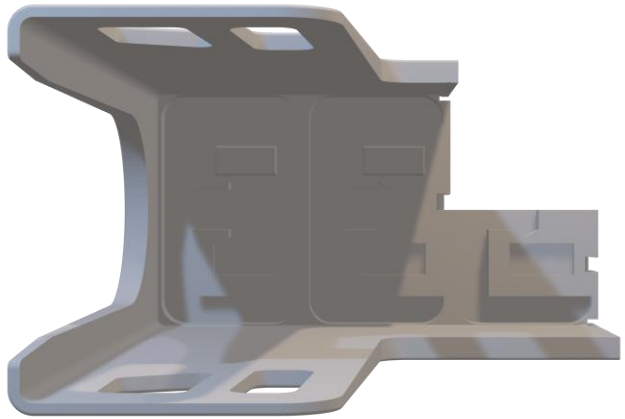
Layer Height:	.28
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Requires Standard Rail Holder – Part B. When assembled holds 10 Standard Rails & Standard Rail Clips.

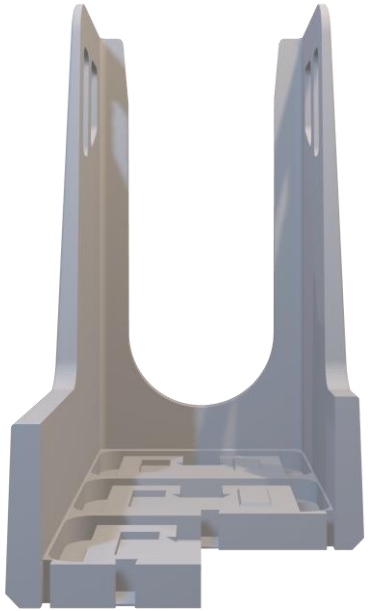




STORAGE – STANDARD RAIL HOLDER – PART B

Layer Height:	.28
Infill:	15%
Build Plate Adhesion:	Skirt
Notes:	Requires Standard Rail Holder – Part A. When assembled holds 10 Standard Rails & Standard Rail Clips.





StageTop
THANK YOU